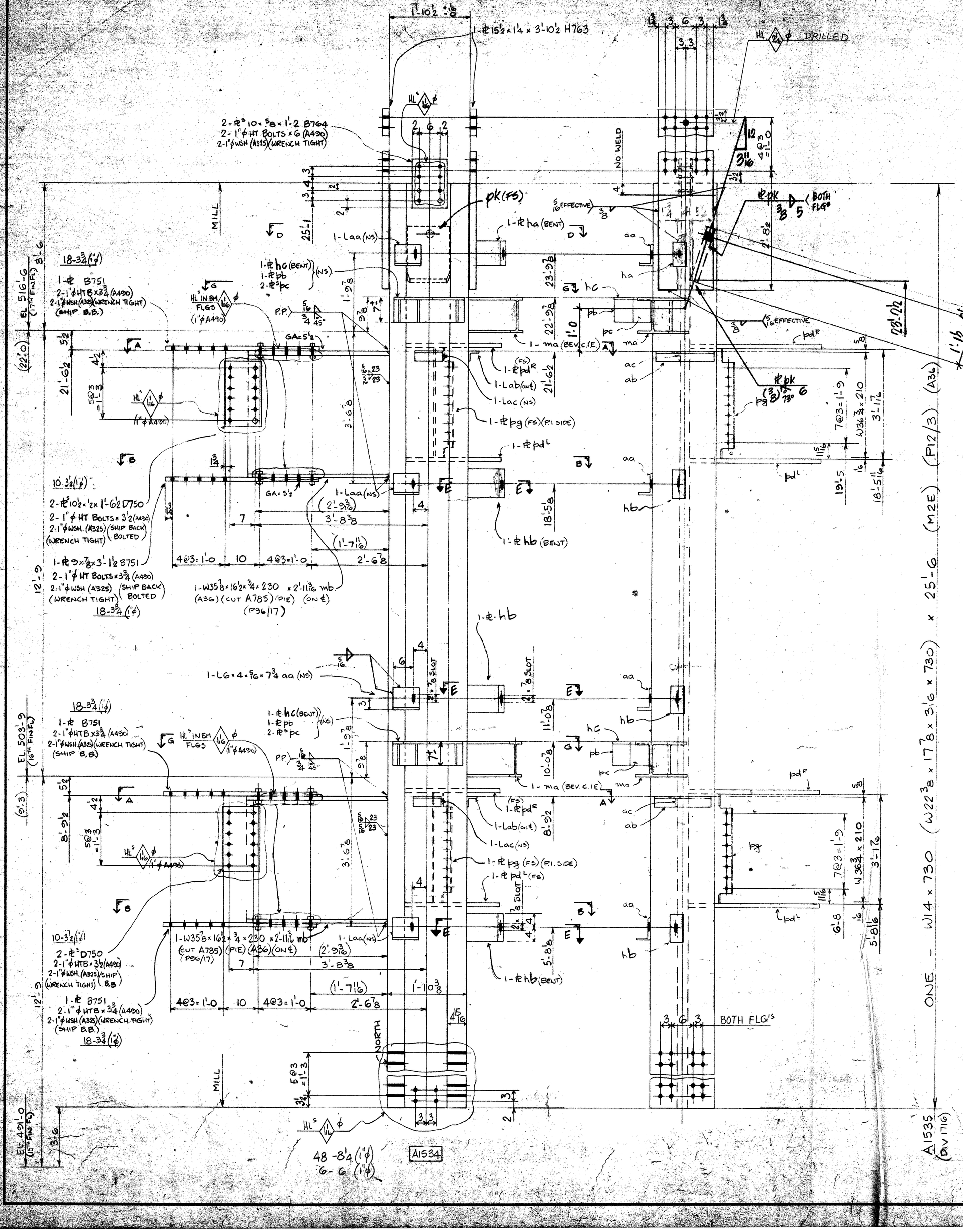
A1536



SHOP NOTES

MATERIAL G40.21-44W Y/N
USE E70 XX ELECTRODES
REF DIAGS E16, E17, 3104, 3107, E118A AND CWB E117 D9

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL. SIZES

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB TOP & BTM

FIELD BOLTS

36 - 1" ϕ HT BOLTS x 4¾
16 - x 3¼
20 - x 3½
72 - x 3¾
36 - x 4
6 - x 6
48 - x 8¼
A490

234 - 1" ϕ WASHER (A325)

FOR 1" ϕ A490 BOLTS

REVISED	OPEN HOLES 1 1/16 ϕ ¾	COL 15 (TIER 2) (ZONE 2)	FRANKEL STEEL LIMITED
DATE ___ BY ___	PAINT NONE	7 WORLD TRADE CENTER	220 ATTWELL DRIVE UNIT 1, REXDALE, ONTARIO
DATE ___ BY ___	ERECTED BY	TISHMAN CONSTRUCTION CUSTOMER	SQUAD ER
DATE ___ BY ___	FIELD PAINT	EMERY ROTH & SONS P.C. ARCHITECT	MADE BY HL DATE APR 85 CHKD BY OW
DATE ___ BY ___	INSPECTION	IRWIN G. CANTOR P.C. ENGINEER	CONT. No. 84-152 SHEET 1535