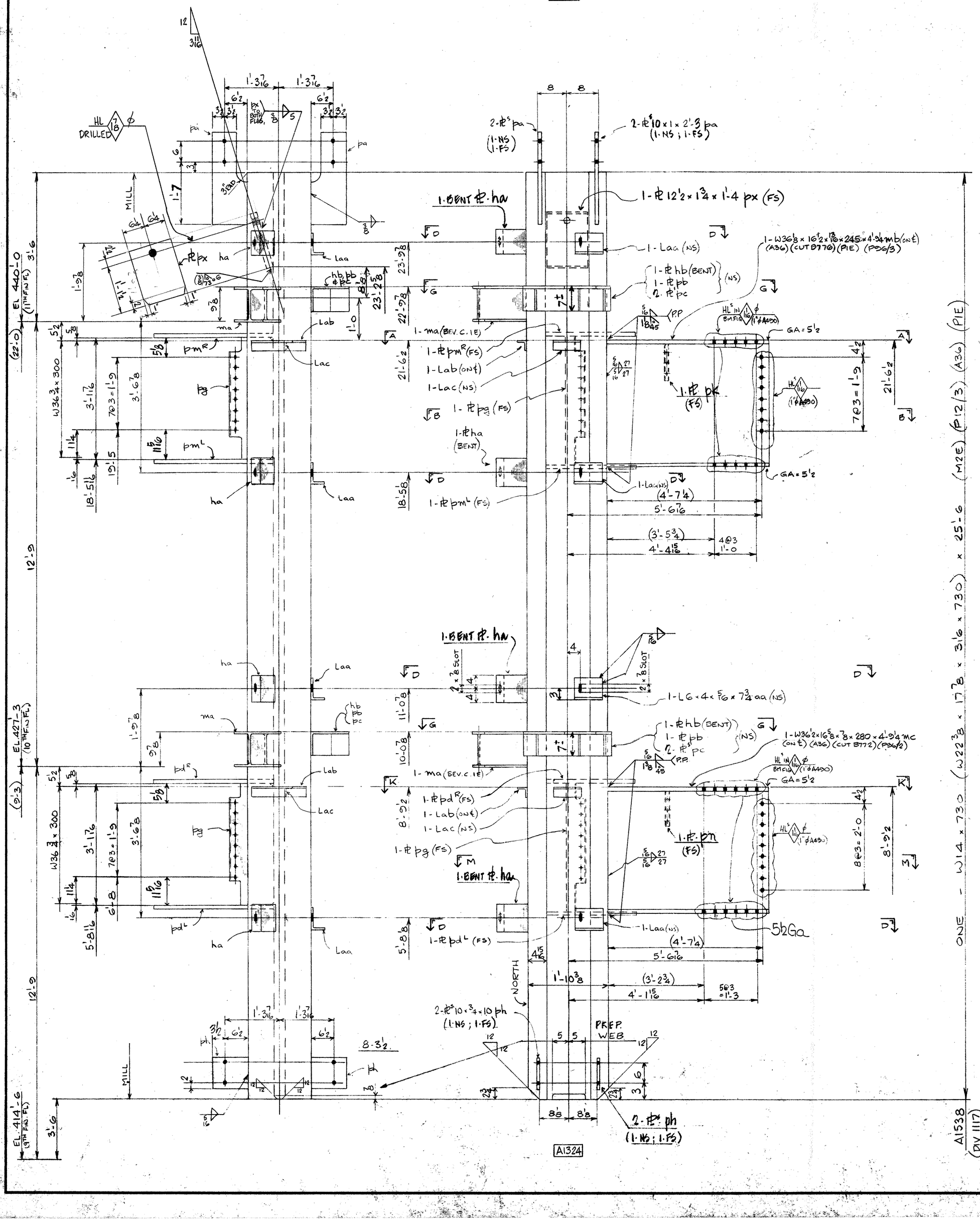
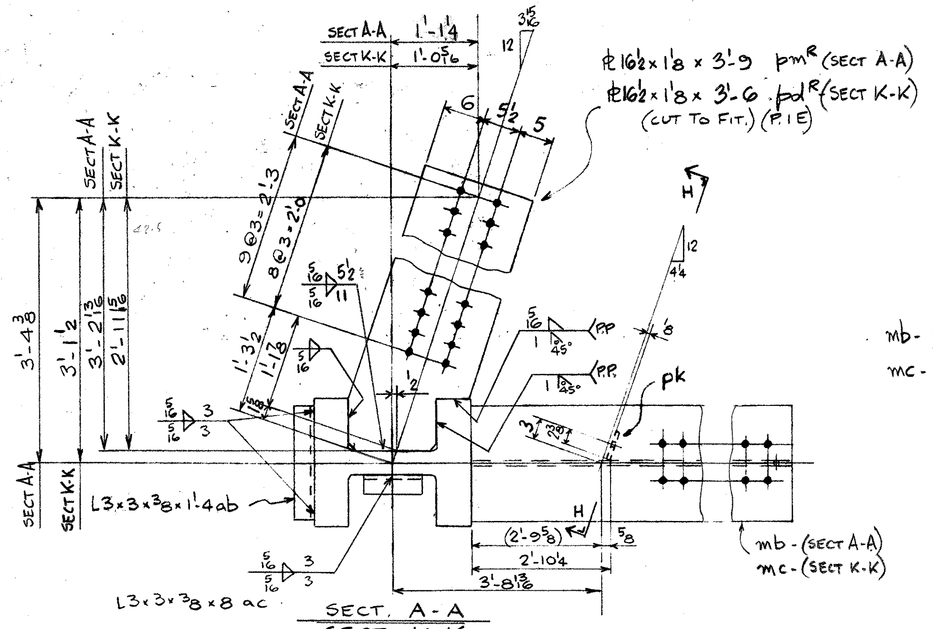
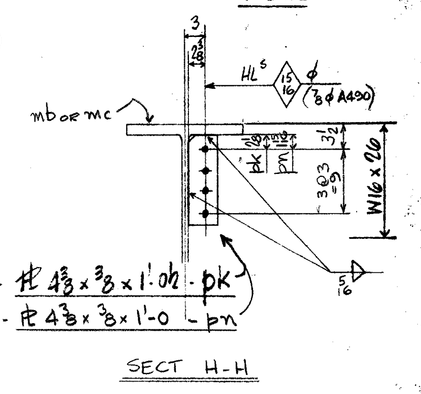
A1539

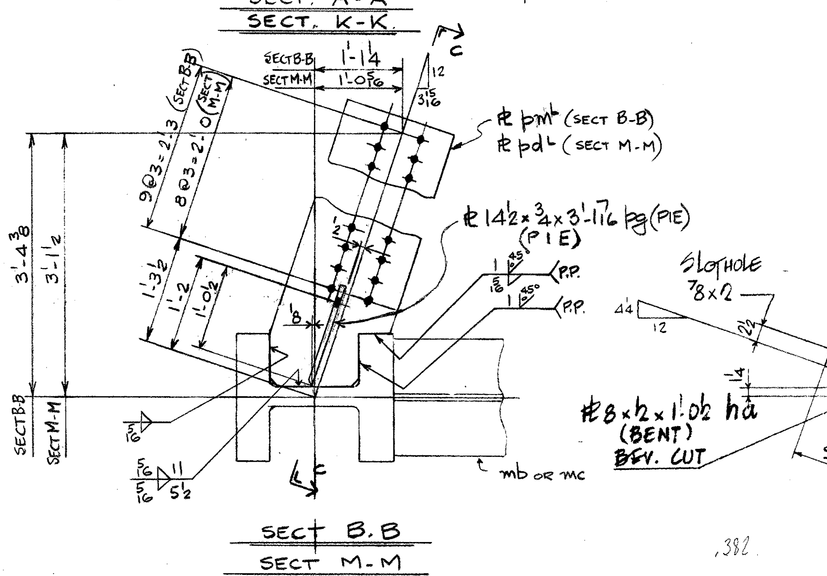




SECT. A - A
SECT. K-K

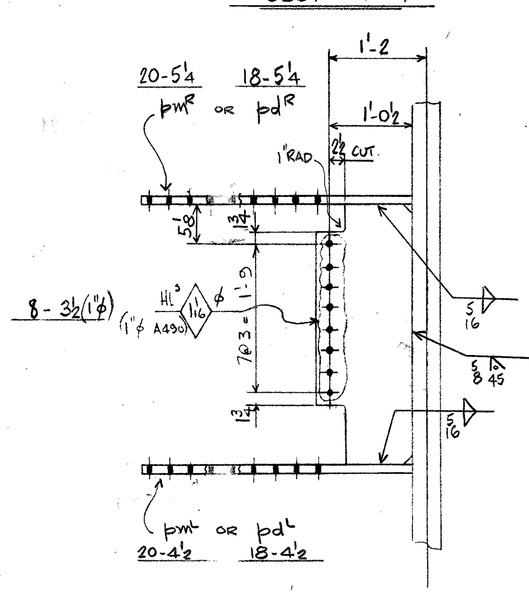


SECT H-H

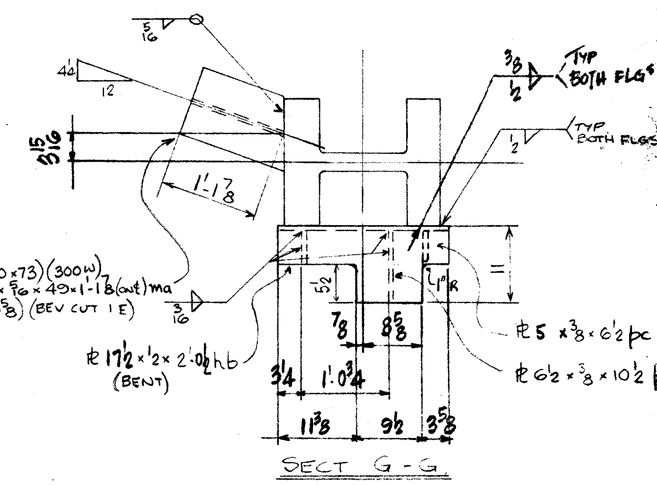


SECT B.B
SECT M-M

SECT D-D



SECT C-C



SECT G-G

SHOP NOTES

MATERIAL G40 21-44W Y/N
USE E70 XX ELECTRODES
REF DIAGS E10, E11, S105. S106. E118A, **E117, CW-1,** E117A

FIELD BOLTS

38 - 1" ø HT BOLT x 4½ } A490
38 - x 5¼
24 - x 3½
100 - 1" ø WASHER (A325)
8 - ⅞ø H.T. BOLT x 2 (A325)

DIMENSIONS SHOWN IN [BRACKETS] ARE BASED ON ACCURATE COL SIZES

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB TOP & BTM.

FOR 1ø A490 BOLTS

June 3/85

REVISED			
DATE ___ BY ___	OPEN HOLES	13/16ø⅝	COL. 1 (TIER 6) (ZONE 2)
DATE ___ BY ___	PAINT	NONE	7 WORLD TRADE CENTER
DATE ___ BY ___	ERECTED BY		TISHMAN CONSTRUCTION CUSTOMER
DATE ___ BY ___	FIELD PAINT		EMERY ROTH & SONS P.C. ARCHITECT
DATE ___ BY ___	INSPECTION		IRWIN G. CANTOR P.C. ENGINEER

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO M9W 5B2

SQUAD FR
MADE BY HL DATE APR 85 CHKD. BY DATE
CONT. No. 84-152 SHEET 1538