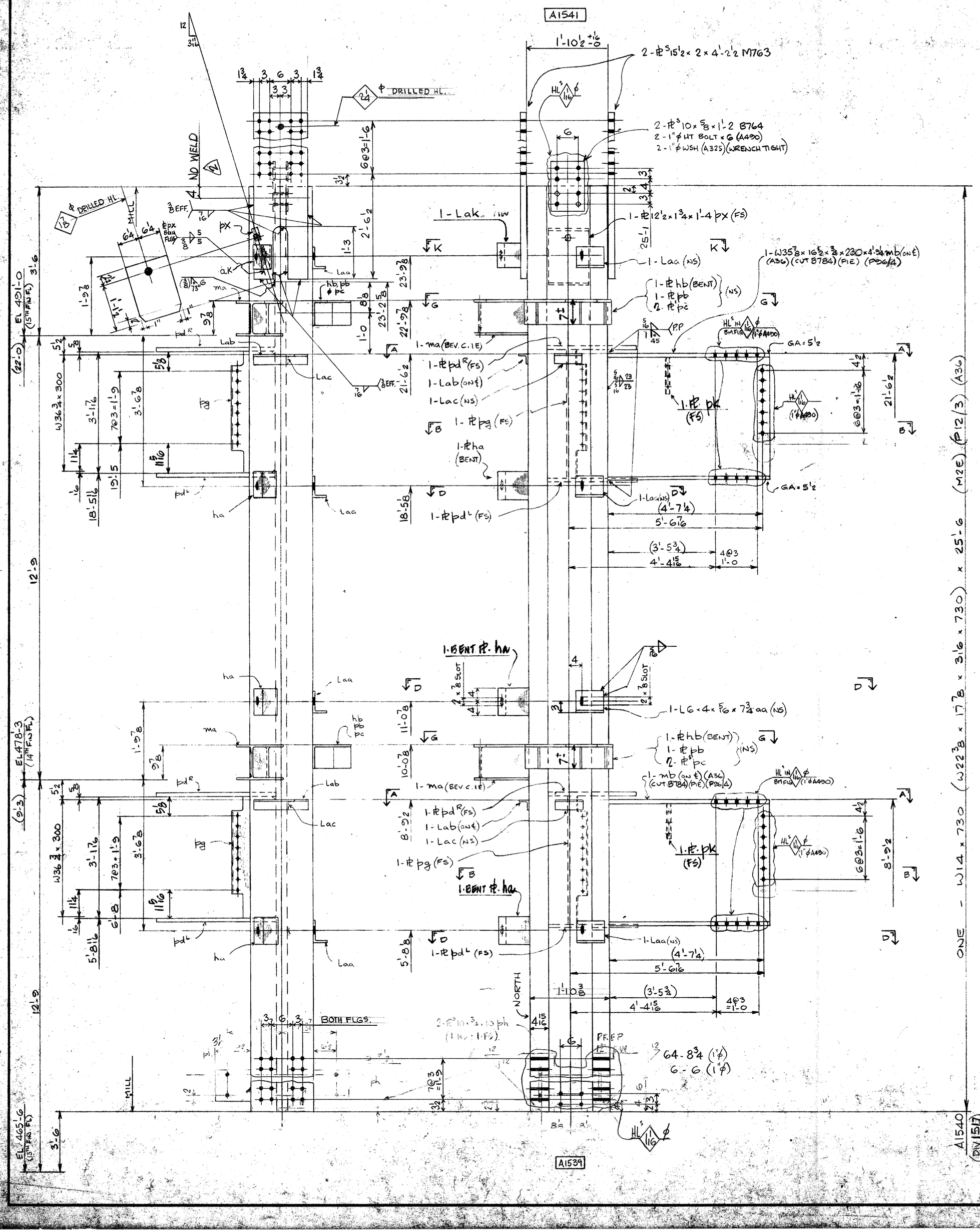
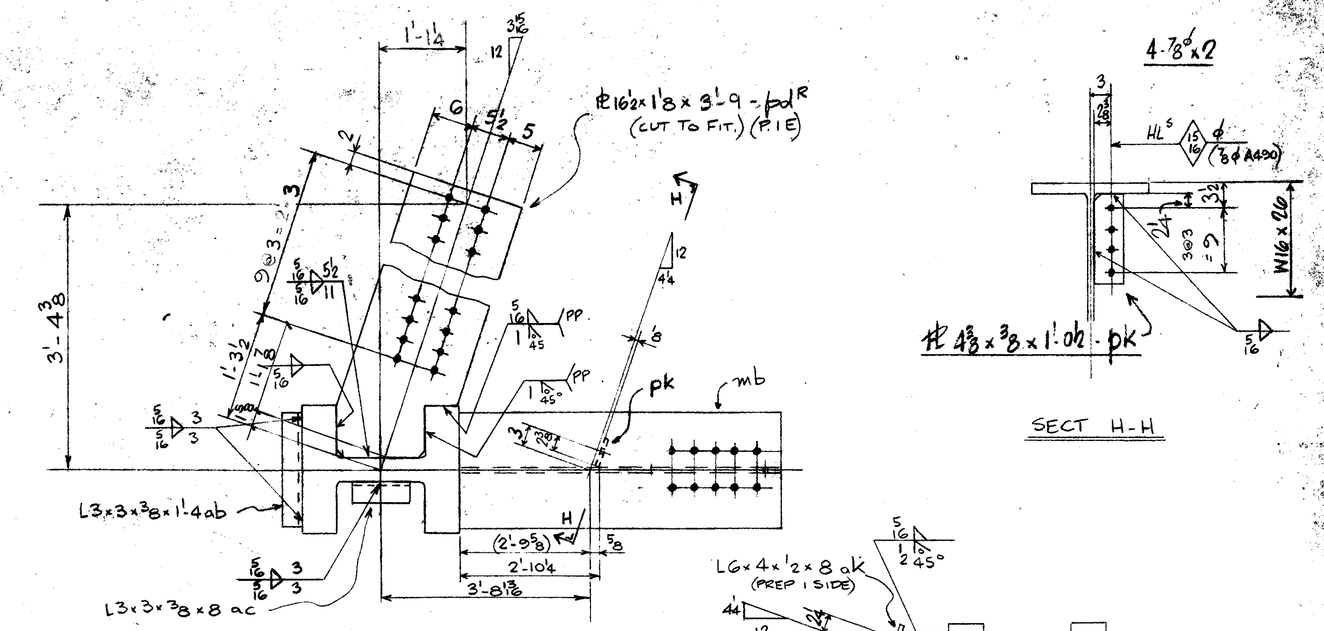
A1541





SHOP NOTES

MATERIAL G40.21-44W Y/N
USE E70XX ELECTRODES
REF DIAGS E14, E15, 9107, 9109, E11BA, E17, CW-1

DIMENSIONS SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB TOP & BTM.

FIELD BOLTS

16 - 1"ϕ HT BOLT	x 3¼	A490
40 -	x 4½	
40 -	x 5¼	
6 -	x 6"	
64 -	x 8¾"	
186 - 1"ϕ WASHER		(A325)

8 - ⅞ϕ H.T. BOLT x 2 (A325)

FOR 1ϕ A490 BOLTS

NO WELD NOTE ADDED 2
DIV. REVISED 1

REVISED		OPEN HOLES	1⅛ϕ
DATE ____ BY ____		PAINT	NONE
DATE ____ BY ____		ERECTED BY	
DATE JUN 21 BY OW		FIELD PAINT	
DATE JUN 20 BY OW		INSPECTION	

COL. 1 (TIER 8) (ZONE 2)
7 WORLD TRADE CENTER
TISHMAN CONSTRUCTION CUSTOMER
EMERY ROTH & SONS P.C. ARCHITECT
IRWIN G. CANTOR P.C. ENGINEER

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO M9W 5Z5

SQUAD. FR
MADE BY HL DATE APR 85 CHKD. BY OW DATE JUN 19

CONT. No. 84-152 SHEET 1540

June 21/85 2
June 20/85 1
June 19/85