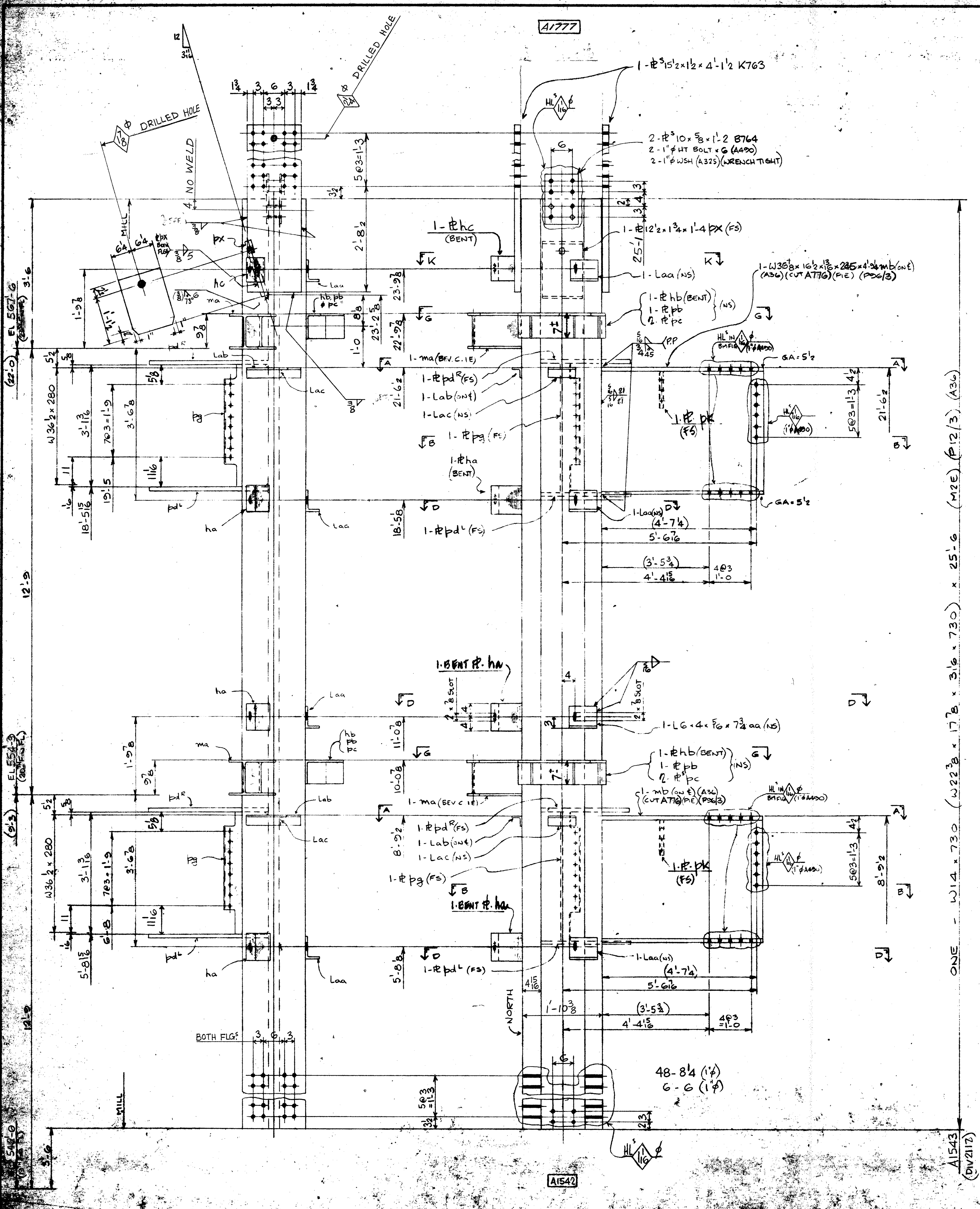
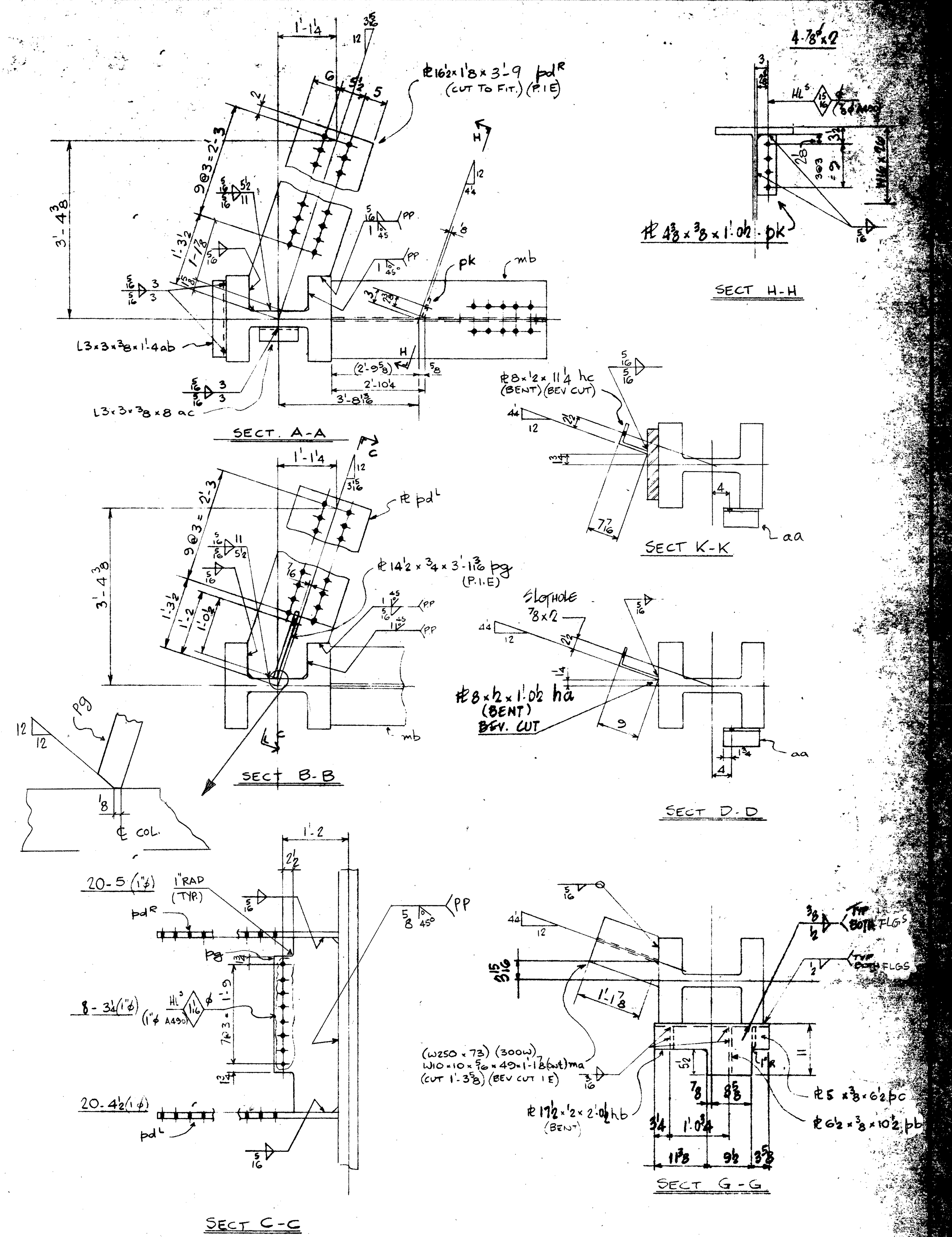




SHOP NOTES

MATERIAL G40.21 - 44W ¼/N
USE E70 XX ELECTRODES
REF DIAGS E20, E21, 9108, 9110, E118A, E117, CA-1

DIMENSIONS SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB TOP & BTM

FIELD BOLTS

16 - 1" φ HT BOLT x 3¼ (A490)
40 - x 4½ (A490)
40 - x 5 (A490)
6 - x 6
48 - x 8¼
150 - 1" φ WASHER (A325)
8 - ⅞ φ H.T. BOLT x 2 (A325)

FOR 1φ A490 BOLTS

COL. 1 (TIER 11) (ZONE 2)
7 WORLD TRADE CENTER
TISHMAN CONSTRUCTION
EMERY ROTH & SONS P.C.
IRWIN G. CANTOR P.C.
SQUAD FR
MADE BY HL
DATE APR 15
CONT. No. 84-152
July 5/85
1543