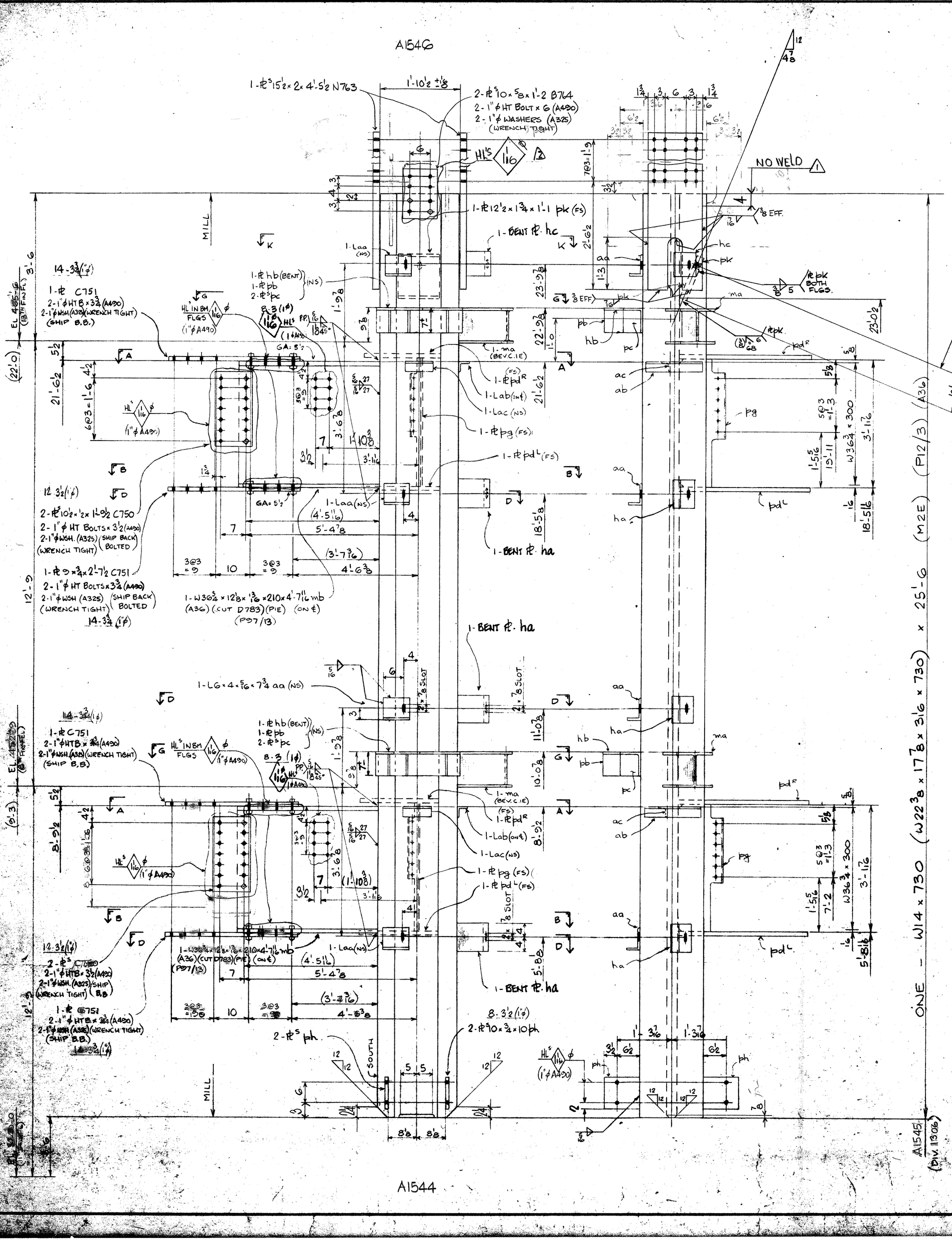
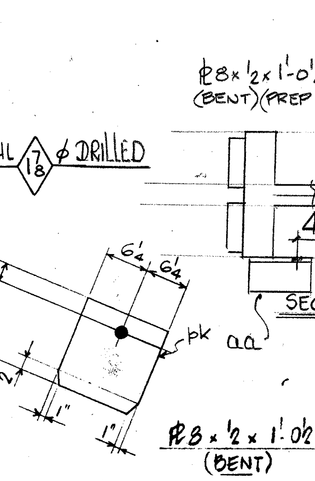
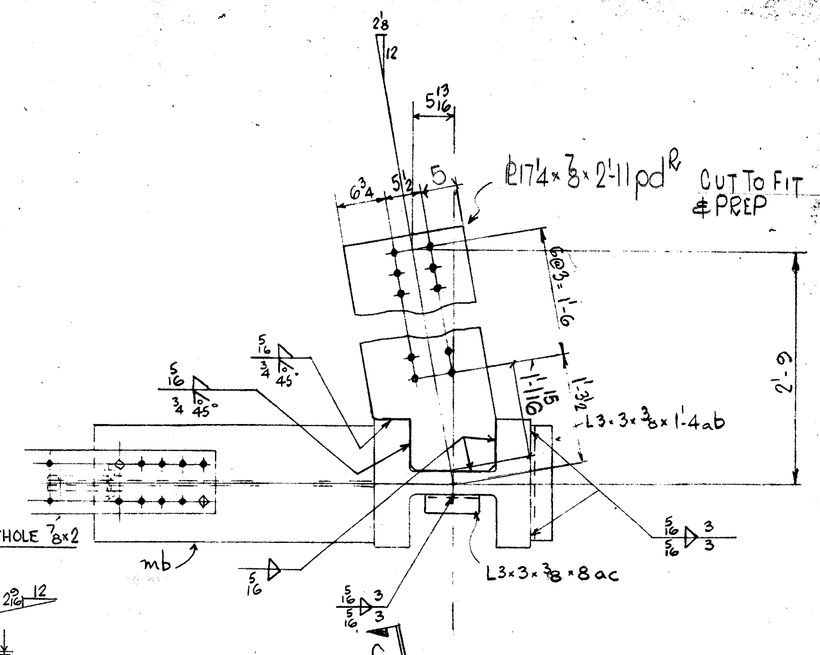
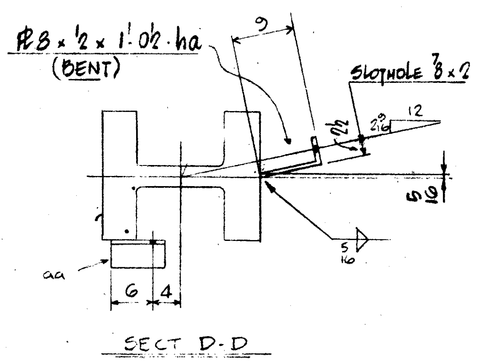
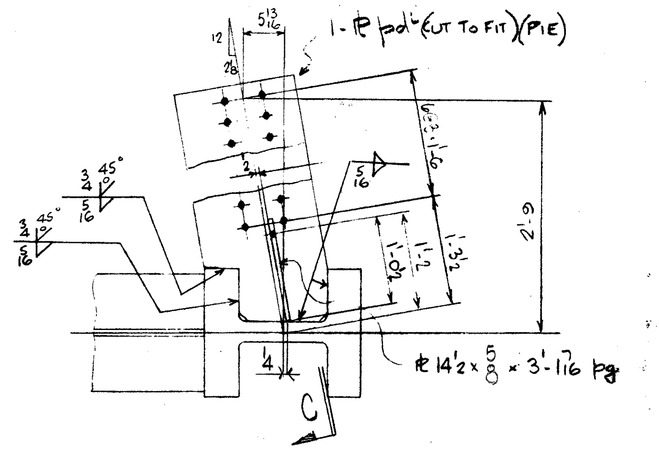
A1546

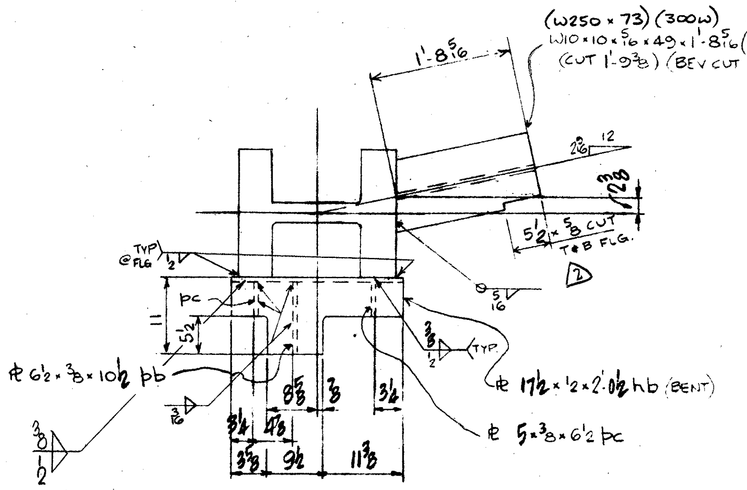


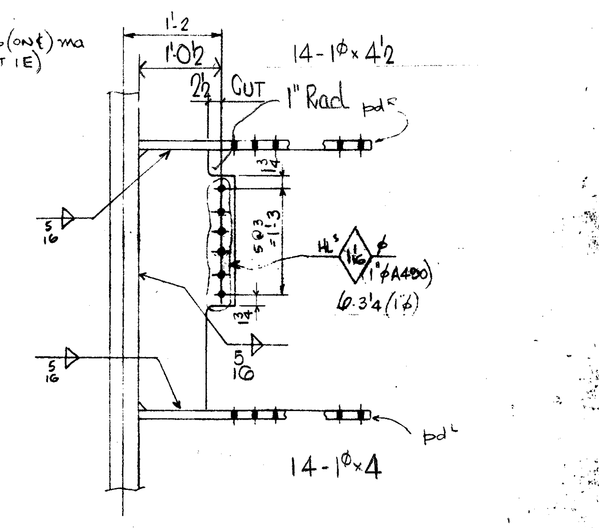












SHOP NOTES

MATERIAL G40.21-44W ᵁ/ₐ
USE E70XX ELECTRODES
REF DAGS E12, E13, 9111, 9105, E11BA, E117, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL. SIZES

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB. TOP & BTM.

July 2/85 KR
June 21/85 KR
June 14/85

FIELD BOLTS

28-1" ϕ HT BOLTS x 4 1/2
28- x 4
36- x 3 1/2
12- x 3 1/4
16- x 3
56- x 3 3/4
176-1" ϕ WASHER (A325)
} A490

← For 1" ϕ A490 BOLTS

H.S REV. TO 1 16/16 ϕ
NO WELD NOTE

REVISED			
DATE ____ BY ____			
DATE ____ BY ____			
DATE ____ BY ____			
DATE JUL 2 BY OW			
DATE JUNE BY JIM			

OPEN HOLES	1 3/16 ϕ 1 1/16
PAINT	NONE
ERECTED BY	
FIELD PAINT	
INSPECTION	

Col. 42 (TIER 7) (ZONE 2)	
7 WORLD TRADE CENTER	
TISHMAN CONSTRUCTION	CUSTOMER
EMERY ROTH & SONS P.C.	ARCHITECT
IRWIN G. CANTOR P.C.	ENGINEER

FRANKEL STEEL LIMITED
226 ATTWELL DRIVE UNIT 1, REXDALE, ONTARIO
SQUAD FR
MADE BY HL DATE APR 85 CHKD. BY JIM DATE JUNE
CONT. No. 84-152 SHEET 11545