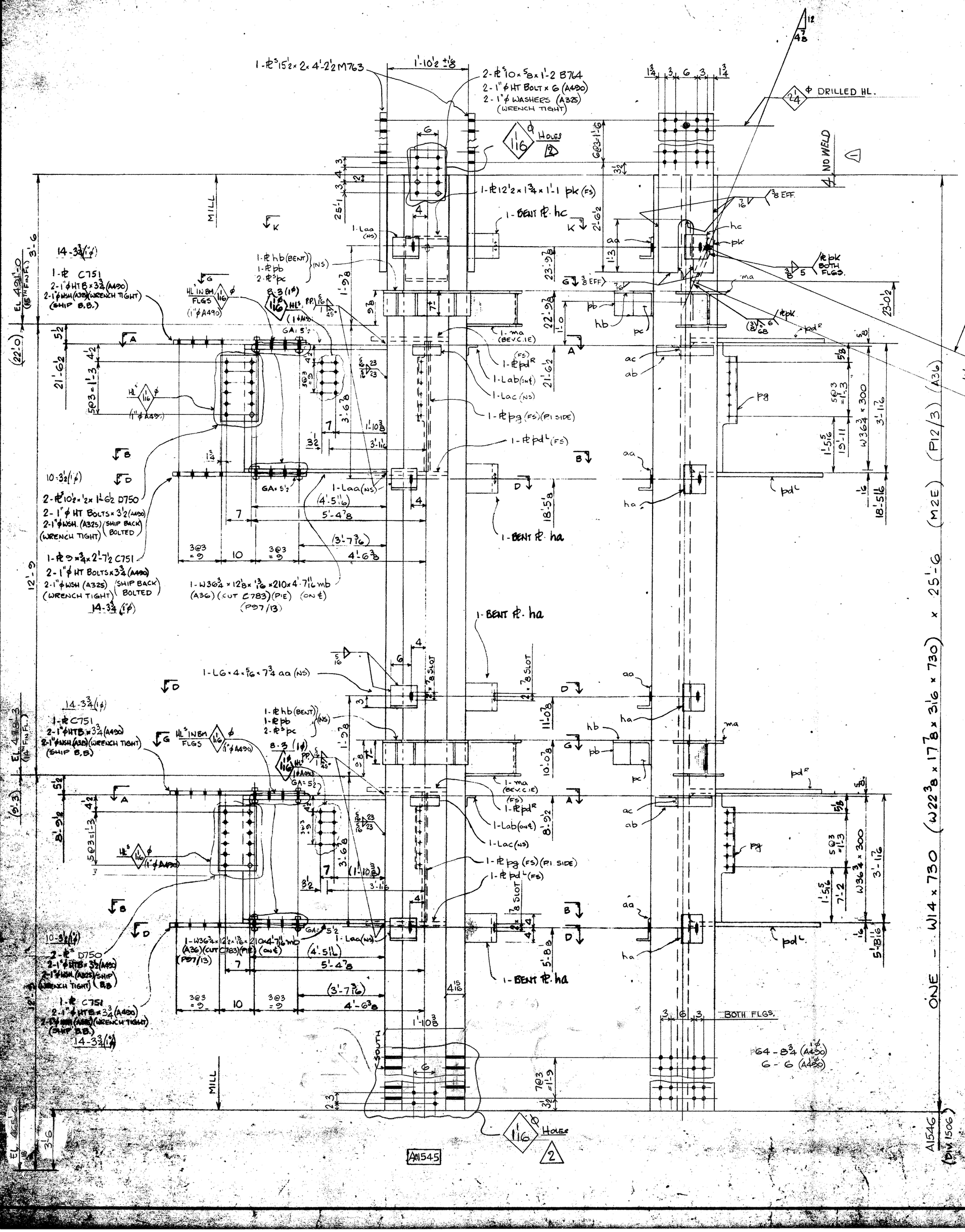
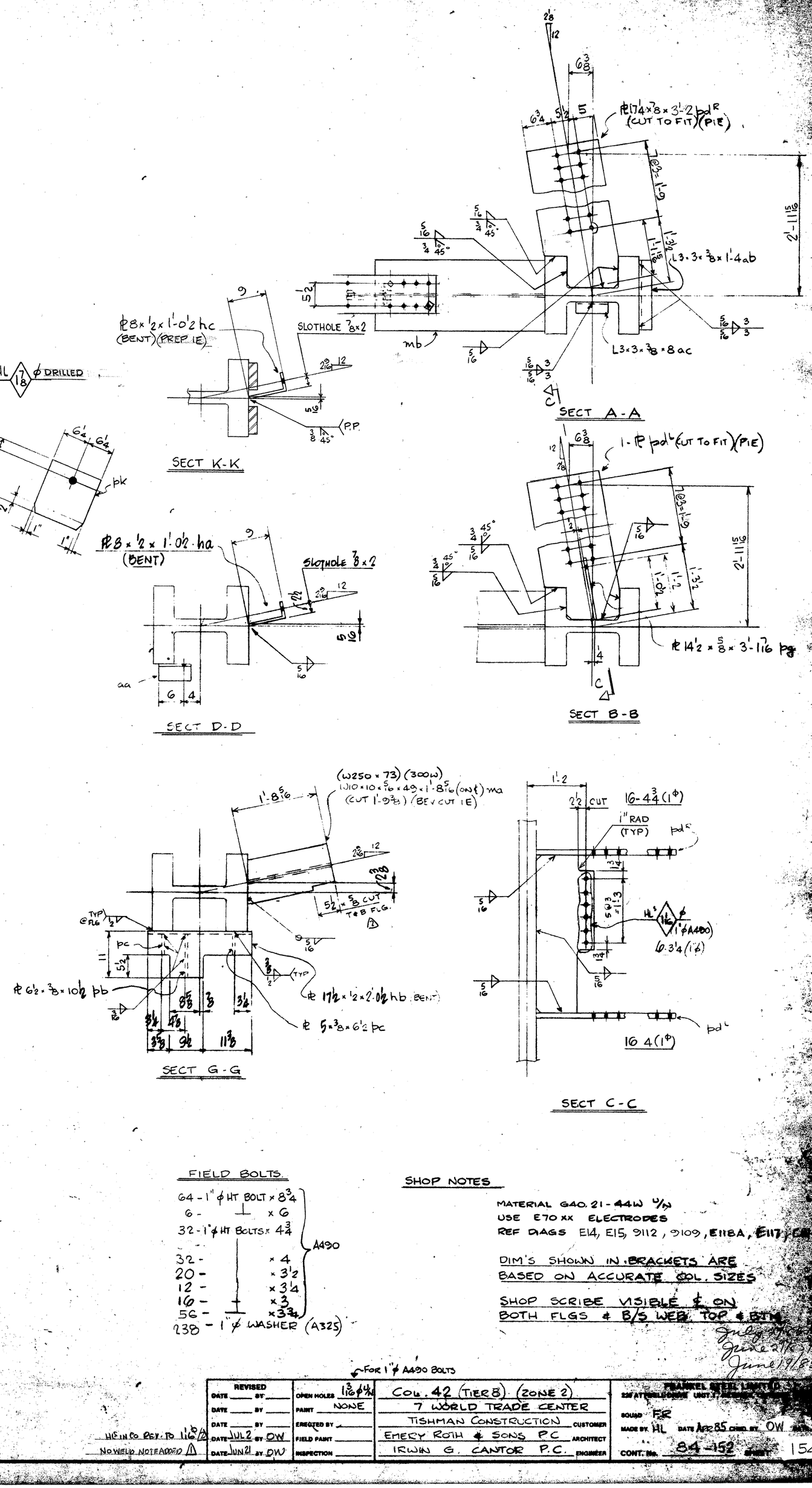




FIELD BOLTS

64 - 1" ϕ HT BOLT x 8 3/4
6 - ⊥ x 6
32 - 1" ϕ HT BOLTS x 4 3/4 A490
32 - x 4
20 - x 3 1/2
12 - x 3 1/4
16 - x 3
56 - x 3 3/4
238 - 1" ϕ WASHER (A325)

SHOP NOTES

MATERIAL G40.21-44W U/N
USE E70XX ELECTRODES
REF DAGS E14, E15, 9112, 9109, E11BA, E117, CA1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL. SIZES

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB. TOP & BTM.

June 17/85

FOR 1" ϕ A490 BOLTS

REVISED				
DATE ____ BY ____	OPEN HOLES 1 1/16 ϕ 4 3/4	COL. 42 (TIER 8) (ZONE 2)	TRAMMEL STEEL LIMITED	
DATE ____ BY ____	PAINT NONE	7 WORLD TRADE CENTER	22F ATTERBURY HOUSE, 190 MIDDLE ROAD, SUNNYSIDE, HONG KONG	
DATE ____ BY ____	ERECTED BY ____	TISHMAN CONSTRUCTION CUSTOMER	SQUAD FR	
DATE JUL 2 BY DW	FIELD PAINT ____	EMERY ROTH & SONS P.C. ARCHITECT	MADE BY HL DATE APR 85 CHKD. BY OW DATE JUNE 85	
DATE JUN 21 BY DW	INSPECTION ____	IRWIN G. CANTOR P.C. ENGINEER	CONT. No. 84-152 SHEET 1546	

HL INCR'D REF. TO 1 1/16 ϕ
NO WELD NOTE ADDED