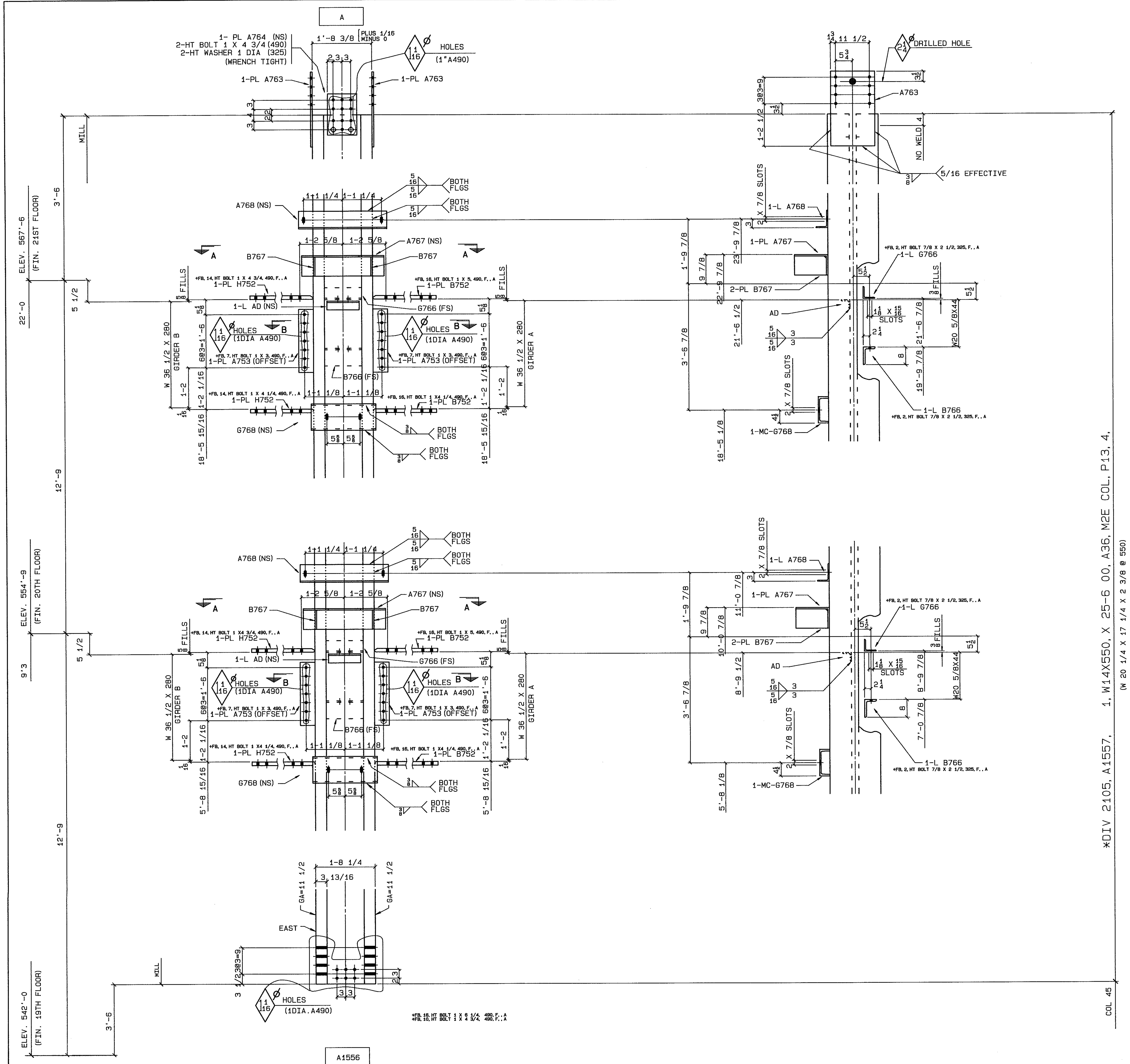
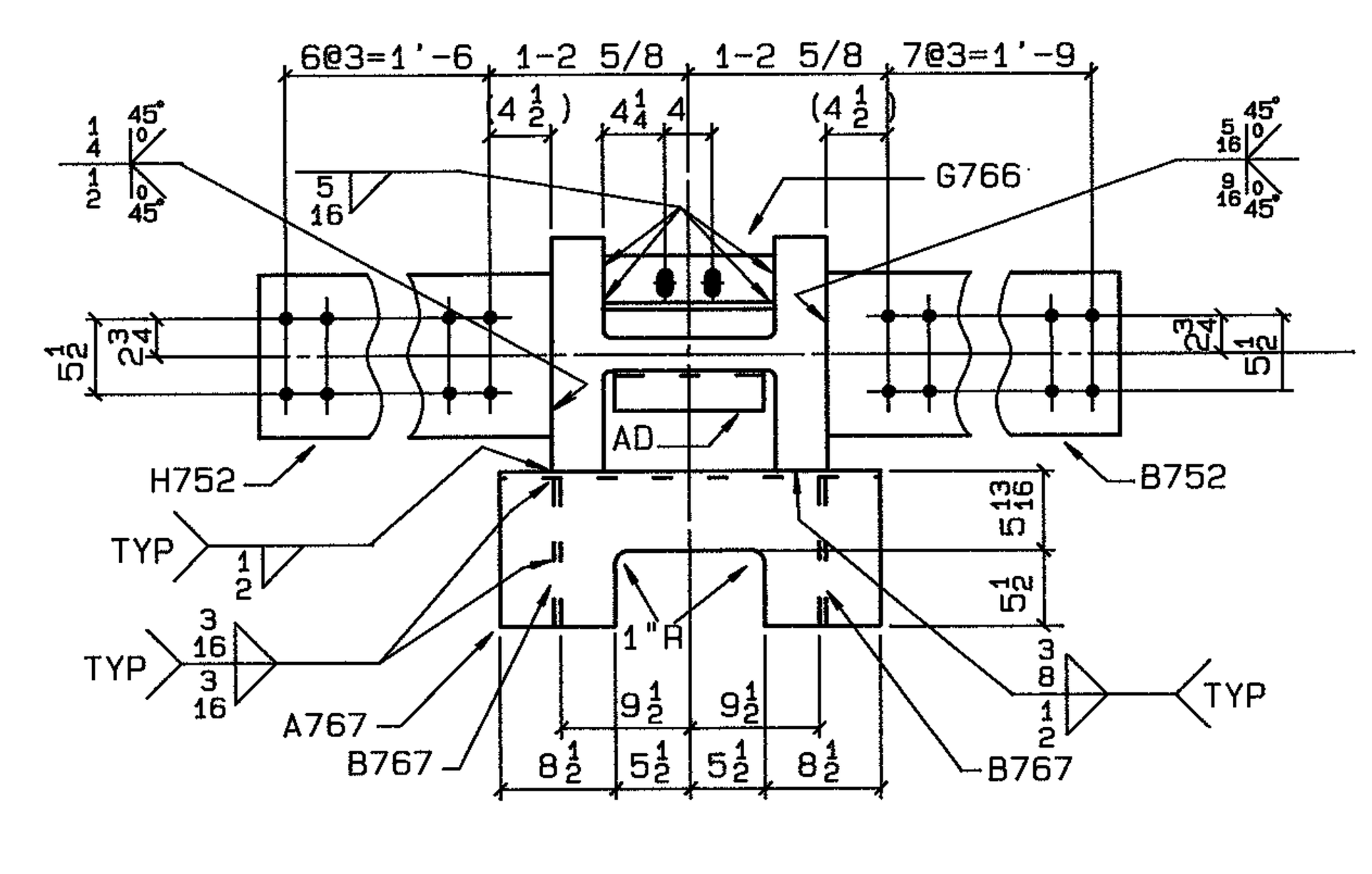


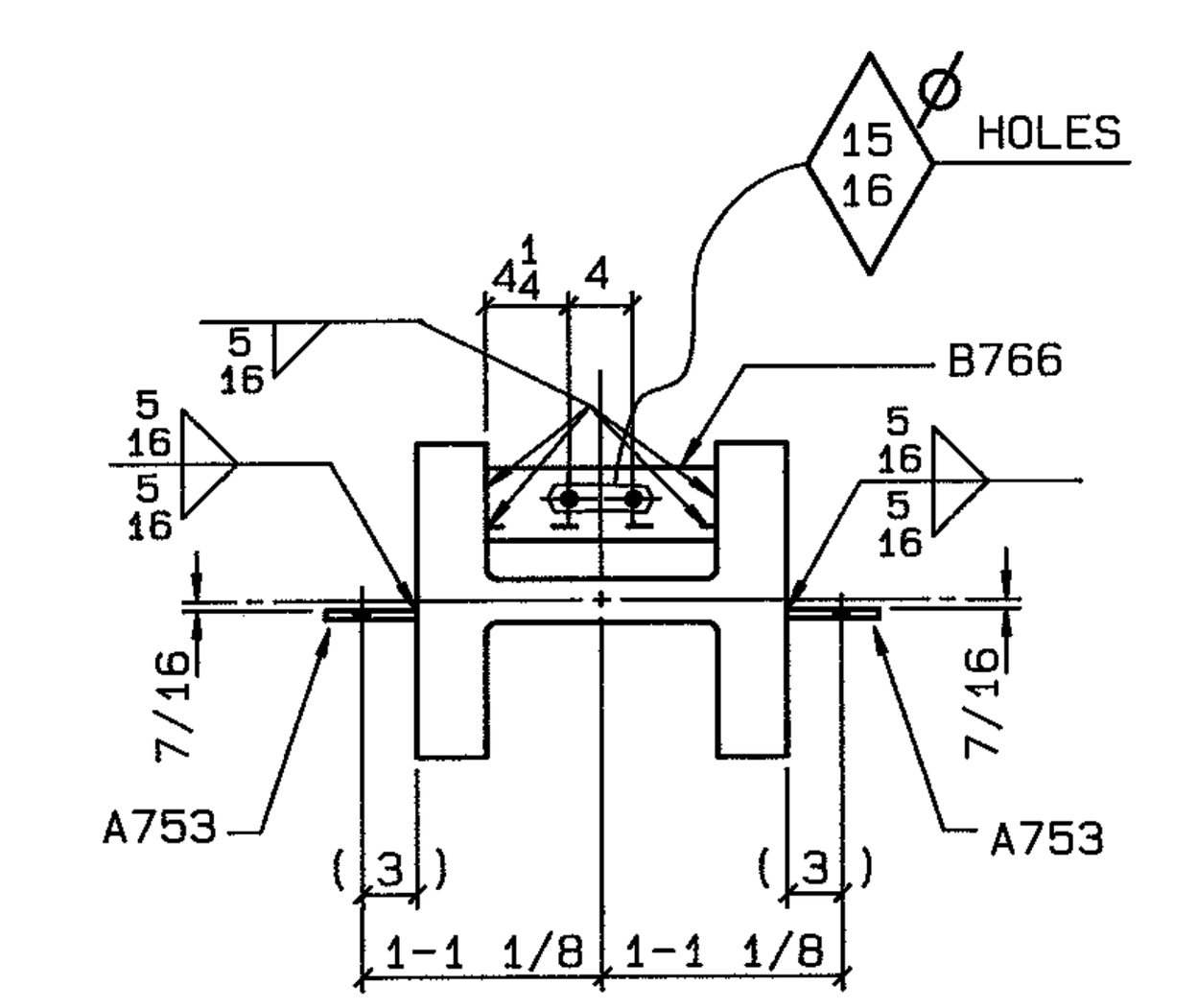
MATERIAL

: 4, PI 012 00 X00 7/8, X 2-0 1/2, H752, 44W, P1E, . . . A
: 4, PI 012 00 X01 00, X 2-3 1/2, B752, 44W, P1E, . . . A
: 4, PI 005 00 X00 1/2, X 1-9 1/2, A753, 44W, ... A
: 2, PI 017 7/8 X00 1/2, X 2-4 00, A767, 44W, BENT, . . . A
: 4, PI 006 1/2 X00 3/8, X 0-10 3/4, B767, 44W, ... A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, ... A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, ... A
: 2, 9MC25.4, X1-10 00, G768, A36, , P217, 2, , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, ... A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, G766, 44W, ... A
: 2, L 8 X 4 X 3/4, X 1-0 1/2, B766, 44W, ... A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A
: 2, HT BOLT 1 X 4 3/4, , , 490, ... A
: 2, HT WASHER 1 . . . 325, ... A

+FB, 174, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 39-0 00, , A
: 1, 1F 3/8, X 6-0 00, , A
: 1, 1F 1/2, X 4-0 00, , A
: 1, 6G 9/16, X 2-0 00, , A
: 1, 6G 5/16, X 2-0 00, , A
: 1, 6G 1/4, X 2-0 00, , A
: 1, 6G 1/2, X 2-0 00, , A



SECTION A-A



SECTION B-B

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E20, E21, 9102, 9110, E117, E118A, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

June 14/85

REV 3 DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED
REV 2 DATE	BY	HOLES 1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
REV 1 DATE	BY	FINISH NONE	
MADE 27 MIKIM / DATE 27MAY85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152 / DWG. NO. 1557
CHK'D 28 JIM / DATE 06JUN85		DETAIL: COLUMN (11TH TIER) (ZONE 2)	