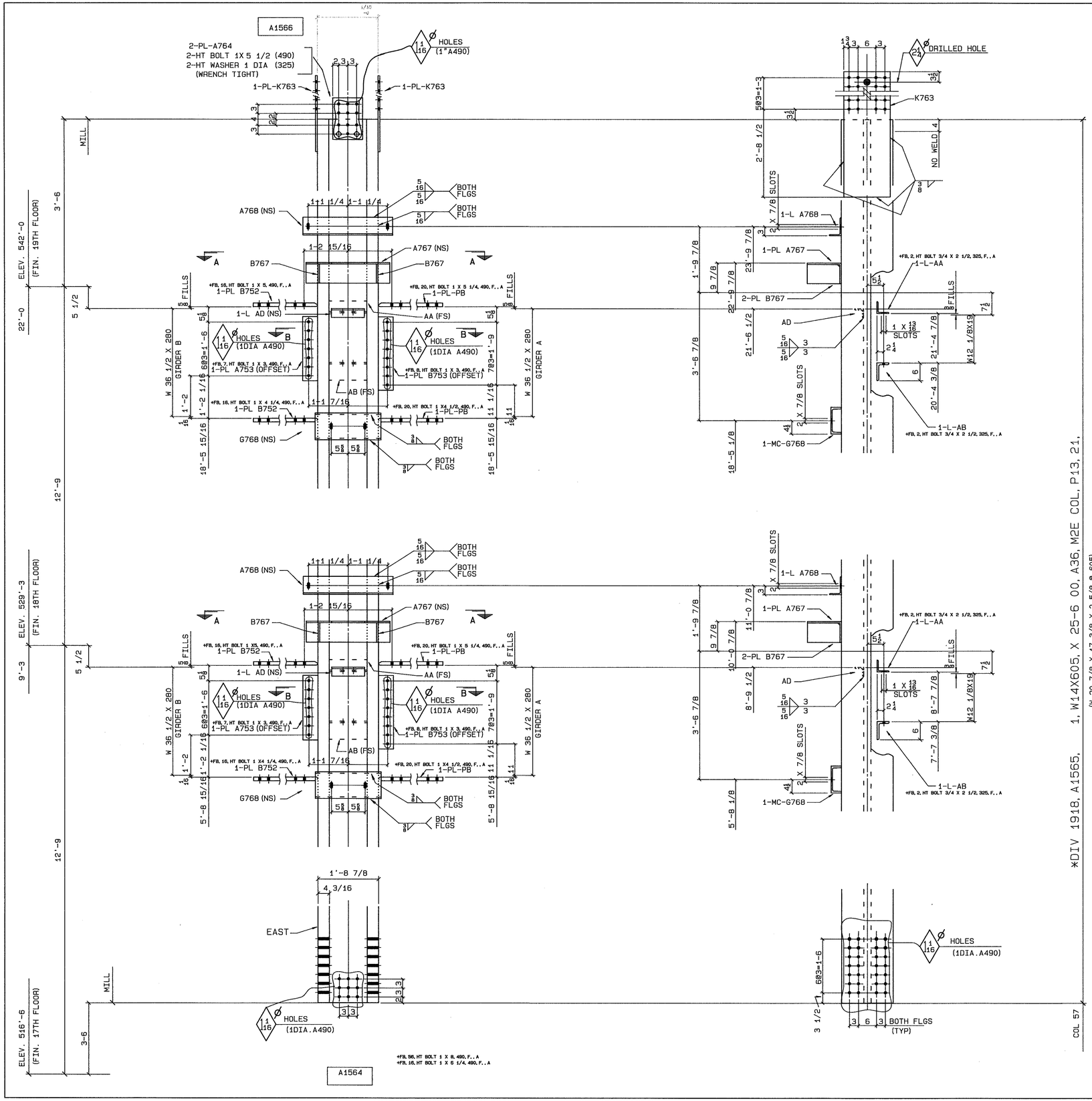
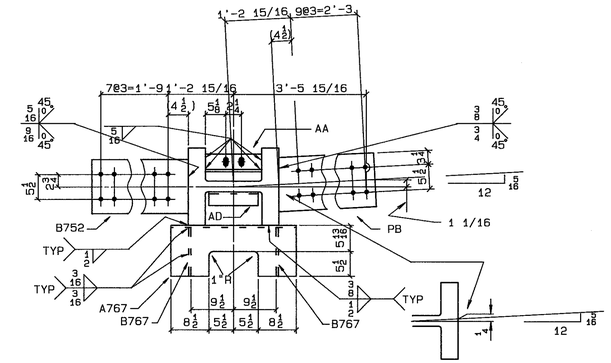
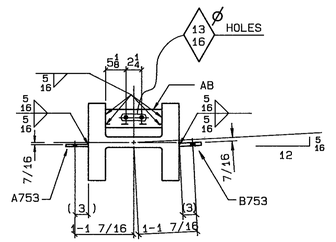


MATERIAL

:	2, PI 010 00	X00 5/8, X 1-2 00, A764, 44W, , , , , A
:	2, PI 017 7/8	X00 1/2, X 2-4 00, A767, 44W, BENT, , , A
:	4, PI 006 1/2	X00 3/8, X 0-10 3/4, B767, 44W, , , , A
:	2, PI 015 1/2	X01 1/2, X 4-1 1/2, K763, 44W, , , , , A
:	4, PI 012 00	X01 00, X 2-3 1/2, B752, 44W, P1E, , , A
:	2, PI 005 00	X00 1/2, X 2-0 1/2, B753, 44W, , , , A
:	4, PI 012 00	X01 1/4, X 2-9 11/16, PB, 44W, BC1E, P1E, , , A
:	2, PI 005 00	X00 1/2, X 1-9 1/2, A753, 44W, , , , A
:	2, 9MCX25.4, X1-10 00, G768, A36, , P217, 2, , A	
:	2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A	
:	2, L 4 X 4 X 3/8, X 1-0 1/2, AA, 44W, , , , A	
:	2, L 6 X 4 X 3/4, X 1-0 1/2, AB, 44W, , , , A	
:	2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A	
:	2, HT BOLT 1 X 5 1/2, , , 490, , , , A	
:	2, HT WASHER 1, , , 325, , , , A	
	+FB, 246, HT WASHER 1, 325, , , A	
:	1, 1F 3/16, X 12-0 00, , A	
:	1, 1F 5/16, X 39-0 00, , A	
:	1, 1F 7/16, X 18-0 00, , A	
:	1, 1F 1/2, X 4-0 00, , A	
:	1, 6G 5/16, X 2-0 00, , A	
:	1, 6G 9/16, X 2-0 00, , A	
:	1, 6G 3/8, X 2-0 00, , A	
:	1, 6G 3/4, X 2-0 00, , A	



SECTION A-A



SECTION B-B

SHOP NOTES
MATERIAL 640.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E18, E19, 9110, 9150, E117, E118A, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

June 10/85

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE	BY	FINISH	NONE		
MADE 27 MIKIM		DATE 29MAY85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG. NO. 1565
CHK'D 28 JIM		DATE° JUNE 4		DETAIL: COLUMN (10TH TIER) (ZONE 2)			