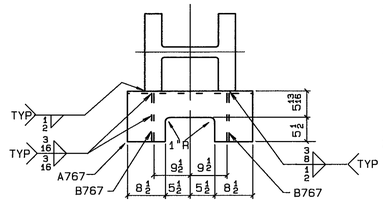
MATERIAL

: 2, PI 010 00 X00 5/8, X 1-2 00, B764, 44W, , , , A
: 2, PI 015 00 X00 5/8, X 3-1 1/2, C763, 44W, , , , A
: 4, PI 006 1/2 X00 3/8, X 0-10 3/4, B767, 44W, , , A
: 2, PI 017 7/8 X00 1/2, X 2-4 00, A767, 44W, BENT, , , A
: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, B770, 44W, , , , A

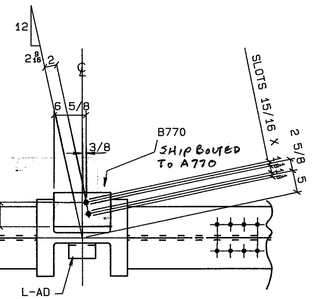
: 4, PI 010 1/2 X00 1/2, X 1-9 1/2, C750, 44W, , , , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
: 2, L 8 X 6 X 3/4, X 1-0 1/2, A770, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 2, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, , , , A

: 4, W36X245, X 3-11 11/16, MA, A36, PIE CUT B774, P96, 9, , A

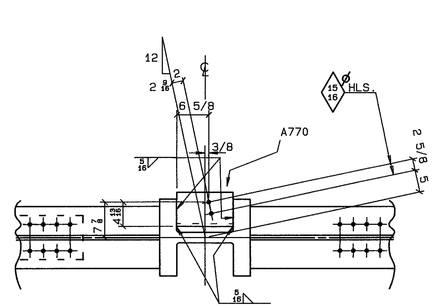
: 4, PI 009 00 X00 7/8, X 3-1 1/2, B751, 44W, , , , A
: 2, 9MC25.4, X 1-10 00, G768, A36, , P217, 2, , A
: 8, HTBOLT 1 x 4, , , , 490, , , , A
: 2, HTBOLT 1X5 1/4, , , 490, , , , A
: 4, HTBOLT 1X3 1/2, , , 490, , , , A
: 14, HT WASHER 1, , , 325, , , , A
*FB, 126, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X12-0 00, , A
: 1, 1F 5/16, X36-0 00, , A
: 1, 1F 1/2, X3-6 00, , A
: 1, 6G 7/8, X8-0 00, , A
: 1, 1F 3/8, X8-0 00, , A
: 4, HTBOLT 7/8 x 2 1/4, , , 325, , , , , A



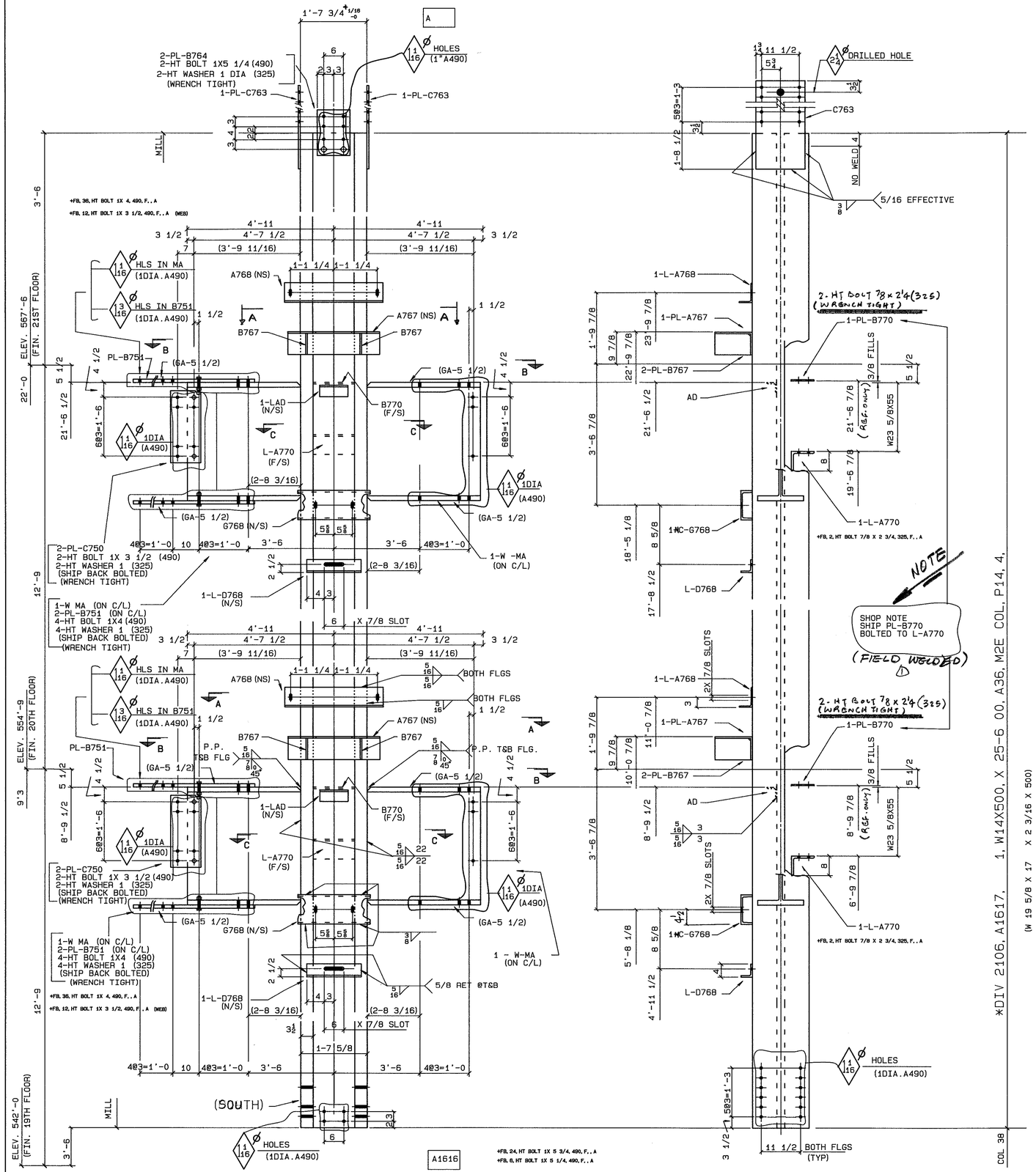
SECTION - A-A



SECTION - B-B



SECTION-C-C



SHOP NOTES
MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E20, E21, 9113, E118A, CW1, 9101, E117

July 2/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

To APPR.

R 3	DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED	
E 2	DATE	BY	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V 1	DATE JULY 17	BY FR	FINISH NONE		
MADE 27 HY/GM	DATE 10JUNE85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG.NO. 1617
CHK'D 28 BF	DATE JULY 2/85		DETAIL: COLUMN (11TH TIER) ZONE 2		