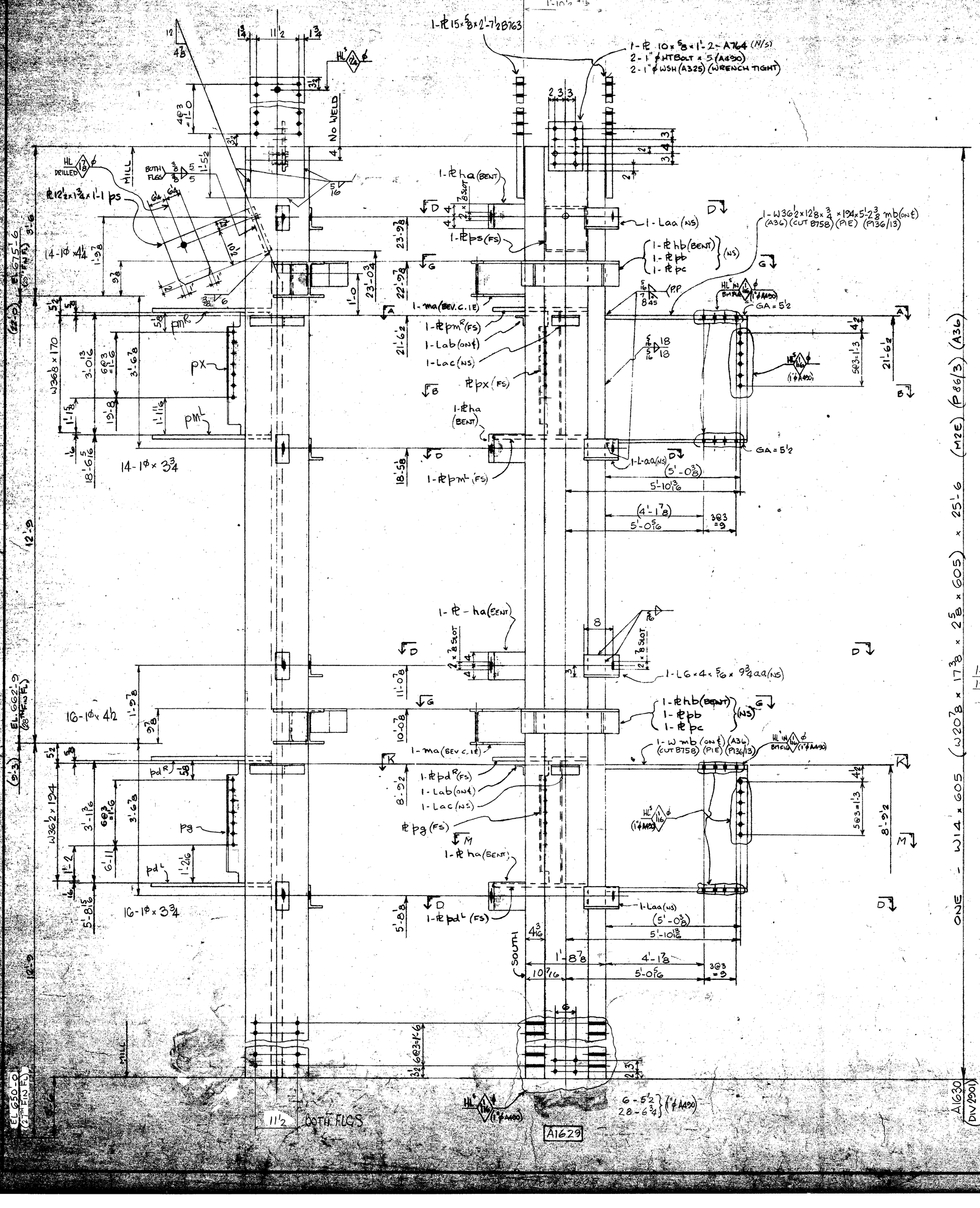
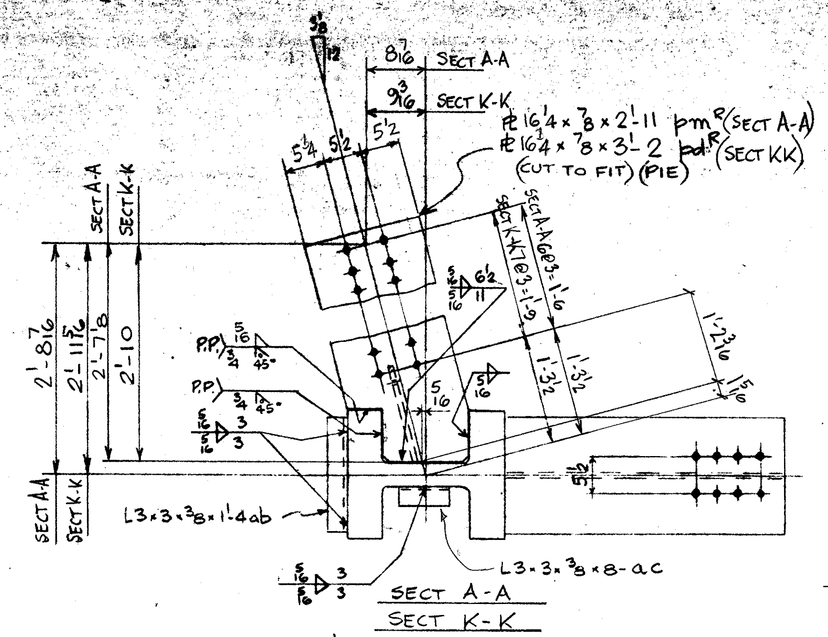
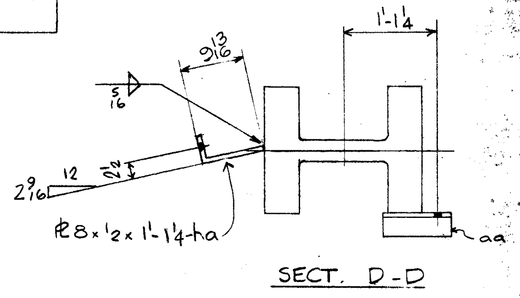
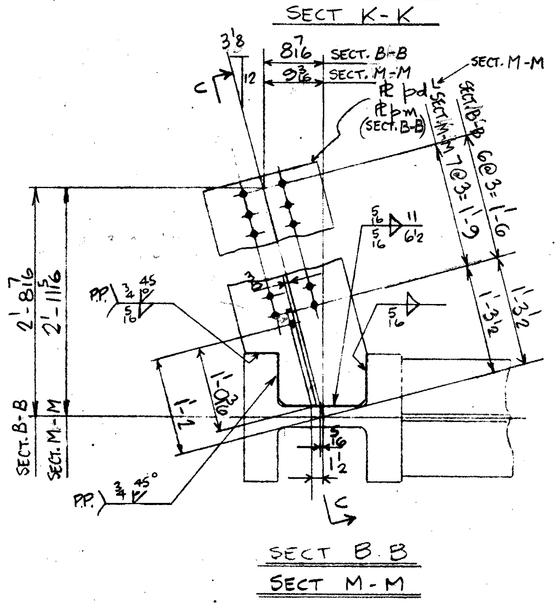
W 204 x 550

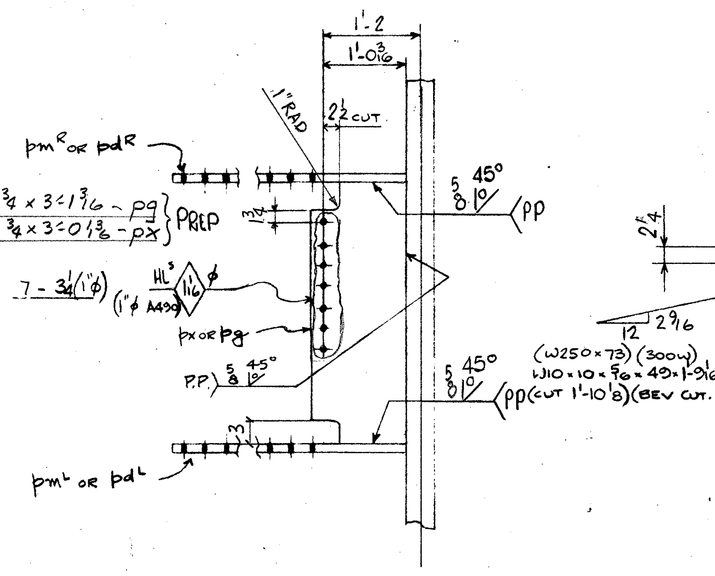
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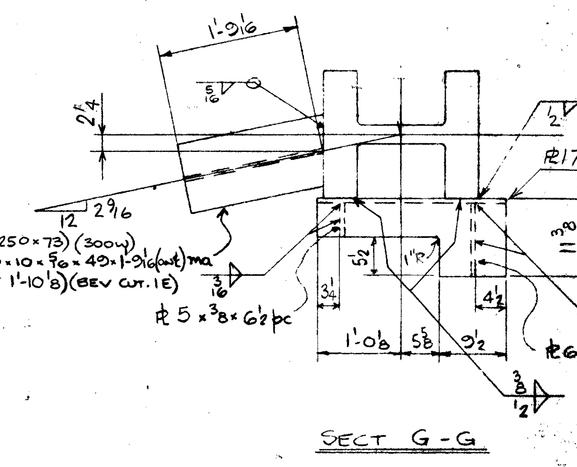












SHOP NOTES

MATERIAL G40.21-44W Y/N
USE E70 XX ELECTRODES
REF DIAGS E28, E29, 9123, 9136, E118A & CW-1 & EM-1

DIMENSIONS SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE ℄ ON BOTH FLGS & B/S WEB TOP & BTM.

FIELD BOLTS

14-1"ϕ HT BOLT × 3¼
32- × 3¾
16 ~~32~~- × 4½ } A490
6- × 5½
28- × 6¾
112-1"ϕ WASHER (A325)
14-1ϕ A490 × 4¼

FOR 1"ϕ A490

REVISED			
DATE ___ BY ___	OPEN HOLES	16 ϕ ¾	COL. 28 (TIER 19) (ZONE 3)
DATE ___ BY ___	PAINT	NONE	7 WORLD TRADE CENTER
DATE ___ BY ___	ERECTED BY		TISHMAN CONSTRUCTION CORP. CUSTOMER
DATE ___ BY ___	FIELD PAINT		EMERY ROTH & SONS P.C. ARCHITECT
DATE ___ BY ___	INSPECTION		IRWIN G. CANTOR P.E. ENGINEER

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE UNIT 1 WESTON, ONT.
SQUAD FR
MADE BY HL DATE Apr 15 CHKD BY Jim DATE July 81
CONT. No. 84-152
1630