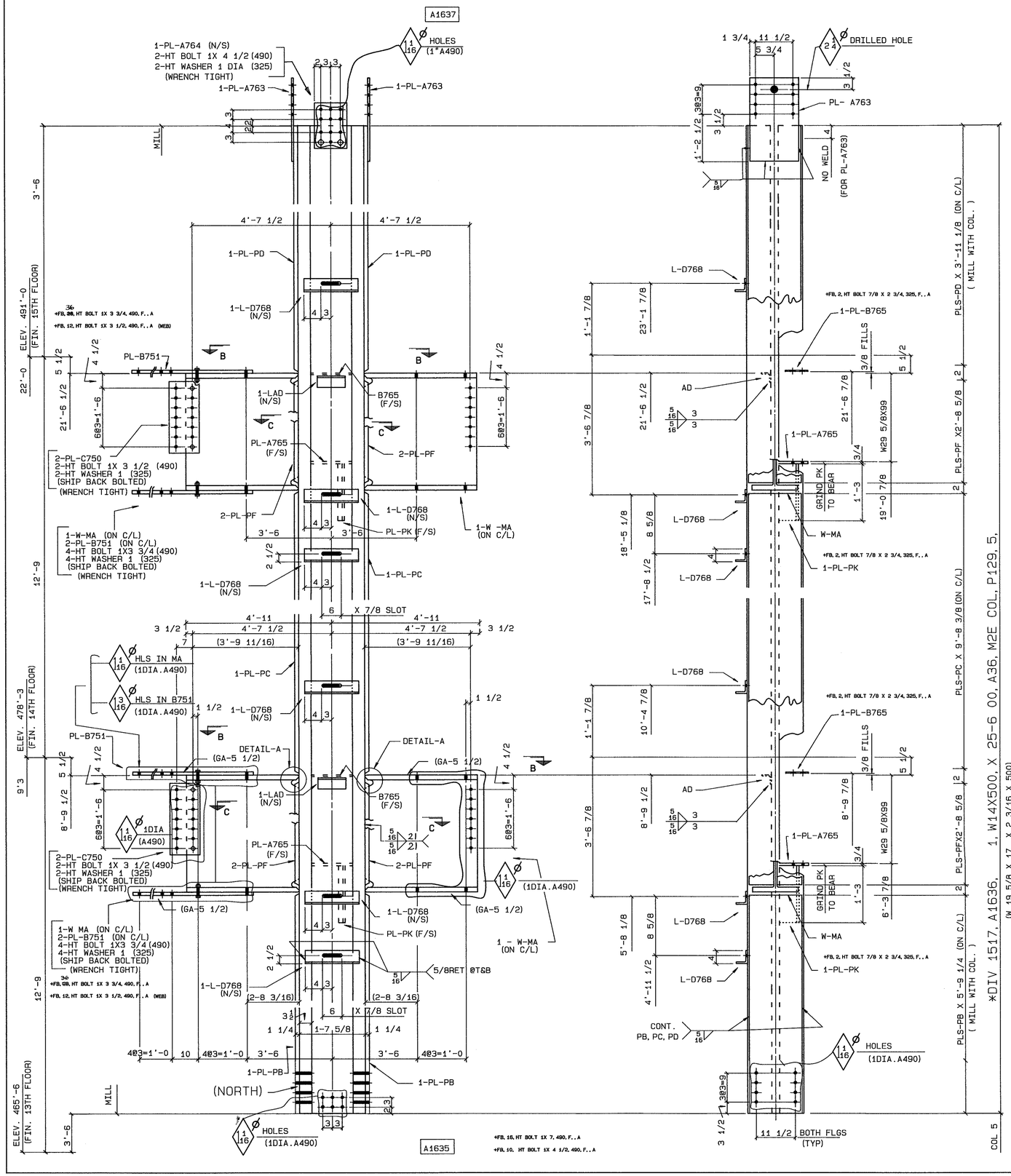


MATERIAL

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: 1, PI 010 00    X00 5/8, X 1-2 00, A764, 44W, , , , A

: 2, PI 015 00    X00 5/8, X 2-1 1/2, A763, 44W, , , , A
: 2, PI 006 1/2   X00 3/8, X 1-0 1/2, B765, 44W, , , , A
: 4, PI 008 00    X00 7/8, X 3-1 1/2, B751, 44W, , , , A
: 4, PI 010 1/2   X00 1/2, X 1-9 1/2, C750, 44W, , , , A
+FB, 122, HT WASHER 1, 325, , , A

: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 6, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, , , , A
: 4, W36X230, X 3-11 11/16, MA, A36, PIE CUT A781, P96, 10, , A

: 2, HTBOLT 1X4 1/2, , , 490, , , , , A

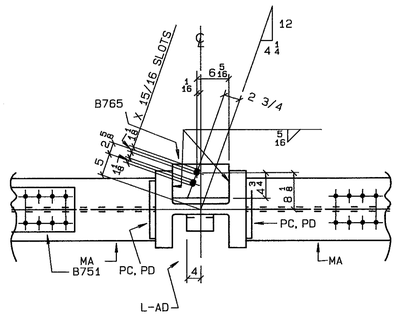
: 4, HTBOLT 1X3 1/2, , , 490, , , , , A
: 8, HTBOLT 1X3 3/4, , , 490, , , , , A
: 14, HT WASHER 1, , , 325, , , , , A

: 1, 1F 3/8, X12-0 00, , A

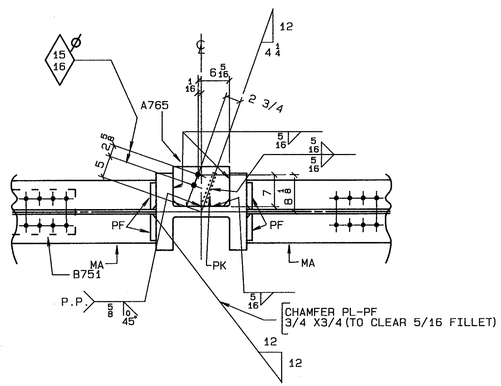
: 1, 1F 5/16, X82-0 00, , A
: 1, 6G 5/8, X6-0 00, , A

: 1, 6G 3/4, X12-0 00, , A

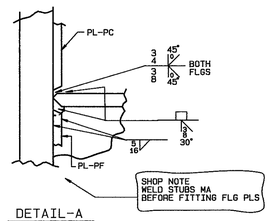

: 1, 6G 3/8, X12-0 00, , A
: 2, PI 016 00    X01 1/4, X 5-9 1/4, PB, A36, PIE MIE, P131, 5, , A
: 2, PI 016 00    X01 1/4, X 9-8 3/8, PC, A36, P2E, P131, 5, , A
: 2, PI 016 00    X01 1/4, X 3-11 1/8, PD, A36, PIE MIE, P131, 5, , A
: 8, PI 007 1/2   X01 1/4, X 2-8 5/8, PF, A36, P2E CHAMFER, P131, 5, , A
: 2, PI 009 00    X00 3/4, X 1-0 1/2, A765, 44W, , , , A
: 2, PI 006 00    X00 3/4, X 1-3 00, PK, 44W, PIS GTB, , , , A
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SECTION - B-B



SECTION - C-C



DETAIL-A

SHOP NOTES
MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E14, E15, 9107, E118A, CW1, 9101, E117

June 24/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R	3	DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED
E	2	DATE	BY	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
V	1	DATE	BY	FINISH NONE	

MADE 27 MB	DATE JUNE 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152
CHK'D 28 BF	DATE JUNE 21/85		DETAIL: COLUMN (8TH TIER) ZONE 2	DWG.NO. 1636