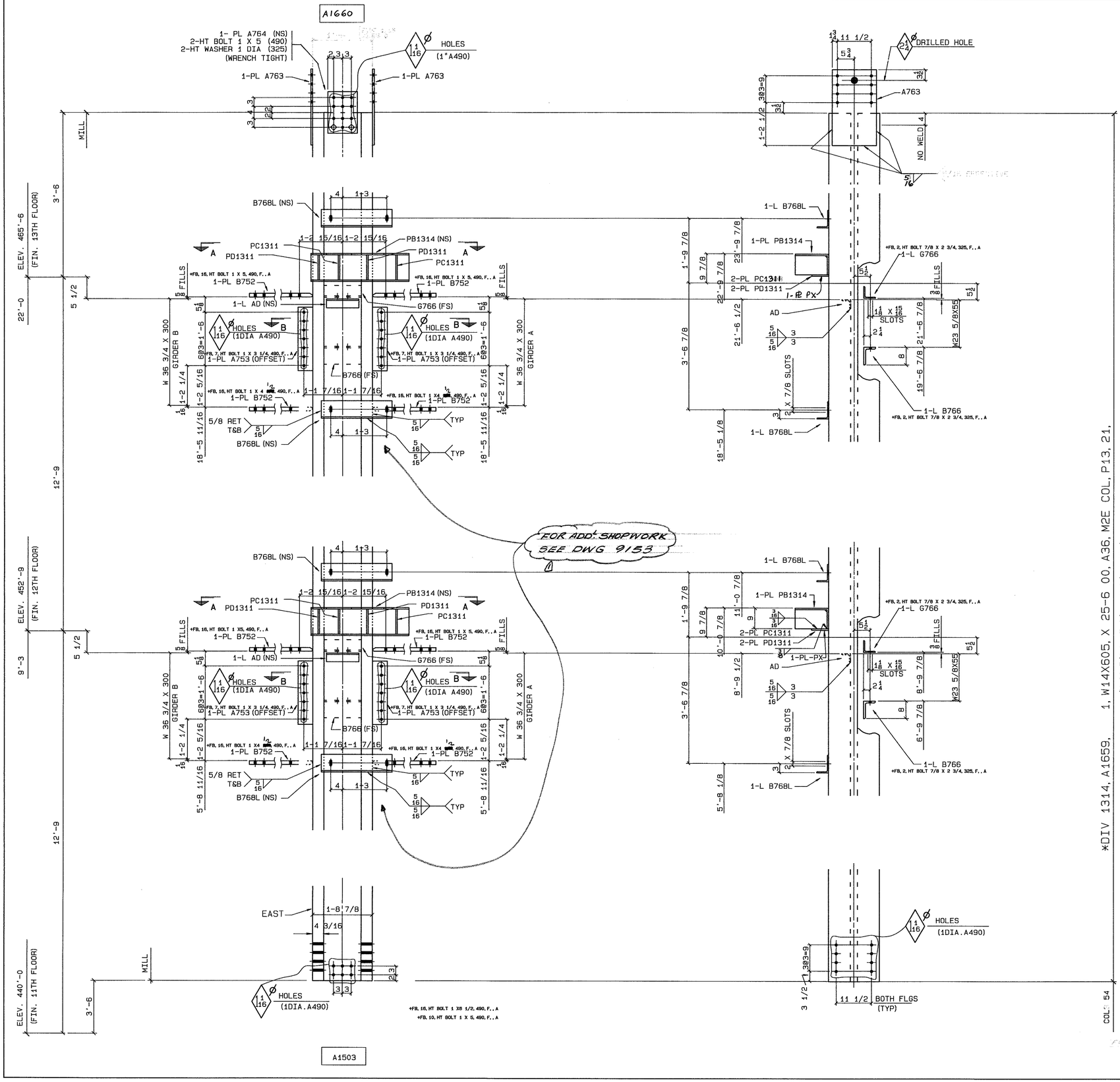
A1660



A1503

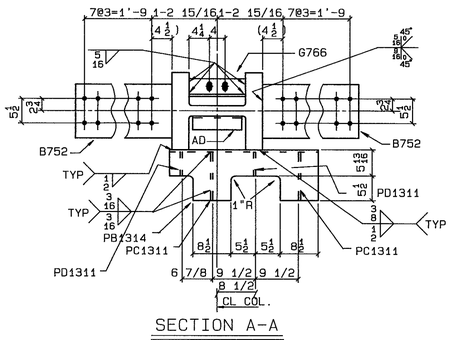
*DIV 1314, A1659, 1. W14X605, X 25-6 00, A36, M2E COL, P13, 21, (W 20 7/8 X 17 3/8 X 2 5/8 @ 605)

COL: 54

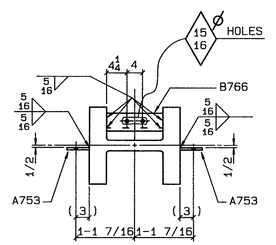
MATERIAL

: 4, PI 005 1/4 X00 3/8, X 0-8 1/2, PD1311, 44W, . . . , A
: 8, PI 012 00 X01 02 X 2-3 1/2, B752, 44W, P1E, . . . A
: 4, PI 005 00 X00 1/2, X 1-9 1/2, A753, 44W, . . . , A
: 2, PI 019 7/8 X00 1/2, X 2-8 00, PB1314, 44W, BENT, . . . A
: 4, PI 008 1/2 X00 3/8, X 0-10 3/4, PC1311, 44W, . . . , A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, . . . , A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, . . . , A
: 2, PI 005 3/4 X00 1/2, X 2-8 00, PX, 44W, . . . , A
: 4, L 6 X 4 X 5/16, X 2-00, B768L, 44W, . . . , A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, G766, 44W, . . . , A
: 2, L 8 X 4 X 3/4, X 1-0 1/2, B766, 44W, . . . , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, . . . , A
: 2, HT BOLT 1 X 5, . . 490, . . . , A
: 2, HT WASHER 1 . . . 325, . . . , A

+FB, 182, HT WASHER 1, 325, . . A
: 1, 1F 3/16, X 12-0 00, . A
: 1, 1F 5/16, X 39-0 00, . A
: 1, 1F 3/8, X 6-0 00, . A
: 1, 1F 1/2, X 4-0 00, . A
: 1, 6G 9/16, X 8-0 00, . A
: 1, 6G 5/16, X 8-0 00, . A



SECTION A-A



SECTION B-B

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E12/13, 9105, E117, E118A, CW-1
9102

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

June 17/85

R 3 DATE BY	SPEC AS NOTED	FRANKEL STEEL LIMITED			
E 2 DATE BY	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
NOTE V 1 DATE JULY6/85 BY GM	FINISH NONE				
MADE 27 M.X.	DATE JUNE 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG.NO. 1659
CHK'D 28 GM	DATE JUNE		DETAIL: COLUMN (7TH TIER) (ZONE 2)		