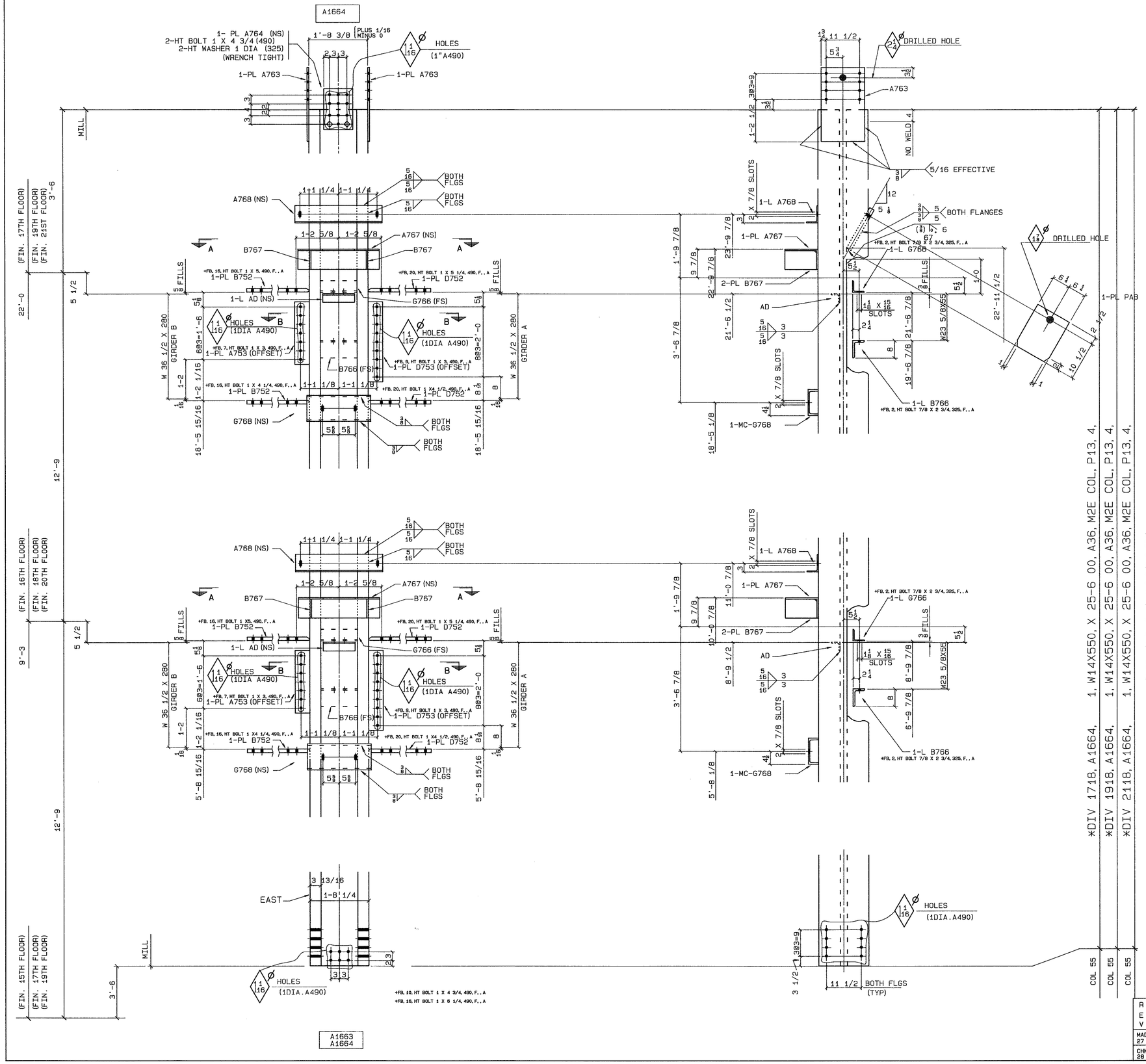
A1664

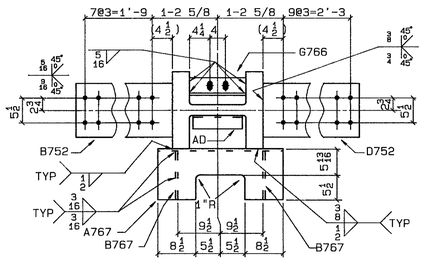


MATERIAL

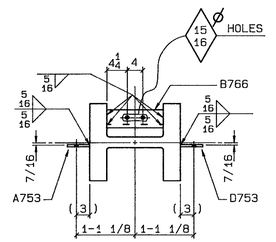
:	4, PI 012 00	X01 00, X 2-3 1/2, B752, 44W, P1E, . . . A
:	4, PI 012 00	X01 1/4, X 2-9 1/2, D752, 44W, P1E, . . . A
:	2, PI 005 00	X00 1/2, X 2-3 1/2, D753, 44W, ... A
:	2, PI 005 00	X00 1/2, X 1-9 1/2, A753, 44W, ... A
:	2, PI 017 7/8	X00 1/2, X 2-4 00, A767, 44W, BENT, . . . A
:	4, PI 006 1/2	X00 3/8, X 0-10 3/4, B767, 44W, ... A
:	2, PI 015 00	X00 5/8, X 2-1 1/2, A763, 44W, ... A
:	1, PI 010 00	X00 5/8, X 1-2 00, A764, 44W, ... A
:	2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, ... A
:	2, L 4 X 4 X 3/8, X 1-0 1/2, G766, 44W, ... A
:	2, L 8 X 4 X 3/4, X 1-0 1/2, B766, 44W, ... A
:	2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A
:	2, HT BOLT 1 X 4 3/4, . , 490, ... A
:	2, HT WASHER 1 , . , 325, ... A
:	1, PI 012 1/2	X01 3/4, X 1-1 00, PAB, 44W, CUT TO FIT, . . . A
:	2, 9MC25.4, X 1-10, G768, A36, , P217, 2, , A

+FB, 202, HT WASHER 1, 325, , , A

:	1, 1F 3/16, X 12-0 00, , A
:	1, 1F 5/16, X 39-0 00, , A
:	1, 1F 3/8, X 6-0 00, , A
:	1, 1F 1/2, X 4-0 00, , A
:	1, 1G 9/16, X 4-0 00, , A
:	1, 1G 3/4, X 4-0 00, , A
:	1, 1G 5/16, X 4-0 00, , A
:	1, 1G 3/8, X 4-0 00, , A



SECTION A-A



SECTION B-B

*DIV	1718, A1664,	1, W14X550, X 25-6 00, A36, M2E COL, P13, 4,
*DIV	1918, A1664,	1, W14X550, X 25-6 00, A36, M2E COL, P13, 4,
*DIV	2118, A1664,	1, W14X550, X 25-6 00, A36, M2E COL, P13, 4,

(W 20 1/4 X 17 1/4 X 2 3/8 @ 550)

COL 55 COL 55 COL 55

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E16 TO E21, 9102, 9109, 9110, E117, E118A, CW-1

DIM'S SHOWN IN BRACKETS ARE
BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON
BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

June 28/85

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED
E	2	DATE	BY	HOLES	1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
V	1	DATE	BY	FINISH	NONE	

MADE 27 M.X.	DATE JUNE 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG.NO. 1664
CHK'D 28 GM	DATE June 27/85		DETAIL: COLS (9TH, 10TH, 11TH TIER)		