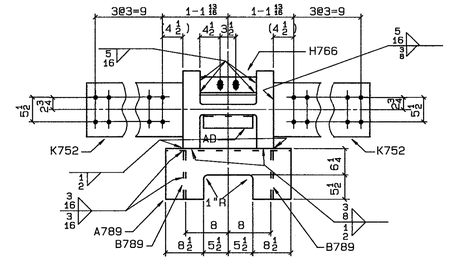
MATERIAL

: 8, PI 012 00 X00 1/2, X 1-3 1/2, K752, 44W, . . . . A
: 4, PI 005 00 X00 1/2, X 1-6 1/2, C753, 44W, . . . . A
: 2, PI 018 1/4 X00 1/2, X 2-4 00, A789, 44W, BENT, . . . A
: 4, PI 006 1/2 X00 3/8, X 0-11 1/4, B789, 44W, . . . . A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, . . . . A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, . . . . A
1 : ~~1, PI 011 00 X01 3/4, X 1-0 1/2, PAB, 44W, . . . . A~~

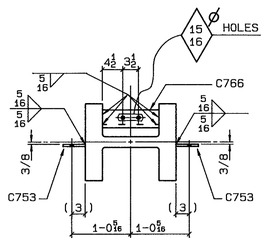
: 2, 9MC25.4, X 1-10, G768, A36, , P217, 2, . A

: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, . . . . A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, H766, 44W, . . . . A
: 2, L 6 X 4 X 3/4, X 1-0 1/2, C766, 44W, . . . . A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, . . . . A
: 2, HT BOLT 1 X 4 1/4, , . 490, . . . . A
: 2, HT WASHER 1 . . . 325, . . . . A

+FB, 114, HT WASHER 1, 325, , . A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 33-0 00, , A
: 1, 1F 3/8, X 18-0 00, , A
: 1, 1F 1/2, X 4-0 00, , A




SECTION A-A




SECTION B-B

*DIV 3113, A1672, 1, W14X426, X 25-6 00, A36, M2E COL, P87, 3, (W 18 5/8 X 16 3/4 X 1 7/8 @ 426)

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E30/31, 9156, 9137, E118A, E118, CW-2

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

Sept 2/85 R
July 23/85

omit PL pab

+FB.10.HT BOLT 1 X 4 1/4.490.F..A
+FB.16.HT BOLT 1 X 6 1/2.490.F..A

A1671

| | | | | | | |
|---|---|---|---|---|---|---|
| R | 3 | DATE | BY | SPEC | AS NOTED | FRANKEL STEEL LIMITED |
| E | 2 | DATE | BY | HOLES | 1 3/16 D1A U/N | 220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2 |
| V | 1 | DATE AUG. 21/85 | BY FR | FINISH | NONE | |
| MADE 27 M.X. | | DATE JUNE 85 | SQUAD FR | PROJECT: 7 WORLD TRADE CENTER | | CONTRACT 84-152 |
| CHK'D 28 G.M | | DATE JULY 12/85 | | DETAIL: COLUMN (16TH TIER) (ZONE 3) | | DWG.NO. 1672 |