A1685

1- PL A764 (NS)
2-HT BOLT 1 X 4 1/2 (490)
2-HT WASHER 1 DIA (325)
(WRENCH TIGHT)

PLUS 1/16 MINUS 0

HOLES (1"A490)

1-PL A763

ELEV. 650'-0 (FIN. 27TH FLOOR)

ELEV. 637'-3 (FIN. 26TH FLOOR)

ELEV. 624'-6 (FIN. 25TH FLOOR)

MILL

A768 (NS)

A789 (NS)

B789

BOTH FLGS

FILLS

1-L AD (NS)

G766 (FS)

B766 (FS)

G768 (NS)

1-PL H752

+FB, 14, HT BOLT 1 X 4 1/2, 490, F., A

+FB, 6, HT BOLT 1 X 3, 490, F., A
1-PL C753 (OFFSET)

HOLES (1DIA A490)

W 36 1/8 X 245 GIRDER B

W 36 1/8 X 245 GIRDER A

1-L A768

1-PL A789

2-PL B789

AD

1-L G766

1-L B766

1-MC-G768

+FB, 2, HT BOLT 7/8 X 2 1/2, 325, F., A

DRILLED HOLE

A763

NO WELD

5/16 EFFECTIVE

X 7/8 SLOTS

1 1/8 X 15/16 SLOTS

X20 5/8X44

1-7 5/8

3 1/2

GA=11 1/2

EAST

*DIV 2705, A1684, 1, W14X500, X 25-6 00, A36, M2E COL, P86, 7, (W 19 5/8 X 17 X 2 3/16 @ 500)

COL 45

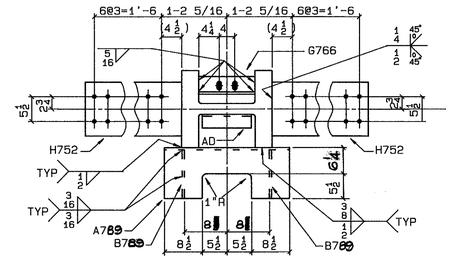
A

MATERIAL

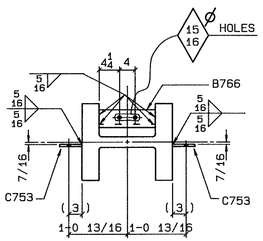
: 8, PI 012 00 X00 7/8, X 2-0 1/2, H752, 44W, P1E, , , , A
: 4, PI 005 00 X00 1/2, X 1-6 1/2, C753, 44W, , , , , A
: 4, PI 006 1/2 X00 3/8, X 0-11 1/4, B789, 44W, , , , A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, , , , , A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , A
: 2, PI 018 1/4 X00 1/2, X 2-4 00, A789, 44W, BENT, , , A

: 2, 9MC25.4, X1-10 00, G768, A36, , P217, 2, , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , , A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, G766, 44W, , , , , A
: 2, L 8 X 4 X 3/4, X 1-0 1/2, B766, 44W, , , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 2, HT BOLT 1 X 4 1/2, , , 490, , , , A
: 2, HT WASHER 1 , , , 325, , , , , A

+FB, 162, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 39-0 00, , A
: 1, 1F 3/8, X 6-0 00, , A
: 1, 1F 1/2, X 4-0 00, , A
: 1, 6G 1/4, X 8-0 00, , A
: 1, 6G 1/2, X 8-0 00, , A



SECTION A-A



SECTION B-B

SHOP NOTES
MATERIAL 640.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E26, E27, 9142, 9156, E118, E118A, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

July 26/85

R	3	DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED
E	2	DATE	BY	HOLES 1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
V	1	DATE	BY	FINISH NONE	

MADE 27 MIKIM	DATE 28JUN85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152
CHK'D 28 WJF	DATE JULY 29/85		DETAIL: COLUMN (14TH TIER) (ZONE 3)	DWG. NO. 1684