A1842

1-6 3/4 +1/16 -0

2-PL-A764 4 3/4
2-HT BOLT 1X [redacted] (490)
2-HT WASHER 1 DIA (325)
(WRENCH TIGHT)

1 1/16 Ø HOLES (1"A490)

2 3 3

1-PL-G763

MILL

ELEV. 675'-6 (FIN. 29TH FLOOR)

3'-6

22'-0

+FB, 28, HT BOLT 1X 3 3/4, 490, F., A

+FB, 10, HT BOLT 1X 3 1/2, 490, F., A (WEB)

4'-8 1/2 4'-8 1/2

1-1 1/4 1-1 1/4

A768 (NS)

A789 (NS)

B789 B789

A A

B B

PL-A786

4 1/2 5 1/2

21'-6 1/2

583=1'-3

1-LAD (N/S)

E765 (F/S)

C C

L-B769 (F/S)

G768 (N/S)

5 5/8 5 5/8

3'-10 3'-10

2 1/2

4 3

1-L-D768 (N/S)

2-PL-A787
2-HT BOLT 1X 3 1/2 (490)
2-HT WASHER 1 (325)
(SHIP BACK BOLTED)
(WRENCH TIGHT)

1-W MA (ON C/L)
2-PL-A786 (ON C/L)
4-HT BOLT 1X3 3/4 (490)
4-HT WASHER 1 (325)
(SHIP BACK BOLTED)
(WRENCH TIGHT)

1-W -MA (ON C/L)

12'-9

6 X 7/8 SLOT

4'-11 4'-8 1/2 4'-8 1/2 4'-11

2 1/2 2 1/2

5 (3'-11 3/16) (3'-11 3/16)

1 1/16 Ø HLS IN MA (1DIA.A490)

1 3/16 Ø HLS IN A786 (1DIA.A490)

1 1/2

P.P. T&B FLG

(GA-5 1/2)

1 1/16 Ø 1DIA (A490)

2-PL-A787
2-HT BOLT 1X 3 1/2 (490)
2-HT WASHER 1 (325)
(SHIP BACK BOLTED)
(WRENCH TIGHT)

1-W MA (ON C/L)
2-PL-A786 (ON C/L)
4-HT BOLT 1X3 3/4 (490)
4-HT WASHER 1 (325)
(SHIP BACK BOLTED)
(WRENCH TIGHT)

5/8 RET @T&B

3-0 11/16 (3-0 11/16)

6 X 7/8 SLOT

3 3/16

1-6 5/8

303=9 8 303=9 3'-10 3'-10 303=9

2-FILL-PL-FA 5
4-HT BOLT 1X [redacted] (490)
4-HT WASHER 1 (325)
(WRENCH TIGHT)

PL-FA

(NORTH)

ELEV. 650'-0 (FIN. 27TH FLOOR)

HOLES (1DIA.A490)

1'-6 7/8 +0 -1/16

A1599

+FB, 40, HT BOLT 1X 6, 490, F., A

+FB, 10, HT BOLT 1X 5, 490, F., A

1 3/4 3 6 3

Ø 2 1/4 DRILLED HOLE

PL- G763

2-8 1/2 303=9 3 1/2 3 1/2

4 NO WELD

5/16 EFFECTIVE

1-L-A768

1-PL-A789

1'-9 7/8 9 7/8 23'-9 7/8 22'-9 7/8

2-PL-B789

AD

21'-6 1/2

3'-6 7/8

+FB, 2, HT BOLT 7/8 X 2 1/2, 325, F., A

1-PL-E765

3/8 FILLS 5 1/2

21'-6 7/8

W15 3/4X26

8

20'-2 3/4

1-L-B769

+FB, 2, HT BOLT 7/8 X 2 1/2, 325, F., A

18'-5 1/8 8 5/8

1-MC-G768

L-D768

17'-8 1/2

1-L-A768 2X 7/8 SLOTS

1'-9 7/8 9 7/8 11'-0 7/8 10'-0 7/8

1-PL-A789

2-PL-B789

AD

8'-9 1/2

3'-6 7/8

5 16 3 3 5 16

+FB, 2, HT BOLT 7/8 X 2 1/2, 325, F., A

1-PL-E765

3/8 FILLS 5 1/2

8'-9 7/8

W15 3/4X26

8

7'-5 3/4

1-L-B769

+FB, 2, HT BOLT 7/8 X 2 1/2, 325, F., A

2X 7/8 SLOTS

4 1/2

5'-8 1/8 8 5/8

1-MC-G768

4'-11 1/2

L-D768

FILL-PL-FA

1 1/16 Ø HOLES (1DIA.A490)

483=1'-0 4

3 1/2 3 6 3 BOTH FLGS (TYP)

COL 9

*DIV 2917, A1737, 1, W14X426, X 25-6 00, A36, M2E COL, P87, 3, (W 18 5/8 X 16 3/4 X 1 7/8 X 426)

MATERIAL

: 2, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , A
: 2, PI 015 1/2 X01 1/4, X 3-7 1/2, G763, 44W, , , , A
: 4, PI 006 1/2 X00 3/8, X 0-11 1/4, B789, 44W, , , , A
: 2, PI 018 1/4 X00 1/2, X 2-4 00, A789, 44W, BENT, , , A
: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, E765, 44W, , , , A
: 2, PI 015 1/2 X00 1/8, X 1-8 00, FA, 44W, , , , A
: 4, PI 008 1/2 X00 1/2, X 1-6 1/2, A787, 44W, , , , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
: 2, L 8 X 6 X 3/4, X 1-0 1/2, B769, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 2, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, , , , A
: 4, W36X210, X 4-1 3/16, MA, A36, PIE CUT A754, P136, 4, , A

: 2, 9MC25.4, X 1-10 00, G768, A36, , P217, 2, , A
: 4, PI 009 00 X00 3/4, X 2-5 1/2, A786, 44W, , , , A
: 8, HTBOLT 1X3 3/4, , , 490, , , , A
: 2, HTBOLT 1X4 3/4, , , 490, , , , A
: 4, HTBOLT 1X5, [redacted], , , 490, , , , A
: 4, HTBOLT 1X3 1/2, , , 490, , , , A

: 18, HT WASHER 1, , , 325, , , , A
+FB, 132, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X12-0 00, , A
: 1, 1F 5/16, X42-0 00, , A
: 1, 1F 1/2, X6-0 00, , A
: 1, 6G 1, X12-0 00, , A

: 1, 1F 3/8, X3-0 00, , A

1/2 6 1/4 3/16 3/16 5 1/2 8 8 1 1/2 A789 B789 8 1/2 5 1/2 5 1/2 8 1/2 B789

SECTION - A-A

E765 5 2 5/8 4 1/2 x 15/16 SLOTS 7/8 5 3/8 1 3/4 5/16 12 4 1/4 7 3/4 L-AD 4

SECTION - B-B

15/16 Ø B769 5 2 5/8 7/8 5 3/8 1 3/4 5/16 12 4 1/4 2 1/2 7 3/4 5/16

SECTION - C-C

SHOP NOTES
MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E28, E29, 9117, E118A, [redacted], E118
CW2,9155,

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490
July 31/85

R 3 DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED		
E 2 DATE	BY	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
V 1 DATE	BY	FINISH NONE			
MADE 27 HY	DATE 28JUN85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG. NO. 1737
CHK'D 28 WJF	DATE July 29/85		DETAIL: COLUMN (15TH TIER) ZONE 3		