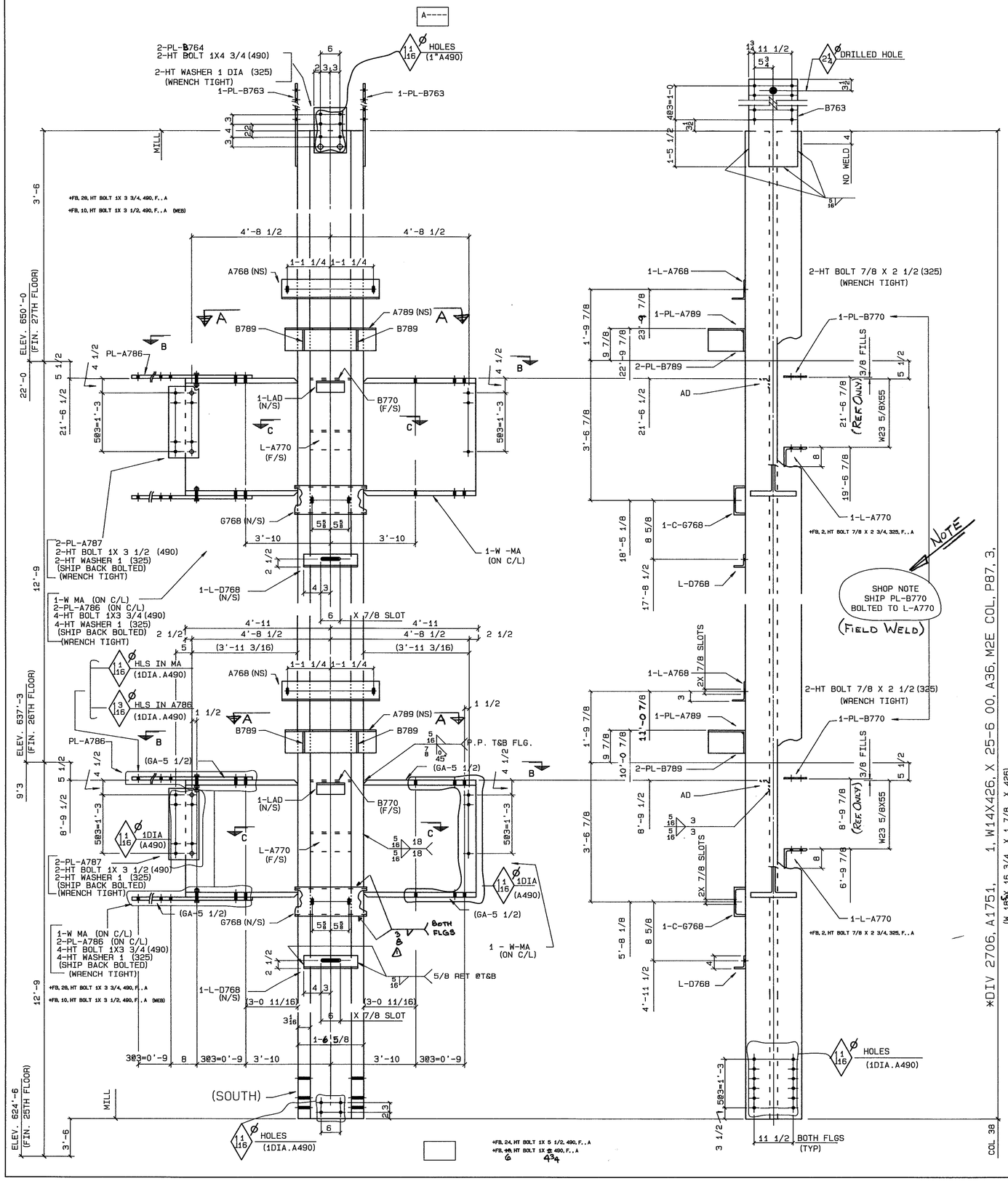
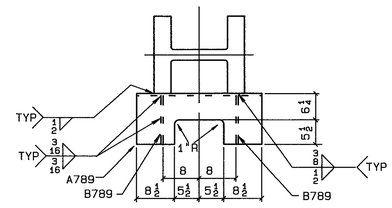
MATERIAL

: 2, PI 010 00 X00 5/8, X 1-2 00, B764, 44W, , , , A
: 2, PI 015 00 X00 5/8, X 2-07 1/2, B763, 44W, , , , A
: 4, PI 009 00 X00 3/4, X 2-05 1/2, A786, 44W, , , , A
: 4, PI 006 1/2 X00 3/8, X 0-11 1/4, B789, 44W, , , , A
: 2, PI 018 1/4 X00 1/2, X 2-4 00, A789, 44W, , , , A
: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, B770, 44W, , , , A
: 4, PI 008 1/2 X00 1/2, X 1-6 1/2, A787, 44W, , , , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
: 2, L 8 X 6 X 3/4, X 1-0 1/2, A770, 44W, , , , A
2 : 6, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 4, W36X194, X 4-1 3/16, MA, A36, PIE CUT A758, P136, 14, , A
: 2, 9MC25.4, X 1-10 00, G768, A36, , P217, 2, , A

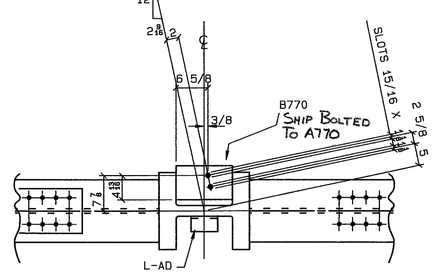
4: 3, HTBOLT 7/8X2 1/2, , 325, , , , A
: 4, HTBOLT 1X3 1/2, , 490, , , , A
: 2, HTBOLT 1X4 3/4, , 490, , , , A
: 8, HTBOLT 1X3 3/4, , 490, , , , A

: 14, HT WASHER 1, , , 325, , , , A
+FB, 106, HT WASHER 1, 325, , A
: 1, 1F 5/16, X42-0 00, , A
: 1, 1F 3/16, X12-0 00, , A
: 1, 6G 7/8, X08-0 00, , A
: 1, 1F 3/8, X02-0 00, , A
: 1, 1F 1/2, X03-6 00, , A

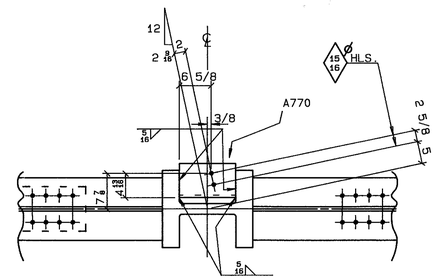




SECTION - A-A



SECTION - B-B



SECTION-C-C

SHOP NOTES
MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E26, E27, 9122, E118A, CW1, 9155, E118

July 31/85 R.
July 26/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 DIA U/N		
V	1	DATE JULY 31	BY WJF	FINISH	NONE	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
MADE 27 MB		DATE JUNE 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG.NO. 1751
CHK'D 28 E.LEE		DATE JUL 24/85		DETAIL: COLUMN (14TH TIER) ZONE 3			