A1855

1- PL A764 (NS)
2-HT BOLT 1 X 4 1/4 (490)
2-HT WASHER 1 DIA (325)
(WRENCH TIGHT)

1'-6 3/4 PLUS 1/16 MINUS 0

HOLES (1"A490)

1-PL A763

ELEV. 675'-6 (FIN. 29TH FLOOR)

ELEV. 662'-9 (FIN. 28TH FLOOR)

ELEV. 650'-0 (FIN. 27TH FLOOR)

MILL

3'-6

9'-3

12'-9

22'-0

5 1/2

A768 (NS)

A789 (NS)

B789

G768 (NS)

1-L AD (NS)

1-PL K752

1-PL G752

1-PL C753 (OFFSET)

HOLES (1DIA A490)

PX(FS)

BOTH FLGS

FILLS

W 36 1/8 X 170 GIRDER A

W 36 1/2 X 194 GIRDER A

W 36 1/8 X 170 GIRDER B

W 36 1/2 X 194 GIRDER B

1-2 1/2

11 1/2

DRILLED HOLE

A763

NO WELD 4

5/16 EFFECTIVE

1-L A768

1-PL A789

2-PL B789

1-MC-G768

AD

1-PL PX (FS)

W15 3/4X26

1-ft. 11 × 1¾ × 1'-0½ pab 1671
(CLIP CORNERS 2×1)

+FB, 4, HTBOLT 7/8 X 2 3/4, 325, F., A

HOLE (DRILLED) ON ℄

WEST

1-6 5/8

HOLES (1DIA. A490)

+FB, 10, HT BOLT 1 X 4 1/4, 490, F., A
+FB, 16, HT BOLT 1 X 5 1/2, 490, F., A

A1900

SECTION A-A

SECTION C-C

SECTION B-B

MATERIAL

: 6, PI 012 00 X00 1/2, X 1-3 1/2, K752, 44W, . . . , A
: 2, PI 012 00 X00 5/8, X 1-6 1/2, G752, 44W, P1E, . . , A
: 4, PI 005 00 X00 1/2, X 1-6 1/2, C753, 44W, . . . , A
: 2, PI 018 1/4 X00 1/2, X 2-4 00, A789, 44W, BENT, . . , A
: 4, PI 006 1/2 X00 3/8, X 0-11 1/4, B789, 44W, . . . , A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, . . . , A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, . . . , A
: 2, PI 007 3/4 X01 00, X 1-0 00, PX, 44W, . . . , A

: 2, 9MC25.4, X 1-10, G768, A36, , P217, 2, , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, . . . , A

: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, . . . , A
: 2, HT BOLT 1 X 4 1/4, , 490, . . . , A
: 2, HT WASHER 1 , , , 325, . . . , A

+FB, 118, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 33-0 00, , A
: 1, 1F 3/8, X 6-0 00, , A
: 1, 1F 1/2, X 4-0 00, , A
: 1, 6G 1/2, X 8-0 00, , A

*DIV 2913, A1854, 1, W14X426, X 25-6 00, A36, M2E COL, P87, 3, (W 18 5/8 X 16 3/4 X 1 7/8 @ 426)

COL 22

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E28/29, 9136, 9137, 9162, E118A, E118, CW-2

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

Sept 4/85 R
July 23/85

R. pab 1671 ADDED

FOR 1 DIA A490

R 3 DATE BY	SPEC AS NOTED	FRANKEL STEEL LIMITED			
E 2 DATE BY	HOLES 1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
V 1 DATE SEPT. 4/85 BY HWM	FINISH NONE				
MADE 27 M.X.	DATE JUNE 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTRE	CONTRACT 84-152	DWG.NO. 1854
CHK'D 28 GM	DATE° JULY 17/85		DETAIL: COLUMN (15TH TIER) (ZONE 3)		