A1867

1- PL A764 (NS)
2-HT BOLT 1 X 4 1/2 (490)
2-HT WASHER 1 DIA (325)
(WRENCH TIGHT)

HOLES (1"A490)

1-PL A763

MILL

ELEV. 675'-6 (FIN. 29TH FLOOR)

ELEV. 662'-9 (FIN. 28TH FLOOR)

ELEV. 650'-0 (FIN. 27TH FLOOR)

C768R (NS)

5/8 RET T&B

PD1309

PC1309

PB1309 (NS)

1-PL A752

1-L AD (NS)

5/8 FILLS

HOLES (1DIA A490)

1-PL C753 (OFFSET)

1-PL A753 (OFFSET)

MA1447

BOTH FLGS

W 35 7/8 X 230 GIRDER B

W 35 7/8 X 230 GIRDER A

W 36 1/8 X 245 GIRDER B

W 36 1/8 X 245 GIRDER A

EAST

1-7 5/8

HOLES (1DIA.A490)

+FB, 12, HT BOLT 1 X 4 1/2, 490, F., A

+FB, 6, HT BOLT 1 X 3, 490, F., A

+FB, 12, HT BOLT 1 X 3 3/4, 490, F., A

+FB, 10, HT BOLT 1 X 4 1/2, 490, F., A

+FB, 16, HT BOLT 1 X 5 3/4, 490, F., A

A1865

DRILLED HOLE

A763

NO WELD 4

1-L C768R

1 1/8 X 15/16 SLOTS U/N

+FB, 7, HT BOLT 7/8 X 3 3/4, 325, F., A

1-PL PB1309

1-PL PD1309

2-PL PC1309

1-PL PX

AD

PIN HOLE

W23 5/8 X 55

1-MC-MA1447

19'-9 1/2

7'-0 1/2

HOLES (1DIA.A490)

11 1/2 BOTH FLGS (TYP)

LOCATION OF R PX REVISED

*DIV 2909, A1866, 1, W14X500, X 25-6 00, A36, M2E COL, P86, 7, (W 19 5/8 X 17 X 2 3/16 @ 500)

COL 49

MATERIAL

: 2, PI 005 1/4 X00 3/8, X 0-7 1/2, PD1309, 44W, ... A
: 8, PI 012 00 X00 3/4, X 1-9 1/2, A752, 44W, P1E. . . . A
: 2, PI 005 00 X00 1/2, X 1-9 1/2, A753, 44W, ... A
: 2, PI 018 7/8 X00 1/2, X 2-5 1/2, PB1309, 44W, BENT. . . . A
: 4, PI 007 1/2 X00 3/8, X 0-10 3/4, PC1309, 44W, ... A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, ... A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, ... A
: 2, 9MC25.4, X 2-1 1/2, MA1447, A36, , P217, 2, , A
: 2, L 6 X 4 X 5/16, X 1-10 1/2, C768R, 44W, ... A
: 2, PI 008 1/4 X02 00, X 1-9 00, PX, 44W, ... A
: 2, PI 005 00 X00 1/2, X 1-6 1/2, C753, 44W, ... A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A
: 2, HT BOLT 1 X 4 1/2, . . 490, ... A
: 2, HT WASHER 1 . . . 325, ... A

+FB, 150, HT WASHER 1, 325, . . A
: 1, 1F 3/16, X 12-0 00, . A
: 1, 1F 5/16, X 47-0 00, . A
: 1, 1F 3/8, X 6-0 00, . A
: 1, 1F 1/2, X 4-0 00, . A
: 1, 6G 5/8, X 8-0 00, . A

503=1'-3 1-2 5/16 1-2 5/16 503=1'-3

P.P.

A752 AD A752

PB1309 PC1309 PD1309 PC1309

1-5 1/2 1-0

SECTION A-A

SECTION B-B

SECTION C-C

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E28/29, 9142, 9143, 9162, E118, E118A, CW-2

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

Aug 10/85R

July 31/85

R 3 DATE BY	SPEC AS NOTED	FRANKEL STEEL LIMITED			
E 2 DATE BY	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
V 1 DATE AUG. 9-85 BY M.X.	FINISH NONE				
MADE 27 M.X.	DATE JULY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG. NO. 1866
CHK'D 28 WJF	DATE JULY 29/85		DETAIL: COLUMN (15TH TIER) (ZONE 3)		