A1872

1- PL A764 (NS)
2-HT BOLT 1 X 4 (490)
2-HT WASHER 1 DIA (325)
(WRENCH TIGHT)

HOLES (1"A490)

1-PL A763

MILL

ELEV. 752'-0 (FIN. 35TH FLOOR)

3'-6

5 1/2

22'-0

12'-9

A768 (NS)

BOTH FLGS

A789 (NS)

B789

A

B

FILLS

+FB, 10, HT BOLT 1 X 4, 490, F., A
1-PL G752

+FB, 8, HT BOLT 1 X 4, 490, F., A
1-PL K752

1-L AD (NS)

H766 (FS)

HOLES (1DIA A490)

W 36 1/8 X 170 GIRDER A

W 36 1/8 X 170 GIRDER B

+FB, 6, HT BOLT 1 X 3, 490, F., A
1-PL C753 (OFFSET)

C766 (FS)

+FB, 10, HT BOLT 1 X3 1/2, 490, F., A
1-PL G752

+FB, 8, HT BOLT 1 X3 1/4, 490, F., A
1-PL K752

G768 (NS)

BOTH FLGS

18'-6 5/16

18'-5 1/8

DRILLED HOLE

A763

NO WELD

1-PL PAB

1-PL PAC

TYP BOTH FLANGES

1-L A768

X 7/8 SLOTS

1-PL A789

+FB, 2, HT BOLT 7/8 X 2 1/2, 325, F., A
1-L H766

2-PL B789

AD

1 1/4 X 1 5/16 SLOTS

W15 3/4X26

1-L C766

1-MC-G768

PL PAB/PAC

*DIV 3515, A1871, 1, W14X398, X 25-6 00, A36, M2E COL, P87, 22, (W 18 1/4 X 16 5/8 X 1 3/4 @ 398)

COL 18

MATERIAL

: 4, PI 012 00 X00 1/2, X 1-3 1/2, K752, 44W, , , , A
: 4, PI 012 00 X00 5/8, X 1-6 1/2, G752, 44W, P1E, , , A
: 4, PI 005 00 X00 1/2, X 1-6 1/2, C753, 44W, , , , A
: 2, PI 018 1/4 X00 1/2, X 2-4 00, A789, 44W, BENT, , , A
: 4, PI 006 1/2 X00 3/8, X 0-11 1/4, B789, 44W, , , , A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, , , , A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , A
: 1, PI 011 00 X01 3/4, X 1-0 1/2, PAB, 44W, , , , A
: 1, PI 010 00 X01 3/4, X 1-0 1/2, PAC, 44W, , , , A
: 2, 9MC25.4, X 1-10, G768, A36, , P217, 2, , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, H766, 44W, , , , A
: 2, L 6 X 4 X 3/4, X 1-0 1/2, C766, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 2, HT BOLT 1 X 4 [illegible]..490, , , , , A
: 2, HT WASHER 1 ...325, , , , A
: 2, PI 013 00 X00 1/8, X 1-3 00, FA, 44W, , , , A
+FB, 12, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 33-0 00, , A
: 1, 1F 3/8, X 10-0 00, , A
: 1, 1F 1/2, X 4-0 00, , A
: 1, 6G 1/2, X 4-0 00, , A
: 1, 6G 3/8, X 2-0 00, , A

P.P.

H766

AD

K752

G752

A789

B789

SECTION A-A

C766

C753

SECTION B-B

ELEV. 739'-3 (FIN. 34TH FLOOR)

9'3

ELEV. 726'-6 (FIN. 33RD FLOOR)

3-6

WEST

1-FILL PL-FA

HOLES (1DIA.A490)

FA

3 1/2

11 1/2 BOTH FLGS (TYP)

+FB, 6, HT BOLT 1 X 4, 490, F., A
+FB, 4, HT BOLT 1 X 4 1/4, 490, F., A
+FB, 110, HT BOLT 1 X 4, 490, F., A

A1870

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E34/35, 9138, 9156, E118A, E118, CW-2

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

Aug 29/85

R 3 DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED		
E 2 DATE	BY	HOLES 1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
V 1 DATE	BY	FINISH NONE			
MADE 27 M.X.	DATE JULY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG. NO. 1871
CHK'D 28 GM	DATE AUG 19/85		DETAIL: COLUMN (18TH TIER) (ZONE 3)		