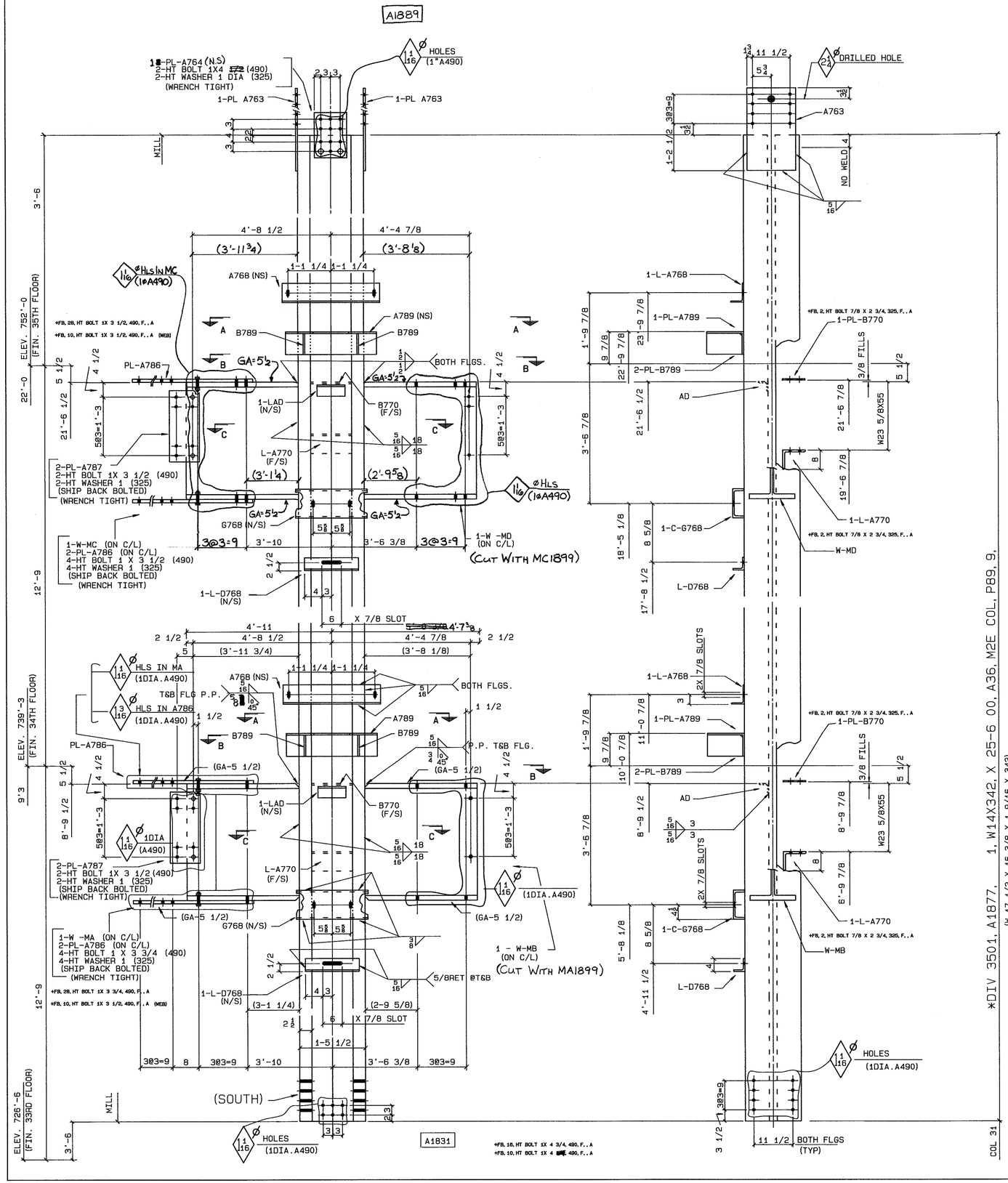
A1889

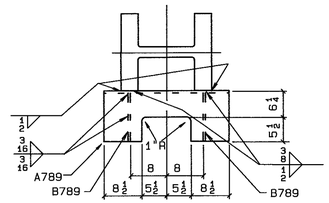


*DIV 3501, A1877, 1, W14X342, X 25-6 00, A36, M2E COL, P89, 9, (W 17 1/2 X 16 3/8 X 1 9/16 X 342)

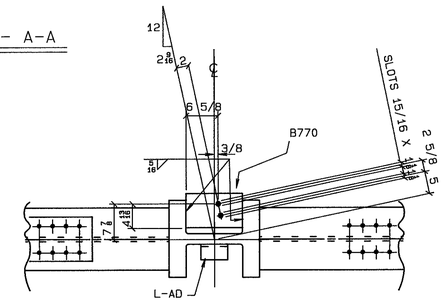
COL 31

MATERIAL

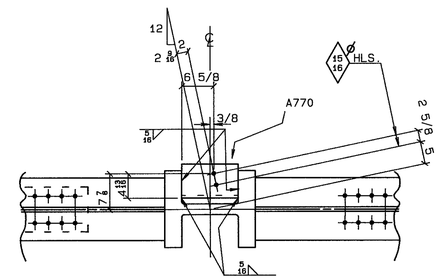
: 1, PI 010 00 X00 5/8, X 1-2 00 , A764, 44W, , , , A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, , , , A
: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, B770, 44W, , , , A
: 4, PI 009 00 X00 3/4, X 2-5 1/2, A786, 44W, , , , A
: 4, PI 008 1/2 X00 1/2, X 1-6 1/2, A787, 44W, , , , A
: 2, PI 018 1/4 X00 1/2, X 2-4 00, A789, 44W, BENT, , , , A
: 4, PI 006 1/2 X00 3/8, X 0-11 1/4, B789, 44W, , , , A
: 1, W36X170, X 4-01 3/4, MC, A36, CUT A759, P137, 6, , A
: 1, W36X170, X 3-10 1/8, MD, A36, CUT A759, P137, 6, , A — CUT WITH MC1899
: 2, L 8 X 6 X 3/4, X 1-0 1/2, A770, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 2, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, , , , A
: 1, W36X194, X 4-01 3/4, MA, A36, P1E CUT A758, P136, 14, , A
: 1, W36X194, X 3-10 1/8, MB, A36, P1E CUT A758, P136, 14, , A — CUT WITH MA1899
: 2, 9MC 25.4, X 1-10 00, G768, A36, , P217, 2, , A
: 8, HT BOLT 1X 3 1/2, , , 490, , , , A
: 4, HT BOLT 1X 3 3/4, , , 490, , , , A
: 2, HT BOLT 1X 4 , , , 490, , , , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
: 14, HT WASHER 1, , , 325, , , , A
: 1, 1F 3/8, X 8-0 00, , A
: 1, 1F 5/16, X40-0 00, , A
: 1, 6G 3/4, X 8 -0 00, , A
: 1, 1F 3/16, X12-0 00, , A
: 1, 1F 1/2, X7-6 00, , A
+FB, 102, HT WASHER 1, 325, , , A



SECTION - A-A



SECTION - B-B



SECTION-C-C

SHOP NOTES
MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E34, E35, 9125, 9155, E118A, CW-2
E118

Aug 29/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R 3 DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED		
E 2 DATE	BY	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
V 1 DATE	BY	FINISH NONE			
MADE 27 MB	DATE JULY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.NO.
CHK'D 28 SKIP	DATE AUG/85		DETAIL: COLUMN (18TH TIER) ZONE 3	84-152	1877