A/B96

1-PL-A764 (N/S)
2- HT BOLT 1X 4 (490)
2-HT WASHER 1 DIA (325)
(WRENCH TIGHT)

1-PL A763

1-PL A763

Ø 1 1/16 HOLES (1"A490)

2 3 3

MILL

3'-6

ELEV. 726'-6 (FIN. 33RD FLOOR)

22'-0

+FB, 28, HT BOLT 1X 3 3/4, 490, F., A

+FB, 10, HT BOLT 1X 3 1/2, 490, F., A (WEB)

4'-8 1/2 4'-8 1/2

1-L-D768 (N/S)

PL-A786

B

5 1/2 4 1/2

21'-6 1/2

583=1'-3

1-LAD (N/S)

C

B770 (F/S)

L-A770 (F/S)

1-L-D768 (N/S)

2-PL-A787
2-HT BOLT 1X 3 1/2 (490)
2-HT WASHER 1 (325)
(SHIP BACK BOLTED)
(WRENCH TIGHT)

3'-10 3'-10

1-W -MA (ON C/L)

2 1/2

1-L-D768 (N/S)

1-W MA (ON C/L)
2-PL-A786 (ON C/L)
4-HT BOLT 1X3 3/4 (490)
4-HT WASHER 1 (325)
(SHIP BACK BOLTED)
(WRENCH TIGHT)

4'-11 4'-8 1/2 4'-8 1/2 4'-11

2 1/2 5 (3'-11 9/16) (3'-11 9/16) 2 1/2

6 X 7/8 SLOT

Ø 1 1/16 HLS IN MA (1DIA.A490)

Ø 13/16 HLS IN A786 (1DIA.A490)

1 1/2 1-L-D768 (N/S) 1 1/2

ELEV. 713'-9 (FIN. 32ND FLOOR)

9'3

PL-A786 (GA-5 1/2)

P.P. T&B FLG.

5/16 3/4 45°

8'-9 1/2

Ø 1 1/16 1DIA (A490)

5/16 18 5/16 18

L-A770 (F/S)

2-PL-A787
2-HT BOLT 1X 3 1/2 (490)
2-HT WASHER 1 (325)
(SHIP BACK BOLTED)
(WRENCH TIGHT)

(GA-5 1/2)

1-W MA (ON C/L)
2-PL-A786 (ON C/L)
4-HT BOLT 1X3 3/4 (490)
4-HT WASHER 1 (325)
(SHIP BACK BOLTED)
(WRENCH TIGHT)

1 - W-MA (ON C/L)

5/8 RET @T&B

+FB, 28, HT BOLT 1X 3 3/4, 490, F., A

+FB, 10, HT BOLT 1X 3 1/2, 490, F., A (WEB)

(3-1 1/16) (3-1 1/16)

2 11/16 6 X 7/8 SLOT

1-5 7/8

303=0'-9 8 303=0'-9 3'-10 3'-10 303=0'-9

ELEV. 701'-0 (FIN. 31ST FLOOR)

MILL

(SOUTH)

3'-6

Ø 1 1/16 HOLES (1DIA.A490)

A1839

+FB, 20, HT BOLT 1X 5 . 490, F., A

+FB, 6, HT BOLT 1X 4 1/2, 490, F., A

13/16 11 1/2

5 3/4

Ø 21/16 DRILLED HOLE

35/8

A763

1-2 1/2 393=9 1/32

NO WELD 4

5/16

L-D768

2-HT BOLT 7/8 X 2 3/4 (325)
(WRENCH TIGHT)

1-PL-B770

1'-1 7/8

23'-1 7/8

3/8 FILLS 5 1/2

AD 1/2

21'-6 1/2

3'-6 7/8

21'-6 7/8 W23 5/8X55

8

19'-6 7/8

1-L-A770

+FB, 2, HT BOLT 7/8 X 2 3/4, 325, F., A

L-D768

18'-5 1/8 8 5/8

4

L-D768

17'-8 1/2

SHOP NOTE
SHIP PL-B770
BOLTED TO L-A770

L-D768

2-HT BOLT 7/8 X 2 3/4 (325)
(WRENCH TIGHT)

1-PL-B770

1'-1 7/8

10'-4 7/8

3/8 FILLS 5 1/2

AD 1/2

8'-9 1/2

5/16 3 5/16 3

3'-6 7/8

8'-9 7/8 W23 5/8X55

8

6'-9 7/8

1-L-A770

+FB, 2, HT BOLT 7/8 X 2 3/4, 325, F., A

L-D768

5'-8 1/8 8 5/8

4

L-D768

4'-11 1/2

Ø 1 1/16 HOLES (1DIA.A490)

483=1-0

3 1/2

11 1/2 BOTH FLGS (TYP)

COL 38

*DIV 3306, A1884, 1, W14X370, X 25-6 00, A36, M2E COL, P89, 3, (W 17 7/8 X 16 1/2 X 1 5/8 @ 370)

MATERIAL

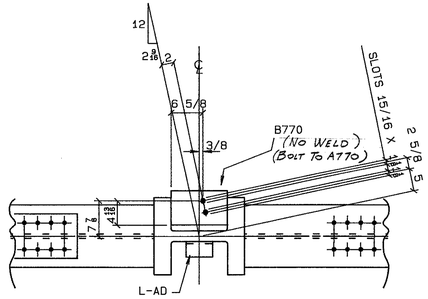
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , A
: 2, PI 015 00 X00 5/8, X 2-01 1/2, A763, 44W, , , , A
: 4, PI 009 00 X00 3/4, X 2-05 1/2, A786, 44W, , , , A

: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, B770, 44W, , , , A
: 4, PI 008 1/2 X00 1/2, X 1-6 1/2, A787, 44W, , , , A

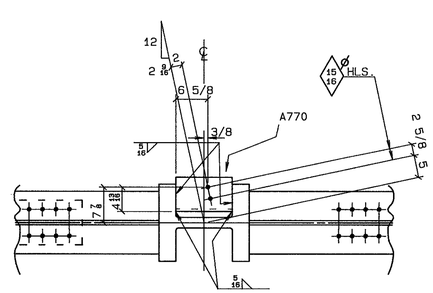
: 2, L 8 X 6 X 3/4, X 1-0 1/2, A770, 44W, , , , A
: 6, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 4, W36X194, X 4-1 9/16, MA, A36, PIE CUT A758, P136, 14, , A

: 4, HTBOLT 7/8X2 3/4, , , 325, , , , A
: 4, HTBOLT 1X3 1/2, , , 490, , , , A
: 2, HTBOLT 1X4 , , , 490, , , , A
: 8, HTBOLT 1X3 3/4, , , 490, , , , A
: 14, HT WASHER 1, , , 325, , , , A
+FB, 10?, HT WASHER 1, 325, , , A

: 1, 1F 5/16, X 53-4 00, , A
: 1, 6G 3/4, X08-0 00, , A



SECTION - B-B



SECTION-C-C

SHOP NOTES
MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E32, E33, 9124, E118A, CW2, 9155, E118

Aug 26/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE	BY	FINISH	NONE		
MADE 27 R.J.		DATE 4JUL85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG.NO. 1884
CHK'D 28 SKIP		DATE: Aug.1/85		DETAIL: COLUMN (17TH TIER) ZONE 3			