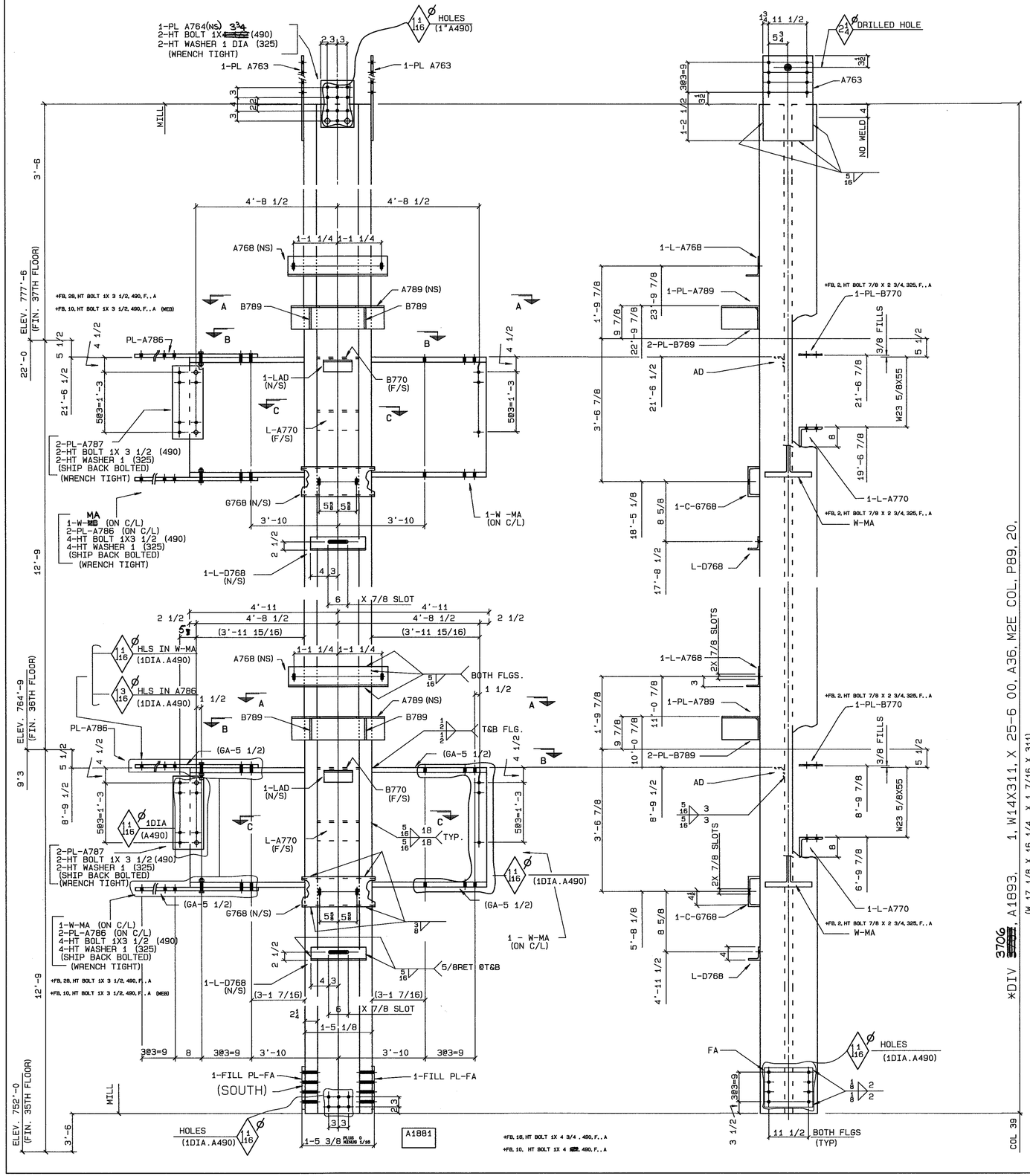
A1931

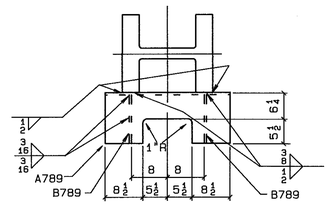



*DIV 3706, A1893, 1, W14X311, X 25-6 00, A36, M2E COL, P89, 20, (W 17 1/8 X 16 1/4 X 1 7/16 X 311)

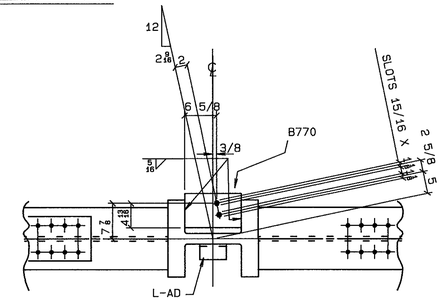
COL 39

## MATERIAL

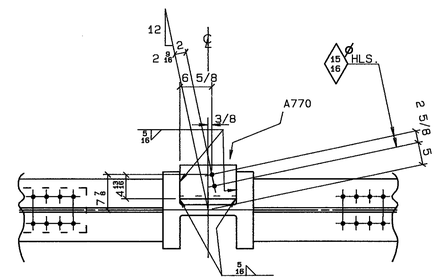
: 18, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , , A
: 2, PI 018 1/4 X00 1/2, X 2-4 00, A789, 44W, BENT, , , A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, , , , A
: 4, PI 006 1/2 X00 3/8, X 0-11 1/4, B789, 44W, , , , A
: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, B770, 44W, , , , A
: 4, PI 009 00 X00 3/4, X 2-5 1/2, A786, 44W, , , , A
: 4, PI008 1/2 X00 1/2, X 1-6 1/2, A787, 44W, , , , A
: 2, PI 012 1/2 X00 1/8, X 1-3 00, FA , 44W, , , , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
: 2, L 8 X 6 X 3/4, X 1-0 1/2, A770, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-9 00, AD, 44W, , , , A
: 2, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, , , , A
: 4, W36X170, X 4-1 15/16, MA, A36, CUT A759, P137, 6, , A
: 2, SMC25, 4, X 1-10 00, G768, A36, , P217, 2, , A
: 2, HTBOLT 1X3 3/4, , , 490, , , , A
: 12, HTBOLT 1X3 1/2, , , 490, , , , A
: 14, HT WASHER 1, , , 325, , , , A
: 1, 1F 3/8, X8-0 00, , A
: 1, 1F 5/16, X40-0 00, , A
: 1, 1F 1/2, X19-6 00, , A
: 1, 1F 3/16, X12-0 00, , A
+FB, 102, HT WASHER 1, 325, , , A




SECTION - A-A




SECTION - B-B




SECTION-C-C

SHOP NOTES
MATERIAL 640.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E36, E37, 9126, 9155, E118A, CW-2
E118

dgt 5/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

| | | | | | |
|---|---|---|---|---|---|
| R 3 DATE | BY | SPEC AS NOTED | FRANKEL STEEL LIMITED | | |
| E 2 DATE | BY | HOLES 1 3/16 DIA U/N | 220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2 | | |
| V 1 DATE | BY | FINISH NONE | | | |
| MADE 27 MB | DATE JULY85 | SQUAD FR | PROJECT: 7 WORLD TRADE CENTER | CONTRACT | DWG.NO. |
| CHK'D 28 SKIP | DATE AUG/85 | | DETAIL: COLUMN (19TH TIER) ZONE 3 | 84-152 | 1893 |