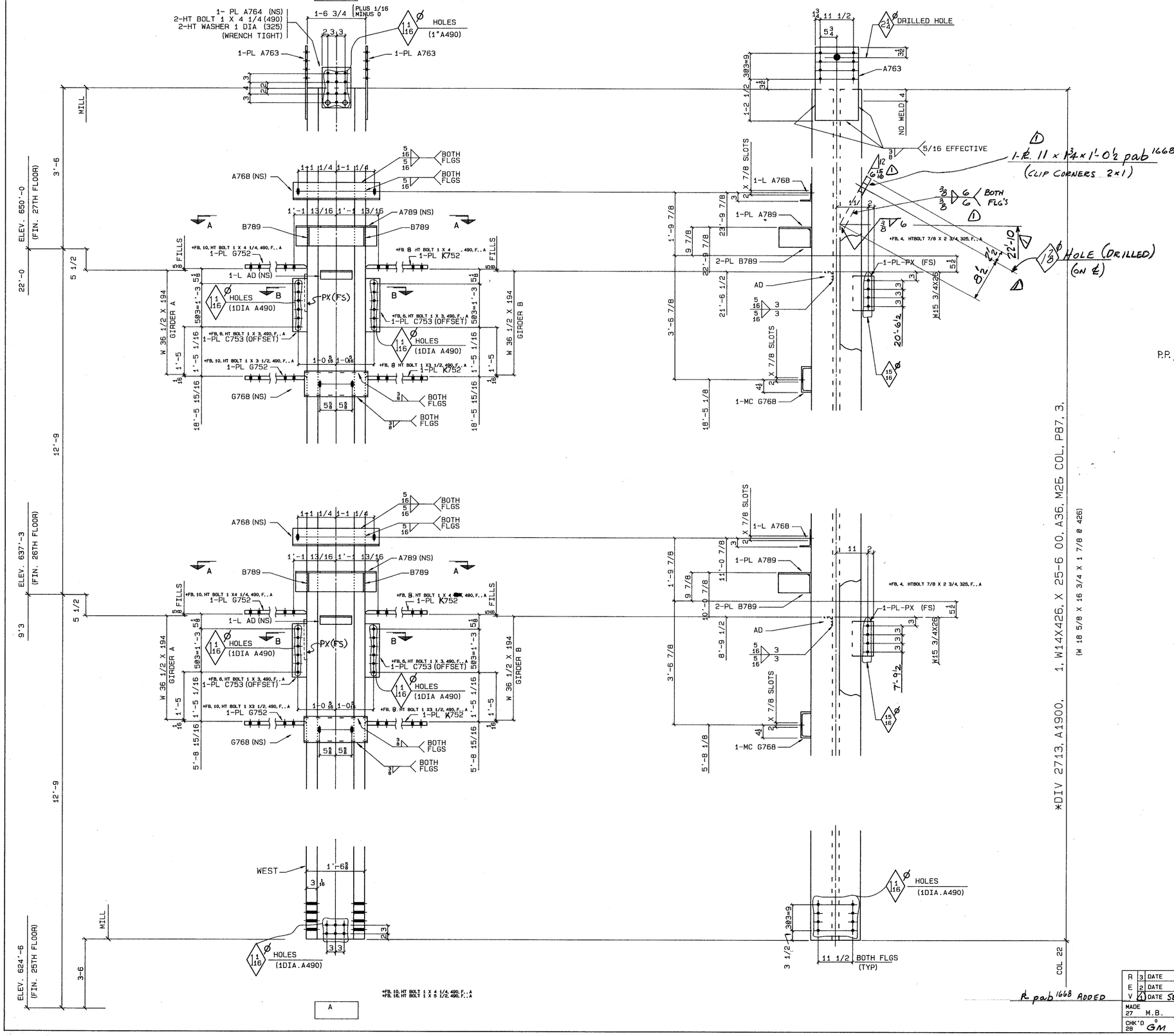
A1854

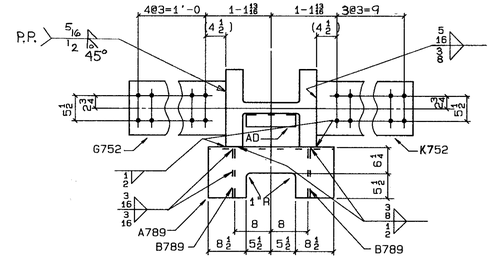


MATERIAL

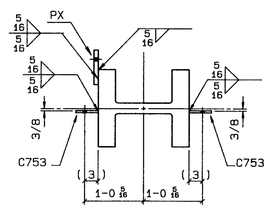
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:   4, PI 012 00    X00 5/8, X 1-6 1/2, G752, 44W, PIE, A
:   4, PI 005 00    X00 1/2, X 1-6 1/2, C753, 44W, . . . . A
:   2, PI 018 1/4   X00 1/2, X 2-4 00, A789, 44W, BENT. . . A
:   4, PI 006 1/2   X00 3/8, X 0-11 1/4, B789, 44W. . . . . A
:   2, PI 015 00    X00 5/8, X 2-1 1/2, A763, 44W. . . . . A
:   1, PI 010 00    X00 5/8, X 1-2 00, A764, 44W. . . . . A
:   2, 9MC25.4, X 1-10 00, G768, A36, , P217, 2, , A

:   2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W. . . . A
:   2, PI 007 3/4  X 01 00 X 1-0 00, PX, 44W, , , A
:   4, PI 012 00   X 00 1/2 X 1-3 1/2, K752 44W, , , A
:   2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, . . . . A
:   2, HT BOLT 1 X 4 1/4, , 490, . . . . A
:   2, HT WASHER 1 , , , 325, . . . . A

+FB, 122, HT WASHER 1, 325, , , A
:   1, 1F 3/16, X 12-0 00, , A
:   1, 1F 5/16, X 33-0 00, , A
:   1, 1F 3/8, X 6-0 00, , A
:   1, 1F 1/2, X 4-0 00, , A
:   1, 1G 1/2, X 8-0 00, , A
```



SECTION A-A



SECTION B-B

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E26/27, 9136, 9162, E118A, E118, CW-1

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

Sept 14/85R
July 23/85

FOR 1 DIA A490

R 3 DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED		
E 2 DATE	BY	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
V 1 DATE SEPT. 3/85	BY HWM	FINISH NONE			
MADE 27 M.B.	DATE JULY 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTRE	CONTRACT 84-152	DWG. NO. 1900
CHK'D 28 GM	DATE JULY 17/85		DETAIL: COLUMNS (14TH TIER) (ZONE 3)		