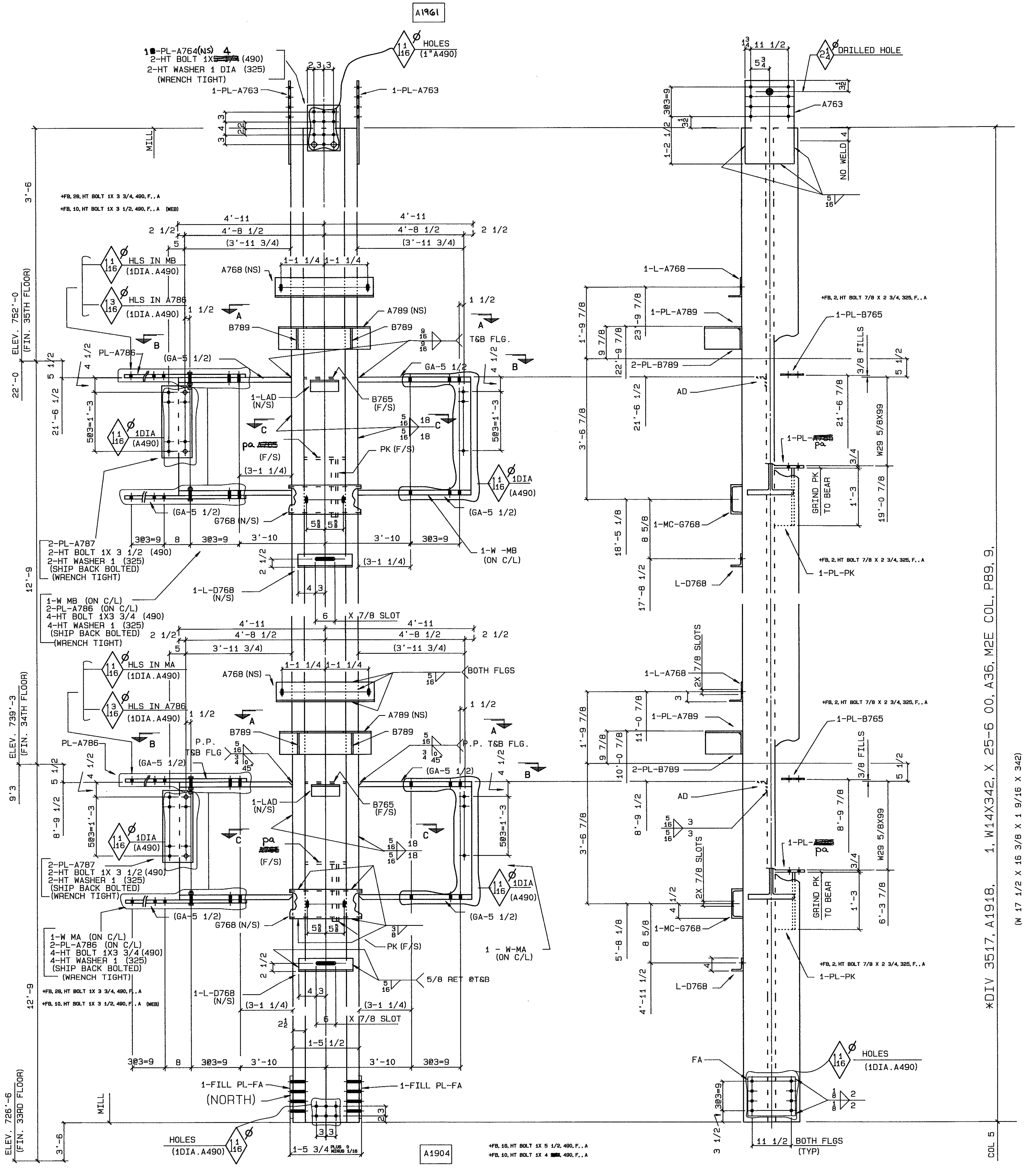
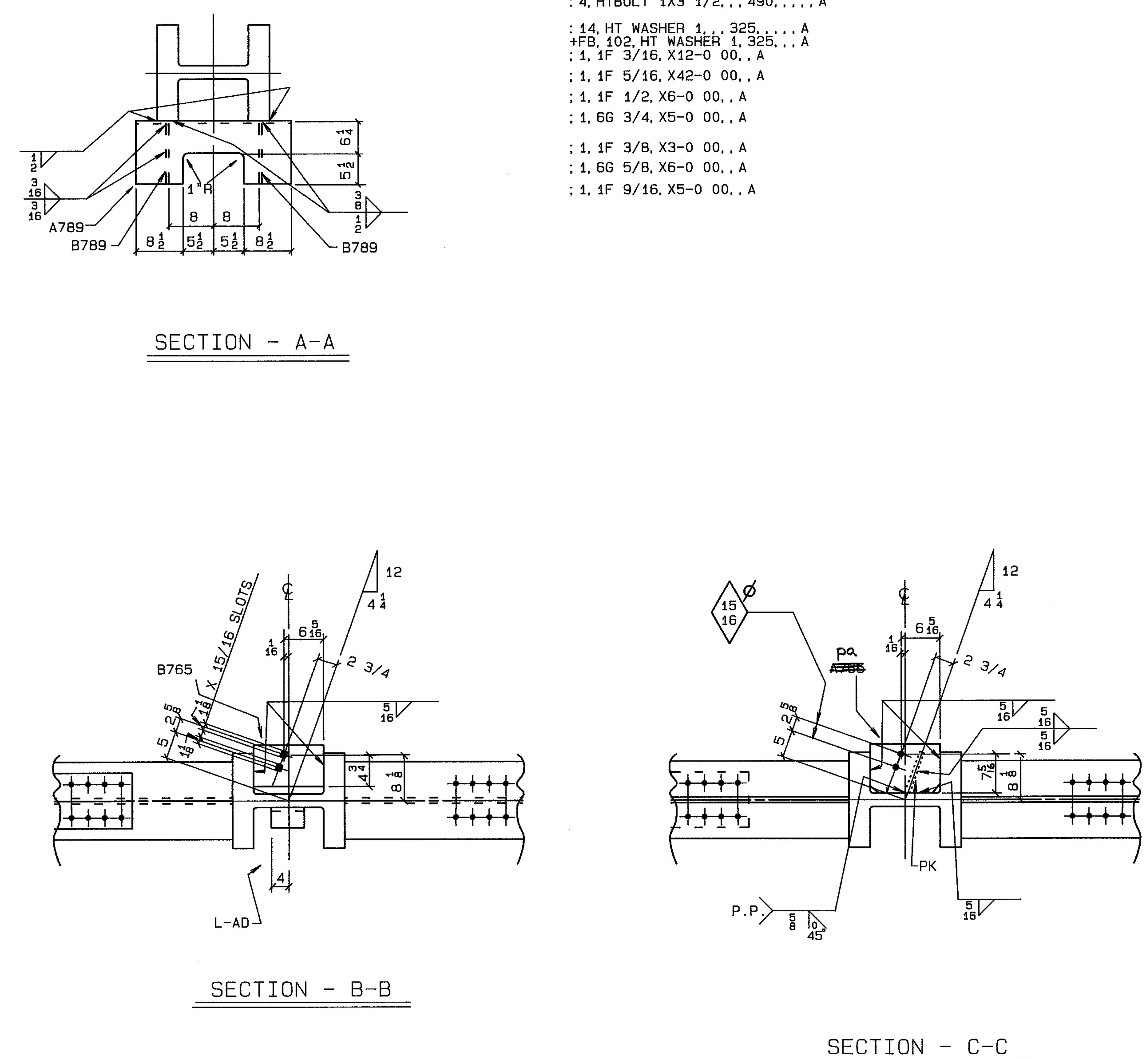


MATERIAL

: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, B765, 44W, , , , , A
: 1■, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , , A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, , , , , A
: 4, PI 006 1/2 X00 3/8, X 0-11 1/4, B789, 44W, , , , , A
: 2, PI 018 1/4 X00 1/2, X 2-4 00, A789, 44W, BENT, , , , A
: 2, PI 009 00 X00 3/4, X 1-0 1/2, ~~A765~~ PA, 44W, , , , , A
: 4, PI 008 1/2 X00 1/2, X 1-6 1/2, A787, 44W, , , , , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , , A
: 2, PI 006 00 X00 3/4, X 1-3 00, PK, 44W, P1S-GTB, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , , A
: 2, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, , , , , A
: 2, W36X210, X 4-1 3/4, MA, A36, PIE CUT A754, P136, 4, , A
: 2, PI 012 1/2 X00 1/8, X 1-3 00, FA, 44W, , , , , A
: 2, 9MC25.4, X 1-10 00, G768, A36, , P217, 2, , A
: 4, PI 009 00 X00 3/4, X 2-5 1/2, A786, 44W, , , , , A
: 8, HTBOLT 1X3 3/4, , , 490, , , , , A
: 2, W36X182, X 4-1 3/4, MB, A36, ~~PIE~~ CUT A756, P138, 4, , A
: 2, HTBOLT 1X4 , , , 490, , , , , A
: 4, HTBOLT 1X3 1/2, , , 490, , , , , A
: 14, HT WASHER 1, , , 325, , , , , A
+FB, 102, HT WASHER 1, 325, , , A
; 1, 1F 3/16, X12-0 00, , A
; 1, 1F 5/16, X42-0 00, , A
; 1, 1F 1/2, X6-0 00, , A
; 1, 6G 3/4, X5-0 00, , A
; 1, 1F 3/8, X3-0 00, , A
; 1, 6G 5/8, X6-0 00, , A
; 1, 1F 9/16, X5-0 00, , A



SHOP NOTES
MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E34, E35, 9119, E118A, CW2, ~~9101~~ 9155, E118

Sept 9/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R 3 DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED		
E 2 DATE	BY	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
V 1 DATE	BY	FINISH NONE			
MADE 27 HY	DATE 15JUL85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG.NO. 1918
CHK'D 28 Jim	DATE 9/9 -85		DETAIL: COLUMN (18TH TIER) ZONE 3		