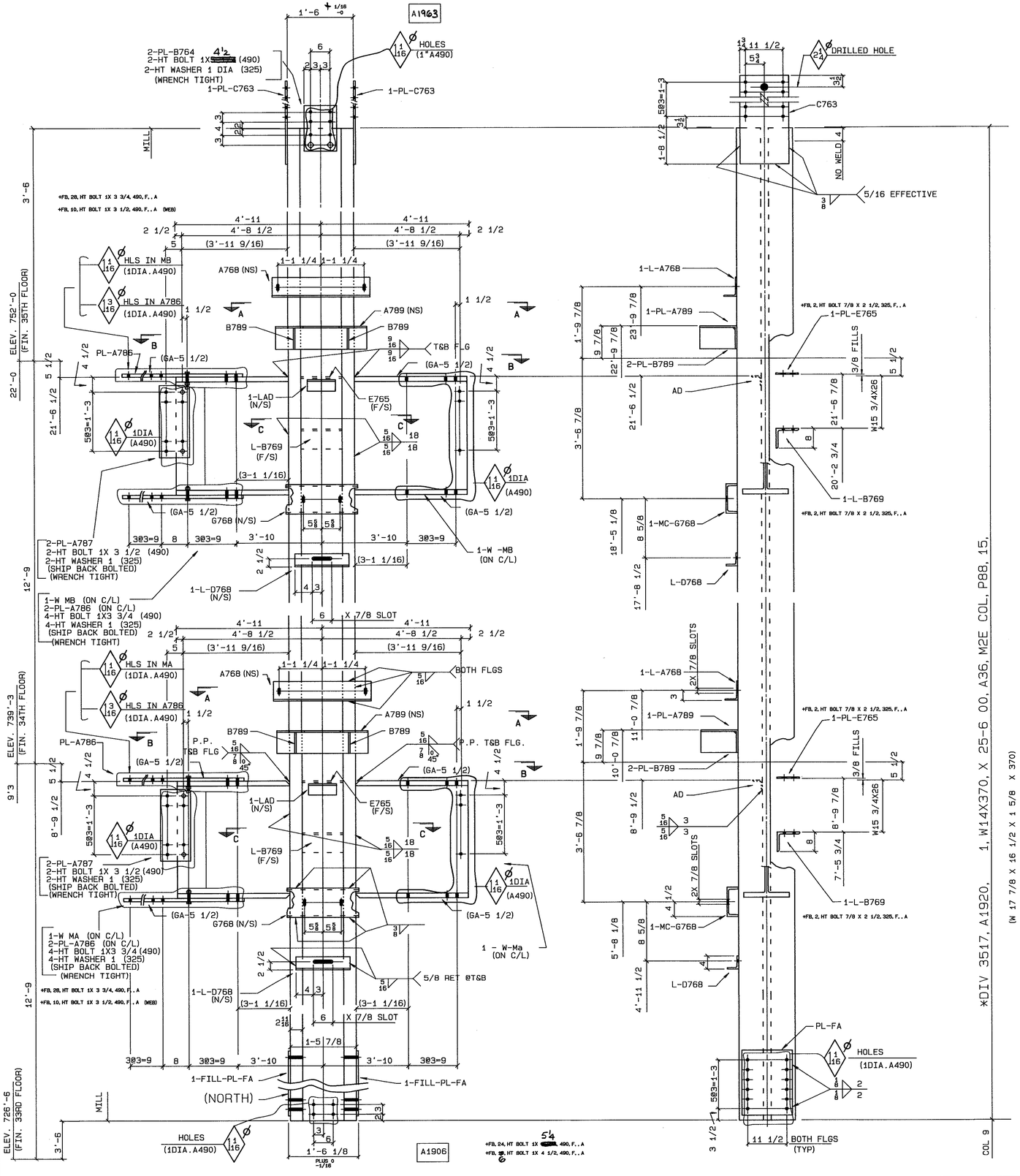
A1963




A1906

*DIV 3517, A1920, 1, W14X370, X 25-6 00, A36, M2E COL, P88, 15, (W 17 7/8 X 16 1/2 X 1 5/8 X 370)

## MATERIAL

: 2, PI 010 00 X00 5/8, X 1-2 00, B764, 44W, , , , A
: 2, PI 015 00 X00 5/8, X 3-1 1/2, C763, 44W, , , , A
: 2, PI 015 00 X00 1/8, X 1-7 00, FA, 44W, , , , A

: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, E765, 44W, , , , A

: 4, PI 008 1/2 X00 1/2, X 1-6 1/2, A787, 44W, , , , A

: 2, L 8 X 6 X 3/4, X 1-0 1/2, B769, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 2, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, , , , A
: 2, W36X210, X 4-1 9/16, MA, A36, PIE CUT A754, P136, 4, , A

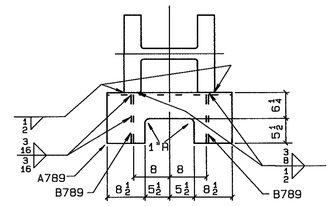
: 2, W36X182, X 4-1 9/16, MB, A36, CUT A756, P138, 4, , A
: 4, PI 009 00 X00 3/4, X 2-5 1/2, A786, 44W, , , , A
: 8, HTBOLT 1X3 3/4, , , 490, , , , A

: 2, HTBOLT 1X4 1/2, , , 490, , , , A
: 4, HTBOLT 1X3 1/2, , , 490, , , , A

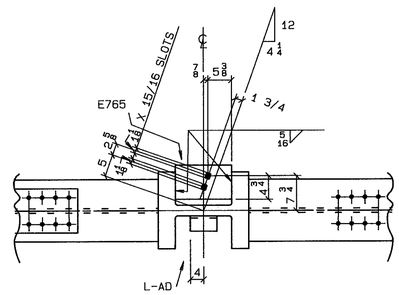
: 14, HT WASHER 1, , , 325, , , , A
+FB, 110, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X12-0 00, , A
: 1, 1F 5/16, X42-0 00, , A
: 1, 1F 9/16, X5-0 00, , A

: 1, 6G 7/8, X5-0 00, , A

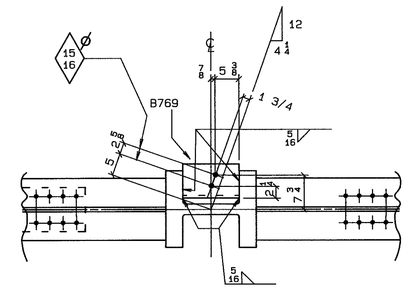
: 2, PI 018 1/4 X00 1/2, X 2-4 00, A789, 44W, BENT, , , A
: 4, PI 006 1/2 X00 3/8, X 0-11 1/4, B789, 44W, , , , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
: 2, 9MC25.4, X 1-10 00, G768, A36, , P217, 2, , A
: 1, 1F 1/2, X6-0 00, , A
: 1, 1F 3/8, X8-0 00, , A




SECTION - A-A




SECTION - B-B




SECTION - C-C

SHOP NOTES
MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E34, E35, 9119, E118A, CW2, ~~9004~~ 9155, E118

Sept 9/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

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|---|---|---|---|---|---|
| R 3 DATE | BY | SPEC AS NOTED | FRANKEL STEEL LIMITED | | |
| E 2 DATE | BY | HOLES 1 3/16 DIA U/N | 220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2 | | |
| V 1 DATE | BY | FINISH NONE | | | |
| MADE 27 HY | DATE 15JUL85 | SQUAD FR | PROJECT: 7 WORLD TRADE CENTER | CONTRACT 84-152 | DWG. NO. 1920 |
| CHK'D 28 JIM | DATE 9/9 | | DETAIL: COLUMN (18TH TIER) ZONE 3 | | |