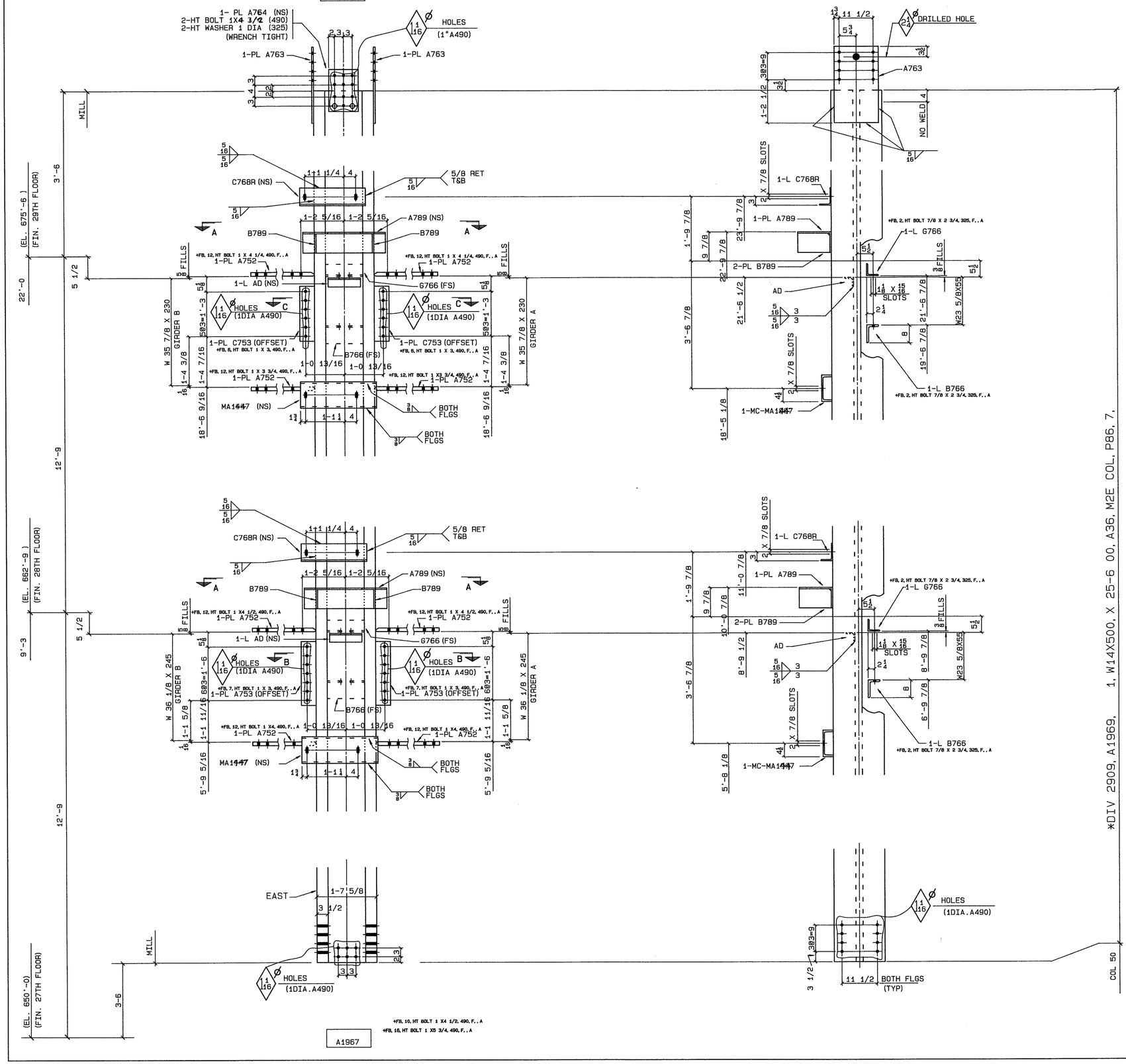
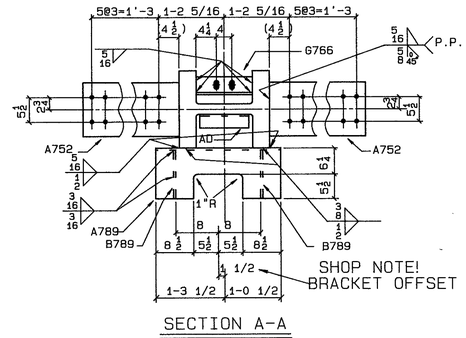
A1971



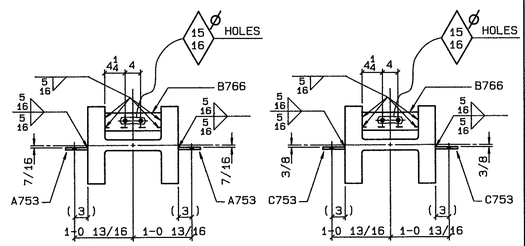
A1967

MATERIAL

:	8, PI 012 00	X00 3/4, X 1-9 1/2, A752, 44W, P1E, , , A
:	2, PI 005 00	X00 1/2, X 1-9 1/2, A753, 44W, , , , A
:	2, PI 018 1/4	X00 1/2, X 2-4 00, A789, 44W, BENT, , , A
:	4, PI 006 1/2	X00 3/8, X 0-11 1/4, B789, 44W, , , , A
:	2, PI 015 00	X00 5/8, X 2-1 1/2, A763, 44W, , , , A
:	1, PI 010 00	X00 5/8, X 1-2 00, A764, 44W, , , , A
:	2, 9MC25.4,	X 2-1 1/2, MA1447, A36, , P217, 2, , A
:	2, L 6 X 4 X 5/16, X 1-10 1/2, C768R, 44W, , , , A
:	2, L 4 X 4 X 3/8, X 1-0 1/2, G766, 44W, , , , A
:	2, L 8 X 4 X 3/4, X 1-0 1/2, B766, 44W, , , , A
:	2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
:	2, HT BOLT 1 X 4 1/2, , , 490, , , , A
:	2, HT WASHER 1 , , , 325, , , , A
:	2, PI 005 00	X00 1/2, X 1-6 1/2, C753, 44W, , , , A
+FB, 148, HT WASHER 1, 325, , , A		
:	1, 1F 3/16, X 12-0 00, , A	
:	1, 1F 5/16, X 43-0 00, , A	
:	1, 1F 3/8, X 3-0 00, , A	
:	1, 1F 1/2, X 4-0 00, , A	
:	1, 1G 5/8, X 8-0 00, , A	



SECTION A-A



SECTION B-B SECTION C-C

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E28, E29, 9142, 9143, 9156, E118, E118A, CW-2

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

July 31/85

R	3	DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED		
E	2	DATE	BY	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
V	1	DATE	BY	FINISH NONE			
MADE 27 H.Y.		DATE 18JUL85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG.NO. 1969
CHK'D 28 WJF		DATE° July 22/85		DETAIL: COLUMN (15TH TIER) (ZONE 3)			