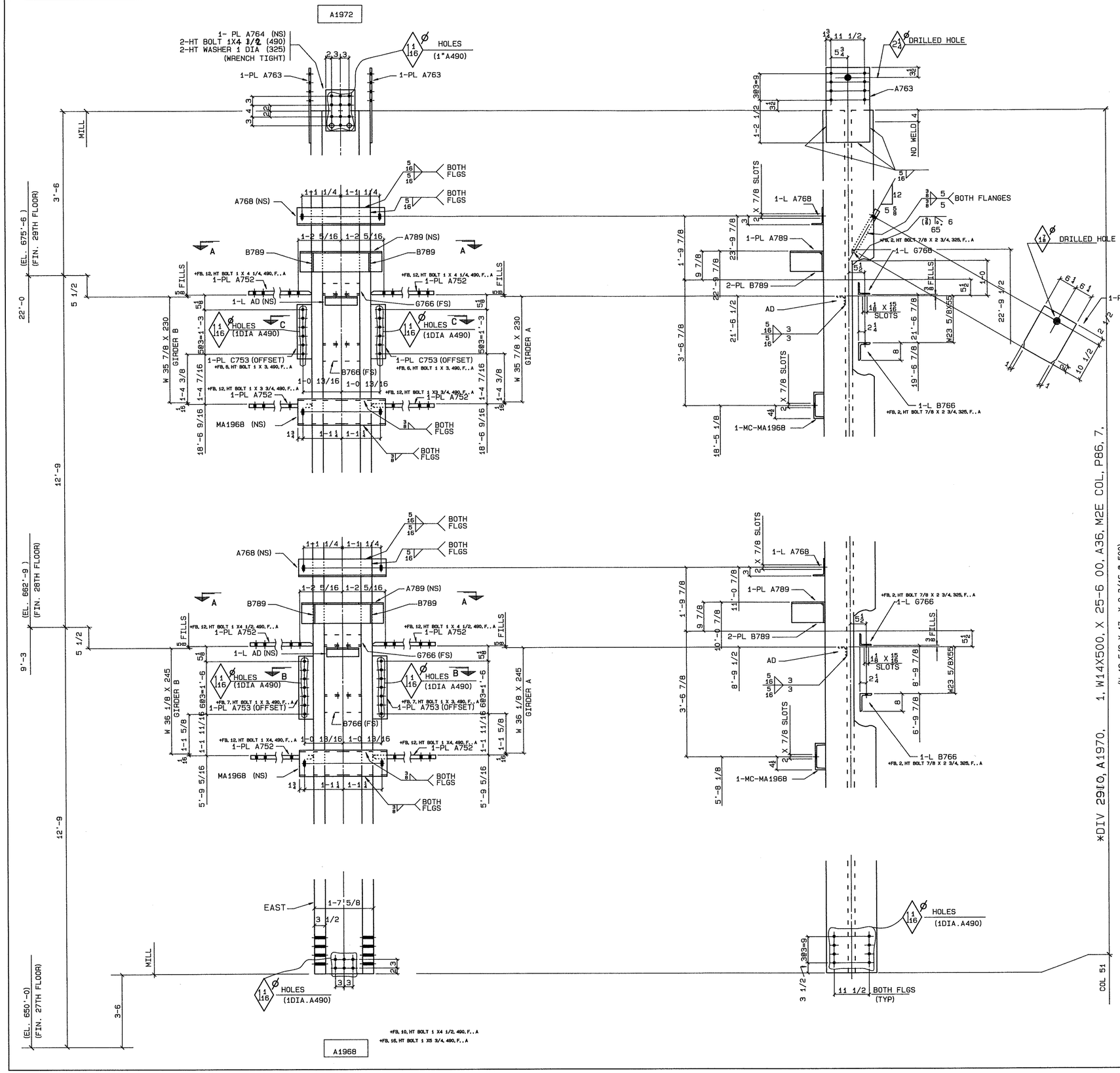
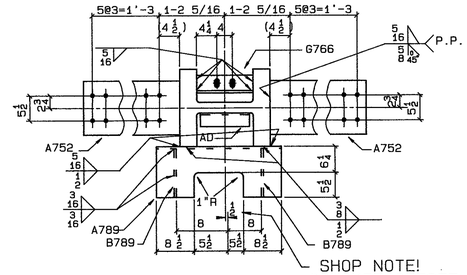
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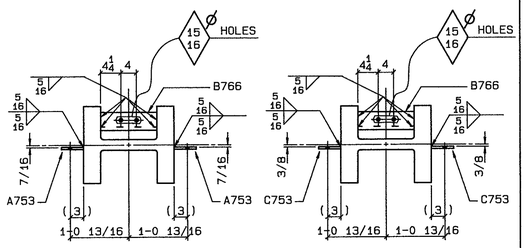


MATERIAL

:	1, PI 012 1/2	X01 374, X 1-1 00, PAB, 44W, ... A
:	8, PI 012 00	X00 3/4, X 1-9 1/2, A752, 44W, P1E, . . . A
:	2, PI 005 00	X00 1/2, X 1-9 1/2, A753, 44W, ... A
:	2, PI 018 1/4	X00 1/2, X 2-4 00, A789, 44W, BENT, . . . A
:	4, PI 006 1/2	X00 3/8, X 0-11 1/4, B789, 44W, ... A
:	2, PI 015 00	X00 5/8, X 2-1 1/2, A763, 44W, ... A
:	1, PI 010 00	X00 5/8, X 1-2 00, A764, 44W, ... A
:	2, 9MC25.4,	X 2-6 00, MA1968, A36, , P217, 2, . A
:	2, L 6 X 4 X 5/16,	X 2-6 00, A768, 44W, ... A
:	2, L 4 X 4 X 3/8,	X 1-0 1/2, G766, 44W, ... A
:	2, L 8 X 4 X 3/4,	X 1-0 1/2, B766, 44W, ... A
:	2, L 3 X 3 X 3/8,	X 0-8 00, AD, 44W, ... A
:	2, HT BOLT 1 X 4 1/2, , , 490, ... A	
:	2, HT WASHER 1 , , , 325, ... A	
:	2, PI 005 00	X00 1/2, X 1-6 1/2, C753, 44W, ... A
+FB, 148, HT WASHER 1, 325, . , A		
:	1, 1F 3/16, X 12-0 00, . A	
:	1, 1F 5/16, X 43-0 00, . A	
:	1, 1F 3/8, X 3-0 00, . A	
:	1, 1F 1/2, X 4-0 00, . A	
:	1, 1G 3/8, X 1-0 00, . A	
:	1, 1G 5/8, X 8-0 00, . A	



SECTION A-A



SECTION B-B SECTION C-C

SHOP NOTES
MATERIAL 640.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E28, E29, 9142, 9143, 9156, E118, E118A, CW-2

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE	BY	FINISH	NONE		
MADE 27	H.Y.	DATE 18JUL85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG.NO. 1970
CHK'D 28	WJP	DATE° JULY 22/85		DETAIL: COLUMN (15TH TIER) (ZONE 3)			