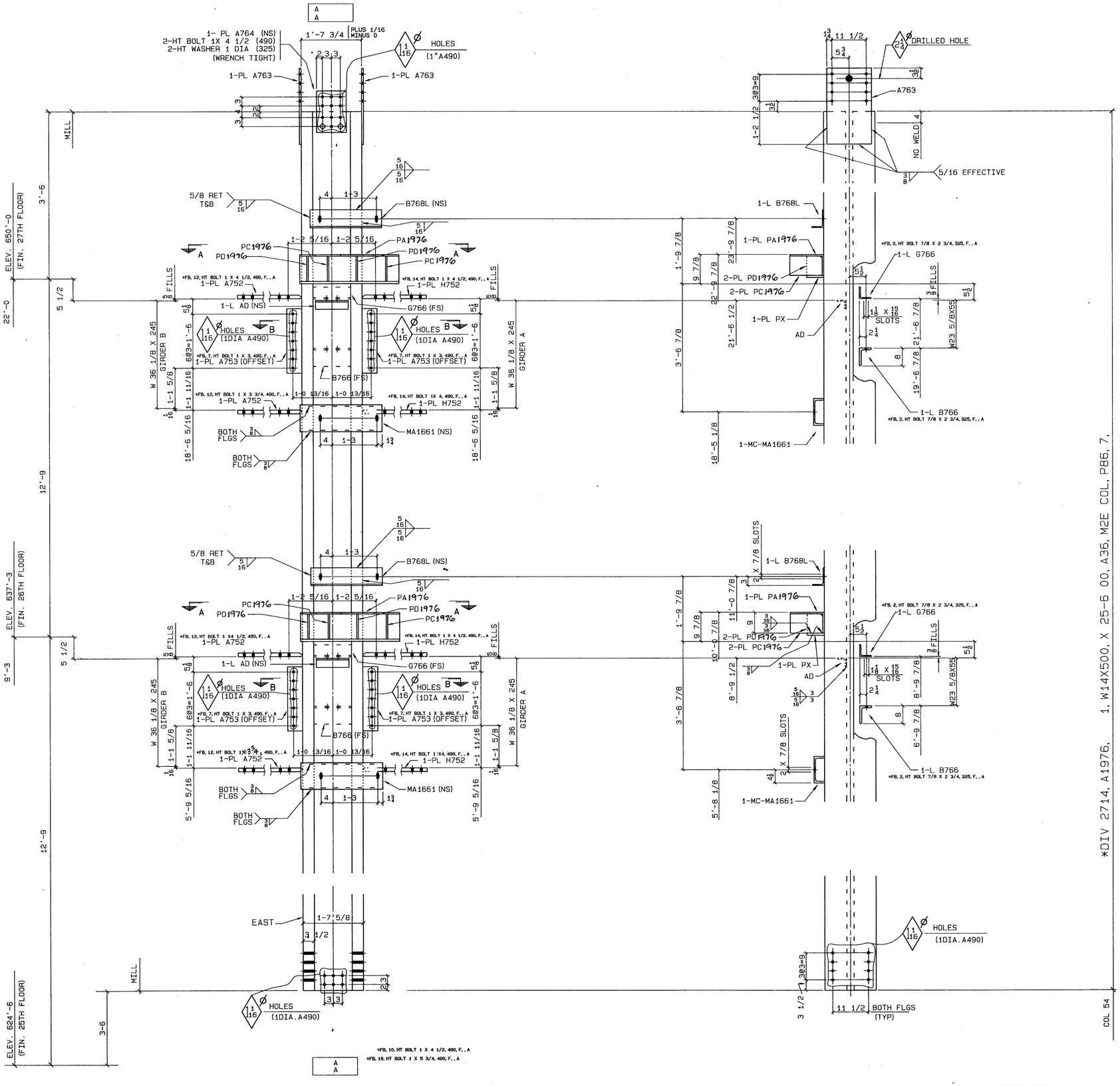
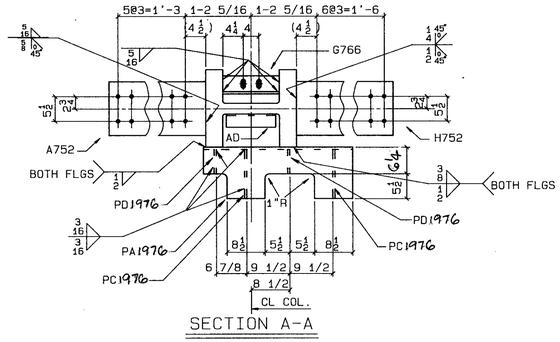


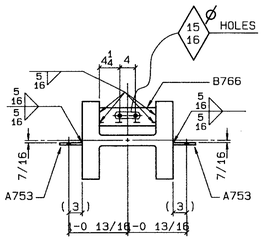
MATERIAL

:	4, PI 012 00	X00 7/8, X 2-0 1/2, H752	, 44W, P1E, . . .	A
:	4, PI 005 00	X00 1/2, X 1-9 1/2, A753	, 44W, ...	A
:	2, PI 020 1/4	X00 1/2, X 2-9 1/4, PA1976,	44W, BENT, . . .	A
:	4, PI 005 3/4	X00 3/8, X 0-8 1/2, PD1976,	44W, ...	A
:	2, PI 015 00	X00 5/8, X 2-1 1/2, A763	, 44W, ...	A
:	1, PI 010 00	X00 5/8, X 1-2 00 , A764	, 44W, ...	A
:	4, PI 008 1/2	X00 3/8, X 0-11 1/4, PC1976,	44W, ...	A
:	4, PI 012 00	X00 3/4, X 1-9 1/2, A752	, 44W, P1E, . . .	A
:	2, PI 006 1/4	X00 1/2, X 2-9 1/4, PX	, 44W, ...	A
:	2, 9MCX25.4, X 2-1 1/2, MA1661, A36, , P217, 2, , A			
:	2, L 6 X 4 X 5/16, X 2-0 00 , B768L, 44W, ...			A
:	2, L 4 X 4 X 3/8 , X 1-0 1/2, G766 , 44W, ...			A
:	2, L 8 X 4 X 3/4 , X 1-0 1/2, B766 , 44W, ...			A
:	2, L 3 X 3 X 3/8 , X 0-8 00 , AD , 44W, ...			A
:	2, HT BOLT 1 X 4 1/2, , , 490, ...			A
:	2, HT WASHER 1 , , , 325, ...			A

+FB, 158, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X 29-0 00, , A
: 1, 1F 5/16, X 23-0 00, , A
: 1, 1F 3/8 , X 7-4 00, , A
: 1, 6G 1/2 , X 4-0 00, , A
: 1, 6G 1/4 , X 4-0 00, , A
: 1, 6G 5/8 , X 4-0 00, , A



SECTION A-A



SECTION B-B

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E26, E27, 9142, 9156, E118, E118A, CW-1

DIM'S SHOWN IN BRACKETS ARE
BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON
BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

July 31/85

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE	BY	FINISH	NONE		
MADE 27 R.J.		DATE 15JUL85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG. NO. 1976
CHK'D 28 ES		DATE° 25-7-85		DETAIL: COL (14TH TIER) (ZONE 2)			