23RD. FL EL. 597:0 | 24TH. FL EL. 611:9 | 25TH. FL EL. 624:0

14:9 | 11:3 | 12:9 | 24:0 | 3:6

3:6

1-W36½×12⅝×¾ @ 194 × 5:1 5/16 - MB (A36)
(PREP. 1.E) CUT WITH MA2507. (P136/13)
1-℄ 16×¾ × 1:11½ - PC

9 15/16 / 12

GA: 5½

(1") HOLES (1"ϕA490)

4@3 = 1:0

℄-PC
6-1×3¼
ON ℄

2:8 3/8

1:6

(1:18⅞) (1:6½)

6'-1 5/16
5'-10 13/16
(4'-11 5/16)
(3'-11⅜)
2'-2⅜
(1'-3⅜)

(1:0) (2:0) 3:0

1"RAT HLS BOTH FLGS.

F.S.

1-L11×8×½×2:3¼ - HB
(BEND 18½ × ½ × 2:3¼ ℄)
1-STIFF ℄ 5×⅜×7½ - PA
1-STIFF ℄ 7⅛×⅜×10½ - PB

1-L6×4×5/16×7½ - AA (FS)

2×⅜ SLOT

(1") HOLES

A1779

23 GA: 3-6-3 (NORTH)

1-℄-PFR
1-℄-PG
1-℄-PFL

1-MC9×3½×7/16 @ 26.4 × 9-MD (FS)
(A36) (P2.17/2)

1-L3×3×⅜×8 AC (FS)

AB AD MA

6-1×6
40-1×8

1-MD (FS)

HB

1-℄-PHR
1-℄-PK
1-℄-PH L

1-L-AC (FS)

(TYP)

1:8 5/16

MA - W10×10×5/16 @ 49 × (1:8 5/16 ON ℄)
(W250×73-300W) CUT 1:9 3/8

SECTION "A-A"

(1") HOLES (1"ϕA490)

23:6½

5@3 = 1:3

1-W36½@194 × 5:1 3/8 - MC (A36)
(PREP. 1.E) CUT FROM B758 (P136/13)

GA: 5½

(SIM.)

1-L-HB
1-℄-PA
1-℄-PB

1-L-AA (FS)

1-℄-H763

2 ℄ES 10×⅝×1:2 - B764
2-1"ϕA490×6 (WRENCH TIGHT)
2-1"ϕA325 WASHERS.

SHOP NOTE
ADD 2 HOLES IN ONE ℄-H763 (1") ⅝ ⊙

(1") HOLES

1-℄-H763
1-℄-PD (NS)

AF
SEE DETAIL

(SIM.)

10½ 2½ 6¼ 6¼ 1½ 2 1" 1-℄-PD (13/16ϕ DRILLED HOLE)

4⅜ / 12

SLOT ⅞×2
LB 4×½×8-AF

2 9/16

25:0⅝

1:0 6⅛

23:6½

1-℄-L12½×1¾×1'-1-PD

BOTH FLG'S

NO WELD

1-L-AF

1-L-AA (F.S. FLG)

DRILLED HOLE

℄-14×¾×3:1 3/16-PG
(PREP. 1.E)
10-1×¾

℄-17×1×3:11¼-PFR
(CUT TO FIT)

℄-PFL 22-1×4
℄-PFR 22-1×4½

(1") HOLES (1"ϕA490)

COL. ℄

℄-14×¾×3:1 3/16-PK
(PREP. 1.E)
7-1×3¼

℄-PHL 16-1×3¾
℄-PHR 16-1×4½

℄-17×⅜×3:2¼-PHR
(CUT TO FIT)

FIELD BOLT SUMMARY

40	1"ϕA490 × B
6	× C
38	× 4½
22	× 4
16	× 3¾
23	× 3¼

145-1"ϕA325 WASHERS

MAT'L. G40.21.44W U/N.
E70 SERIES ELECTRODES
REF. DWGS. E24-25-118-122; CW-1, 9166, 9170, 9122, 9136
DIM'S SHOWN IN [BRACKETS] ARE BASED ON ACCURATE COL SIZES.
SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

1-W36½×12⅝×¾ @ 194 × 5:1 5/16 - MB (A36)
(PREP. 1.E) CUT WITH MA2507. (P136/13)
1-℄ 16×¾ × 1:11½ - PC

1-L9×4×½×8-AB

SLOT ⅞ × 2 IN L-AB; L-MD

3½ 4@3 = 1:0

10:9½ 5½

1-L3×3×⅜×1:4-AD

1-W-MA 1-L-AB

L-MD (F.S. FLG)

PA PB HB

L-AA (F.S. FLG)

7:8⅞ 12:0⅞ 9⅜ 1:0

3:6⅞

1-L-AB

20:5⅛ 24:9⅜ 2:8½ 4@3=1:0 2

W36½×194

7:8 15/16 3:1 3/16 9@3 = 2:3

20:5 15/16 1:2 3:1 3/16 1:2 1/16 6@3 = 1:6

DEVELOPED VIEW "B-B"

MILL

A 1983 ONE
DIV. 2501

W 22⅜ × 17⅞ × 3/16 @ 730 × 27:6 (M.2.E) (A36) (P84/24)

FOR 1"ϕ A490 BOLTS

REVISED			
DATE BY	OPEN HOLES	13/16 4N	COLUMN #28 (13TH TIER)
DATE BY	PAINT	NONE	7 W.T.C.
DATE BY	ERECTED BY		TISHMAN CONST. — CUSTOMER
DATE BY	FIELD PAINT		EMERY ROTH & SONS P.C. — ARCHITECT
DATE BY	INSPECTION		IRWIN G. CANTOR P.C. — ENGINEER

Aug 16/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO M9W 5B2

SQUAD FR
MADE BY GP DATE CHKD. BY J.M. DATE AUG. 6 1985
CONT. No. 84-152 SHEET 1983