A1997

1-PL-A764 (N/S)
2-HT BOLT 1X 4 1/4 (490)
2-HT WASHER 1 DIA (325)
(WRENCH TIGHT)

HOLES (1"A490)

1-PL A763

1-PL A763

MILL

ELEV. 726'-6 (FIN. 33RD FLOOR)

3'-6

22'-0

5 1/2

5/8 RET T&B

B768L (NS)

PC1976 PA1976 PD1976 PX

FILLS

+FB, 12, HT BOLT 1 X 4 1/4, 490, F., A
1-PL A752

1-L AD (NS)

G766 (FS)

HOLES (1DIA A490)

W 35 7/8 X 230 GIRDER B

W 35 7/8 X 230 GIRDER A

+FB, 6, HT BOLT 1 X 3, 490, F., A
1-PL C753 (OFFSET)

B766 (FS)

+FB, 12, HT BOLT 1X3 3/4, 490, F., A
1-PL A752

BOTH FLGS

MA [illegible] (NS)
1706

12'-9

ELEV. 713'-9 (FIN. 32ND FLOOR)

9'-3

ELEV. 701'-0 (FIN. 31ST FLOOR)

3-6

1-6 5/8

EAST

1-FILL PL-FA

HOLES (1DIA.A490)

A1980

+FB, 10, HT BOLT 1 X 4 1/4, 490, F., A
+FB, 16, HT BOLT 1 X 5 1/2, 490, F., A

DRILLED HOLE

A763

NO WELD

1-L B768L

1-PL PA1976

1-L G766

2-PL PD1976

2-PL PC1976

1-PL PX

AD

1-L B766

1-MC-MA [illegible]
1706

X 7/8 SLOTS

FA

11 1/2 BOTH FLGS (TYP)

COL 54

*DIV 3314, A1995, 1, W14X426, X 25-6 00, A36, M2E COL, P8[illegible], 3, (W 18 5/8 X 16 3/4 X 1 7/8 @ 426)

MATERIAL

: 4, PI 005 00 X00 1/2, X 1-6 1/2, C753, 44W, , , , A
: 2, PI 020 1/4 X00 1/2, X 2-9 1/4, PA1976, 44W, BENT, , , , A
: 4, PI 005 3/4 X00 3/8, X 0-8 1/2, PD1976, 44W, , , , A
: 2, PI 015 00 X00 5/8, X 2-01 1/2, A763, 44W, , , , A
: 1, PI 010 00 X00 5/8, X 1-02 00, A764, 44W, , , , A
: 4, PI 008 1/2 X00 3/8, X 0-11 1/4, PC1976, 44W, , , , A
: 8, PI 012 00 X00 3/4, X 1-9 1/2, A752, 44W, P1E, , , A
: 2, PI 006 1/4 X00 1/2, X 2-9 1/4, PX, 44W, , , , A
: 2, PI 013 00 X00 1/8, X 1-3 00, FA, 44W, , , , A

: 2, 9MC[illegible]25.4, X 2-[illegible] 1/2, MA[illegible], A36, , P217, 2, , A
1706
: 2, L 6 X 4 X 5/16, X 2-0 00, B768L, 44W, , , , A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, G766, 44W, , , , A
: 2, L 8 X 4 X 3/4, X 1-0 1/2, B766, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 2, HT BOLT 1 X 4 1/4, , 490, , , , A

: 2, HT WASHER 1, , 325, , , , A

+FB, 146, HT WASHER 1, 325, , A
: 1, 1F 3/16, X 29-0 00, , A
: 1, 1F 5/16, X 32-0 00, , A
: 1, 1F 3/8, X 3-0 00, , A

: 1, 6G 5/8, X 12-0 00, , A

P.P.

503=1'-3 1-1 13/16 1-1 13/16 503=1'-3

G766

A752

AD

BOTH FLGS

PD1976

PA1976

PC1976

CL COL.

SECTION A-A

HOLES

B766

C753

SECTION B-B

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E32, E33, 9144, 9156, E118, E118A, CW-2

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

Aug 26/85

R 3 DATE BY	SPEC AS NOTED	FRANKEL STEEL LIMITED			
E 2 DATE BY	HOLES 1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
V 1 DATE BY	FINISH NONE				
MADE 27 H.Y.	DATE 24JUL85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-152	DWG.NO. 1995
CHK'D 28 GM	DATE AUG 29/85		DETAIL: COL (17TH TIER) (ZONE 3)		