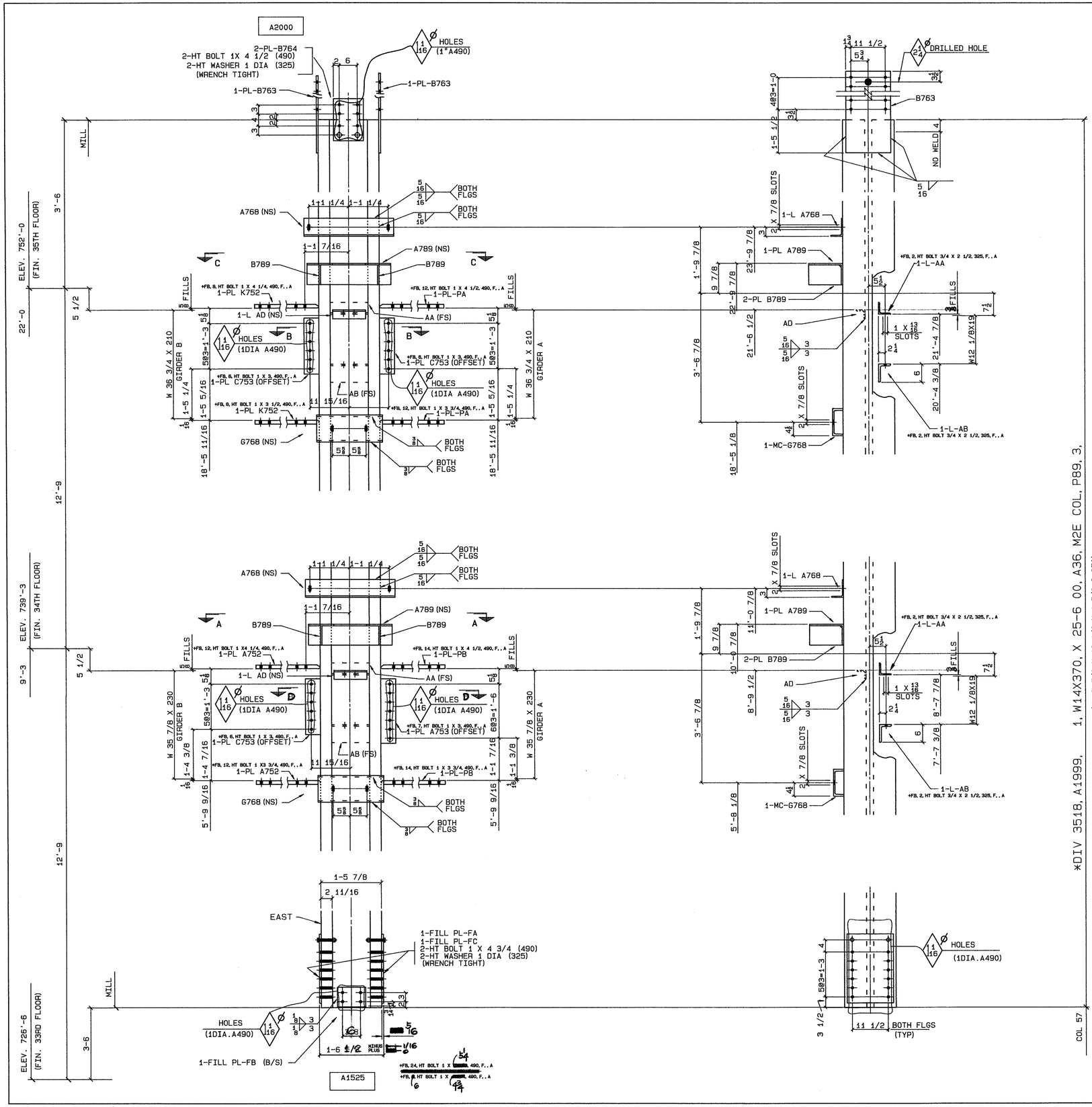
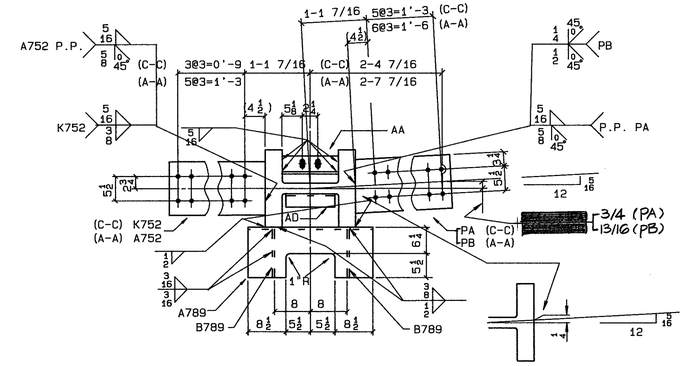


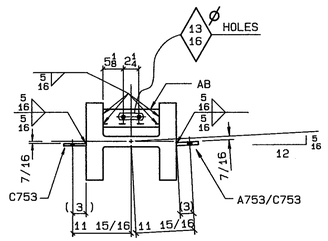
MATERIAL

:	2, PI 010 00	X00 5/8, X 1-2 00, B764, 44W, ... A
:	3, PI 005 00	X00 1/2, X 1-6 1/2, C753, 44W, ... A
:	2, PI 018 1/4	X00 1/2, X 2-4 00, A789, 44W, BENT, . . . A
:	4, PI 006 1/2	X00 3/8, X 0-11 1/4, B789, 44W, ... A
:	2, PI 015 00	X00 5/8, X 2-7 1/2, B763, 44W, ... A
:	2, PI 012 00	X00 1/2, X 1-3 1/2, K752, 44W, [redacted] . . . . A
:	2, PI 012 00	X00 3/4, X 1-9 3/4, PA, 44W, BC1E P1E, . . . A
:	2, PI 015 00	X00 3/16, X 1-10 1/2, FA, 44W, ... A
:	2, PI 015 00	X00 1/8, X 1-10 1/2, FC, 44W, ... A
:	2, PI 006 1/2	X00 1/8, X 0-9 1/2, FB, 44W, ... A
:	1, PI 005 00	X00 1/2, X 1-9 1/2, A753, 44W, ... A
:	2, PI 012 00	X00 3/4, X 1-9 1/2, A752, 44W, P1E, . . . A
:	2, PI 012 00	X00 7/8, X 2-0 3/4, PB, 44W, BC1E P1E, . . . A
:	2, 9MC25.4, X1-10 00, G768, A36, , P217, 2, . A	
:	2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, ... A	
:	2, L 4 X 4 X 3/8, X 1-0 1/2, AA, 44W, ... A	
:	2, L 6 X 4 X 3/4, X 1-0 1/2, AB, 44W, ... A	
:	2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A	
:	4, HT BOLT 1 X 4 3/4, . . 490, ... A	
:	2, HT BOLT 1 X 4 1/2, . . 490, ... A	
:	6, HT WASHER 1, . . 325, ... A	
+FB, 147, HT WASHER 1, 325, . . A		
:	1, 1F 3/16, X 12-0 00, . A	
:	1, 1F 5/16, X 47-0 00, . A	
:	1, 1F 7/16, X 18-0 00, . A	
:	1, 1F 1/2, X 4-0 00, . A	
:	1, 1F 3/8, X 2-0 00, . A	
:	1, 6G 1/2, X 4-0 00, . A	
:	1, 6G 5/8, X 6-0 00, . A	
:	1, 6G 1/4, X 4-0 00, . A	



SECTION A-A

SECTION C-C



SECTION B-B

SECTION D-D

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E34, E35, 9144, 9145, 9161, E11B, E11BA, CW-2

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

Aug 28/85

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE	BY	FINISH	NONE		
MADE 27 MIKIM		DATE 24JUL85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-152	DWG.NO. 1999
CHK'D 28 GM		DATE AUG 27/85		DETAIL: COLUMN (18TH TIER) (ZONE 3)			