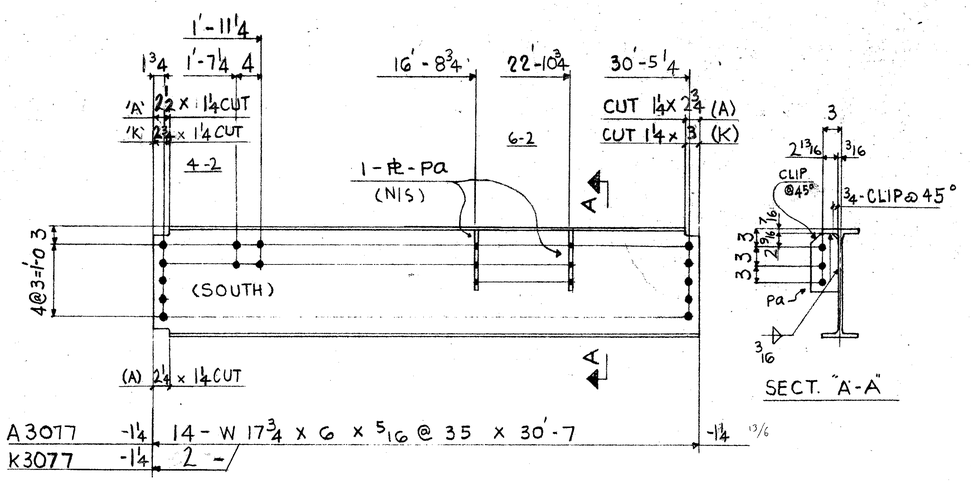
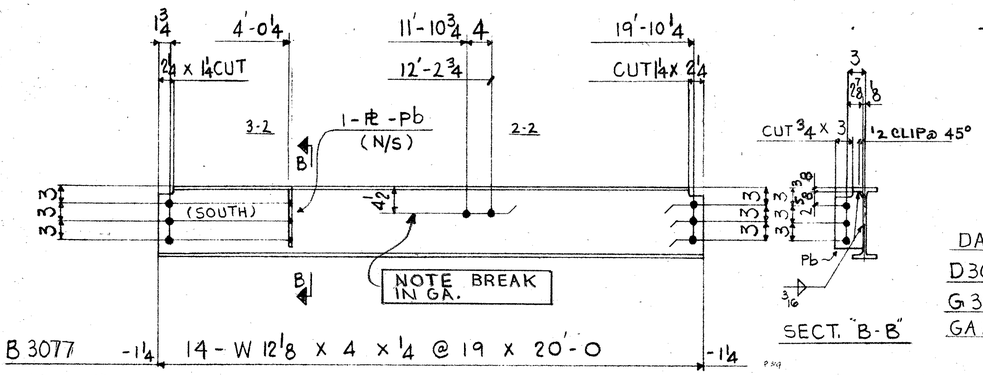
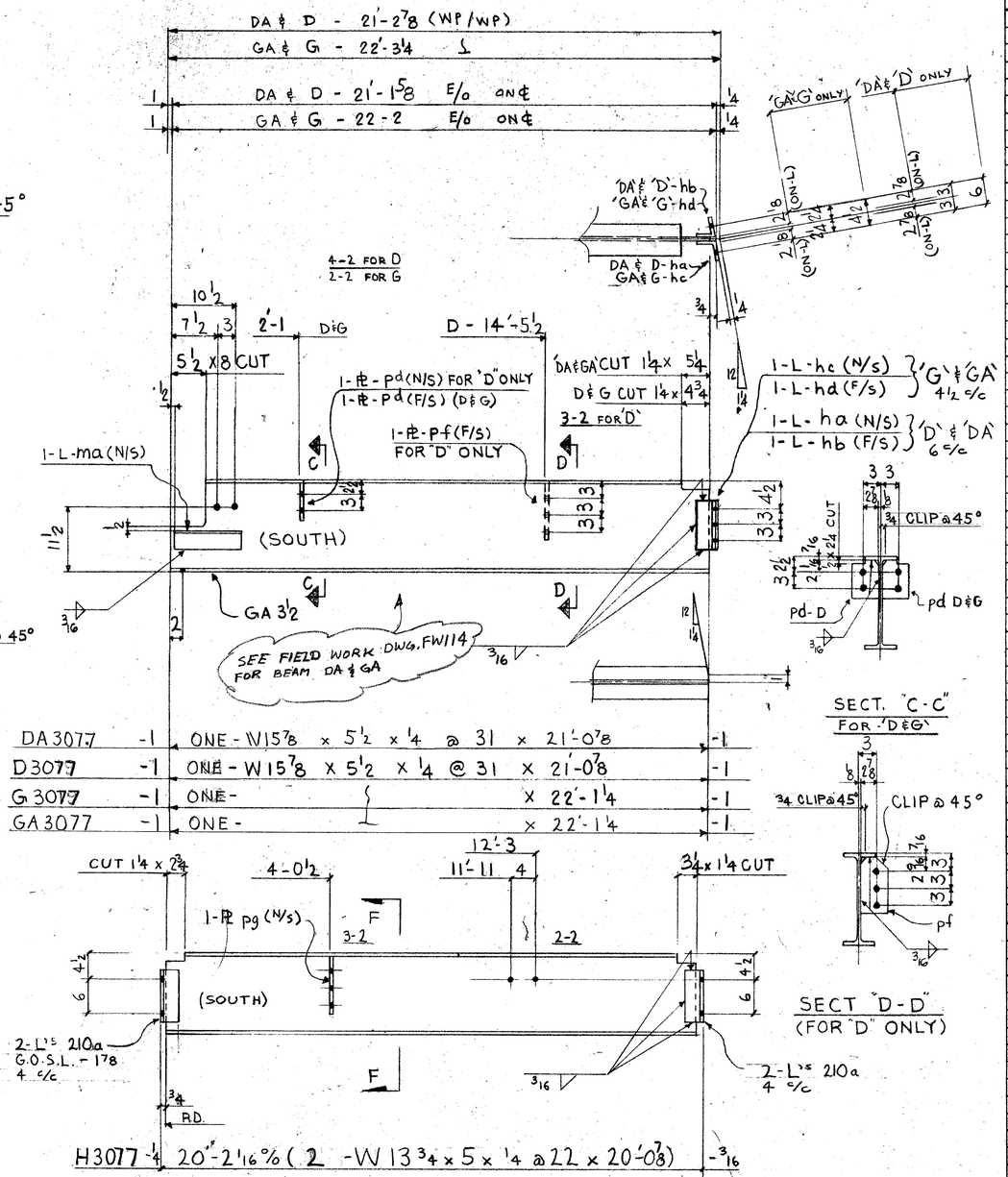
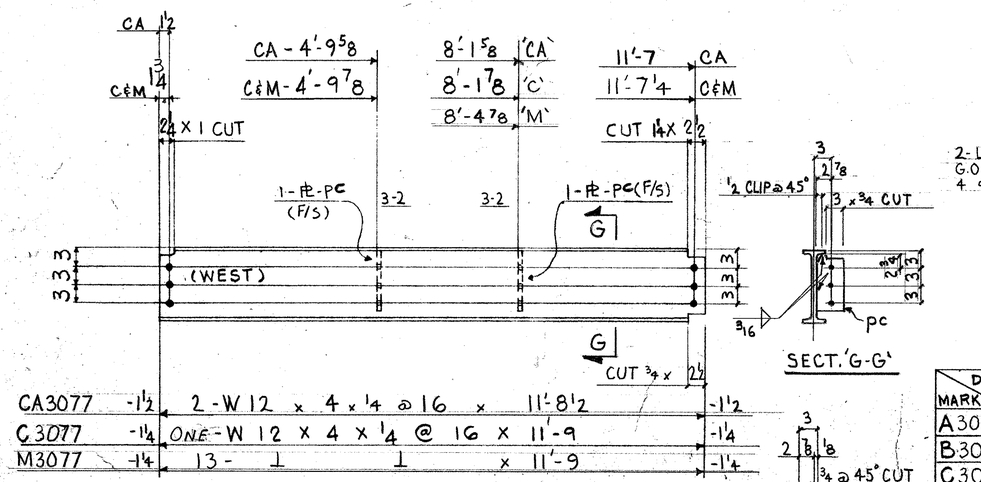


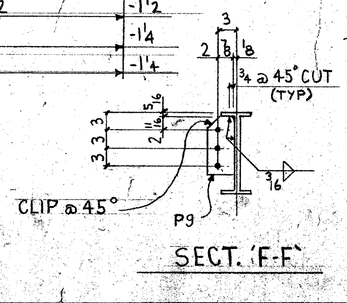






FIELD BOLTS

345 - ⅞ ø (A325) x 2



DIV. / MARK	2315	2515	2715	2915	3715	3915	3515	8715	2302							
A3077		2	2	2	2	2	2	2								
B3077		2	2	2	2	2	1	2								
C3077		1														
D3077									1							
G3077									1							
H3077	2															
K3077	2															
M3077		1	2	2	2	2	2	2								
DA3077									1							
GA3077									1							
CA3077	2															

SHOP NOTES:

MAT'L AS NOTED

USE E70 SERIES ELECTRODES

REF DWG E22 TO E31, 901, 9154, 9160

COMP. QUAN.	WEIGHT	NO. PCS.	ASSEM. MK.	SHAPE	LENGTH	REMARKS	SHOP OPER.	ORDERED
		14	A3077	W 18 x 35	30 7	A572GR50		13/6
		28	pa	PL 4⅞ x ⅜	0 10⅛	A36 CTF		
		14	B3077	W 12 x 19	20 0	A572GR50		14/9
		14	pb	PL 4⅞ x ⅜	0 10¼	A36 CTF		
		1	C3077	W 12 x 16	11 9	A572GR50		14/20
		2	pc	PL 4⅞ x ⅜	0 10¼	A36 CTF		
		1	D3077	W 16 x 31	21 0⅞	A572GR50		14/5
		2	pd	PL 4⅞ x ⅜	0 6⅝	A36 CTF		
		1	pf	PL 4⅞ x ⅜	0 10⅛	A36		
		1	ha	L 5 x 3½ x 5/16	0 8½			(BENT)
		1	hb	L 5 x 3½ x 5/16	0 8½			(BENT)
		1	ma	L 3 x 3 x 5/16	1 0	PLAIN		
		1	G3077	W 16 x 31	22 1¼	A572GR50		14/4
		1	pd	PL		A36		
		1	hc	L 3½ x 3½ x 5/16	0 8½			(BENT)
		1	hd	L				(BENT)
		1	ma	L		PLAIN		
		2	H3077	W 14 x 22	20 0⅞	A572GR50		14/12
		2	pg	PL 4⅞ x ⅜	0 10¼	A36		
		8	210a	L 3 x 3 x 5/16	0 8½	A36		
		2	K3077	W 18 x 35	30 7	A572GR50		13/6
		4	pa	PL		A36 CTF		
		13	M3077	W 12 x 16	11 9	A572GR50		14/20
		26	pc	PL		A36 CTF		
		1	DA3077	W 16 x 31	21 0⅞	A572GR50		14/5
		1	ha	L		A36		
		1	hb	L				
		1	ma	L		PLAIN		
		1	GA3077	W 16 x 31	22 1¼	A572GR50		14/4
		1	hc	L		A36		
		1	hd	L				
		1	ma	L		PLAIN		
		2	CA3077	W 12 x 16	11 8½	A572GR50		15/36
		4	pc	PL		A36		

Sept 6/85

REVISIONS

STEEL STRUCTURES CORP.

MAIN OFFICE
120 PLEASANT AVE.
P.O. BOX 98
UPPER SADDLE RIVER, N.J. 07458

SUBSIDIARY
BETHLEHEM IRON WORKS, INC.
1700 RIVERSIDE DRIVE
BETHLEHEM, PA. 18015

BEAMS 22ND TO 37TH FL.
7 WORLD TRADE CENTER
NEW YORK

BOLTS ⅞ ø (A325) HOLES 15/16 ø	
PAINT SSPC SP2 NO PAINT	
DRAWN BY T.T.	CONT. NO. C1275
CHECK BY D.Z. AUG 21/85	SH. NO. 3077
IN CHARGE OF FR	