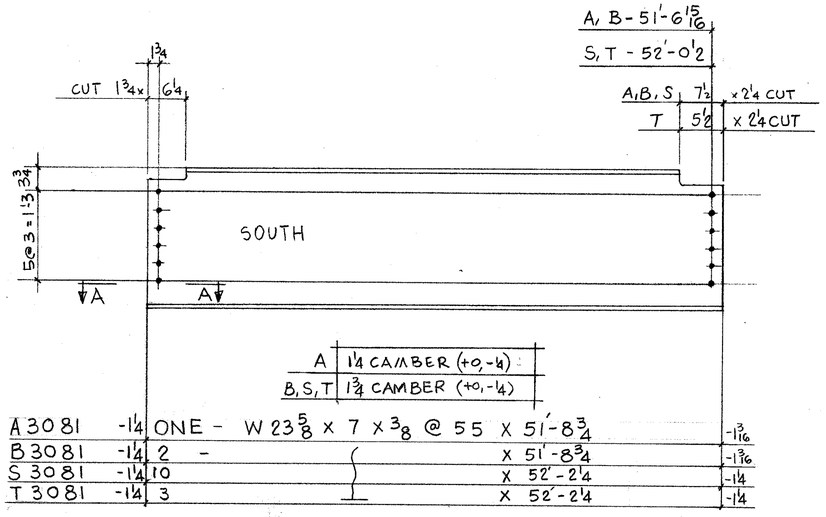
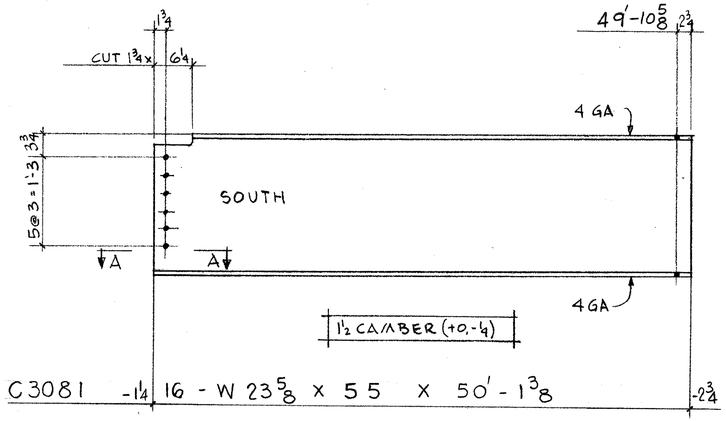
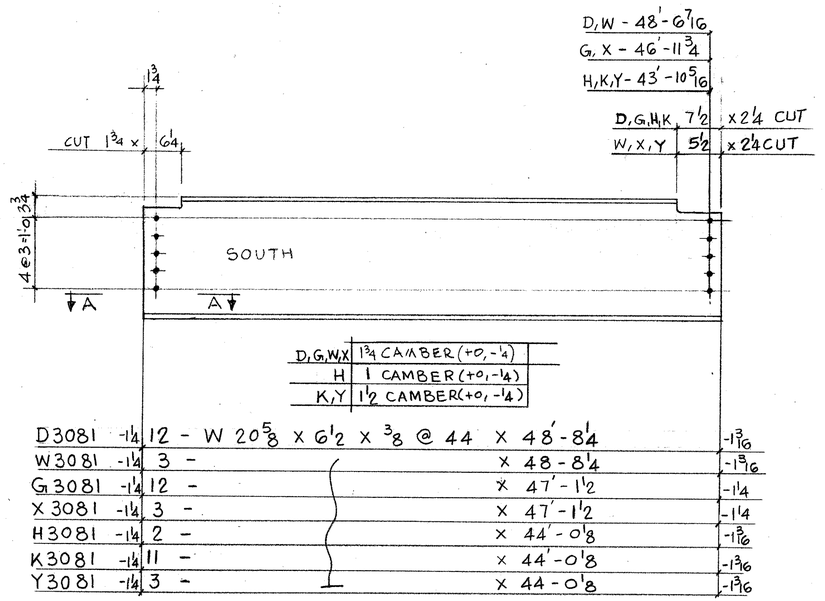
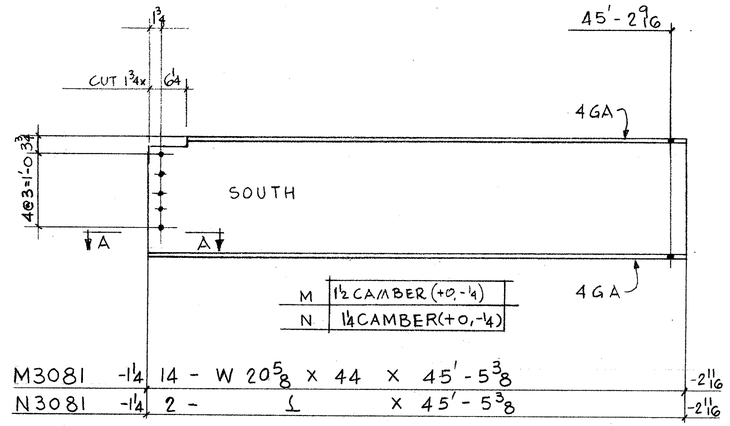








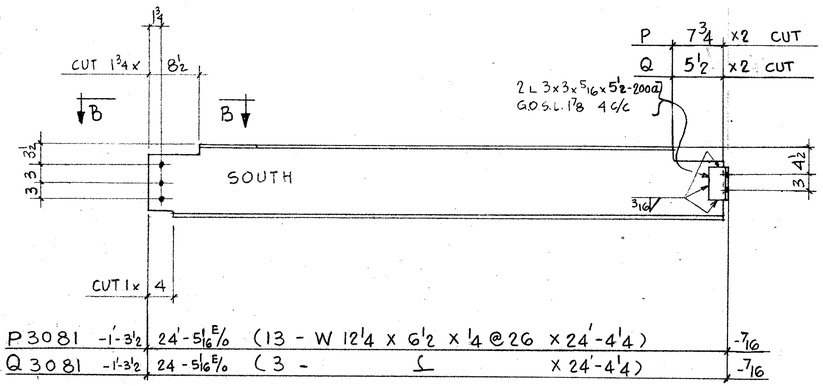
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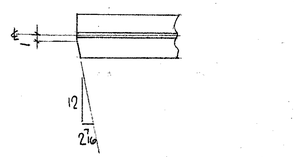
MAT'L AS NOTED

USE E70 SERIES ELECTRODES

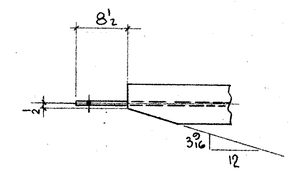
REF DWG. E22 TO E37

9154, 9156, 9160, 901





SECTION A-A



VIEW B-B

DIV. / MARK	2304	2504	2704	2904	3104	3304	3504	3704	2305	2505	2705	2905	3105	3305	3505	3705
A3081		1														
B3081	2															
C3081	2	2	2	2	2	2	2	2								
D3081									2	2	1	2	2	2	1	
G3081									2	2	1	2	2	2	1	
H3081									2							
K3081										2	2	2	2	2	1	
M3081										2	2	2	2	2	2	2
N3081									2							
P3081									2	2	2	2	2	2	1	
Q3081															1	2
S3081		1	2	2	2	2	1									
T3081							1	2								
W3081															1	2
X3081															1	2
Y3081															1	2

COMP. QUAN.	WEIGHT	NO. PCS.	ASSEM. MK.	SHAPE	LENGTH	REMARKS	SHOP OPER.	ORDERED
		ONE	A3081	W 24 x 55	51 8 3/4	A572 GR50		19/13
		2	B3081		51 8 3/4			19/12
		7	S3081		52 2 1/4			19/5, 19/6, 19/7, 19/8
		3	S3081		52 2 1/4			19/9, 19/10
		3	T3081		52 2 1/4			19/m, 19/n
		16	C3081	W 24 x 55	50 1 3/8	A572 GR50		19/14
		12	D3081	W 21 x 44	48 8 1/4	A572 GR50		19/15
		3	W3081		48 8 1/4			19/15
		12	G3081		47 1 1/2			19/16
		3	X3081		47 1 1/2			19/16
		2	H3081		44 0 1/8			19/19
		11	K3081		44 0 1/8			19/20
		3	Y3081		44 0 1/8			19/20
		14	M3081	W 21 x 44	45 5 3/8	A572 GR50		19/18
		2	N3081	W 21 x 44	45 5 3/8			19/17
		13	P3081	W 12 x 26	24 4 1/4	A572 GR50		19/21
		3	Q3081	C	24 4 1/4	C		19/21
		32	200a	L 3 x 3 x 5/16	0 5 1/2	A36		

Aug 15/85

REVISIONS

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