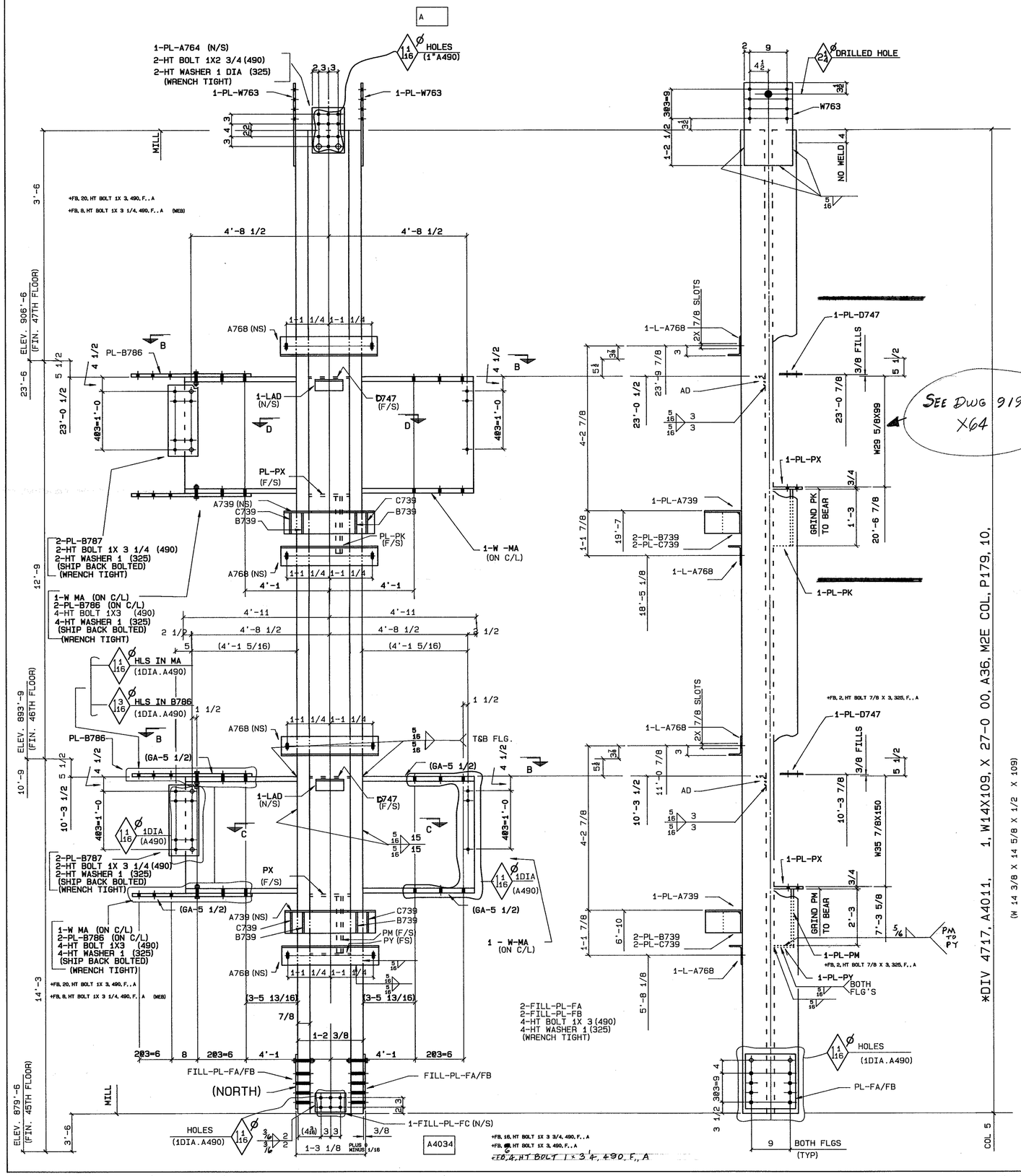
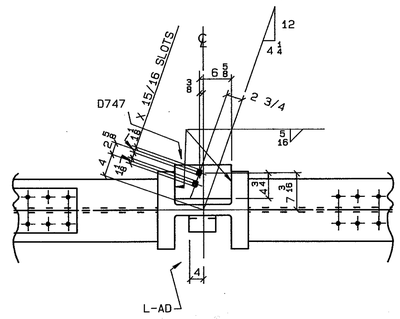
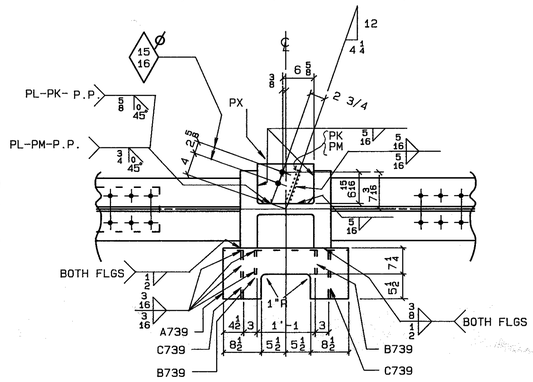






SECTION -D-D

MATERIAL

: 2, PI 013 00 X00 1/8, X 1-5 00, FA, 44W, ... A
: 2, PI 013 00 X00 1/4, X 1-5 00, FB, 44W, ... A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, ... A
: 2, PI 013 00 X00 3/4, X 2-1 1/2, W763, 44W, ... A
: 1, PI 006 1/2 X00 3/16, X 0-9 1/2, FC, 44W, ... A
: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, D747, 44W, ... A
: 4, PI 008 1/2 X00 1/2, X 1-3 1/2, B787, 44W, ... A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A
: 4, W30X99, X 4-3 5/16, MA, A36, CUT A742, P171, 17, , A
: 2, PI 009 00 X00 3/4, X 1-0 1/2, PX, 44W, ... A
: 1, PI 006 00 X00 3/4, X 1-3 00, PK, 44W, P1S-GTB, . . . A
: 4, PI 009 00 X00 1/2, X 1-11 1/2, B786, 44W, ... A
: 2, HTBOLT 1X2 3/4, , 490, ... A
: 12, HTBOLT 1X3, , 490, ... A
: 4, HTBOLT 1X3 1/4, , 490, ... A
: 18, HT WASHER 1, , 325, ... A
+FB, 82, HT WASHER 1, 325, , A
: 1, 1F 5/16, X60-0 00, , A
: 1, 6G 5/8, X3-0 00, , A
: 1, 6G 3/4, X4-6 00, , A
: 1, PI 008 00 X01 1/4, X 2-3 00, PM, 44W, P1S-GTB, . . . A
: 2, PI 013 1/4 X00 1/2, X 2-4 00, A739, 44W, BENT, . . . A
: 4, PI 006 1/2 X00 3/8, X 0-6 3/~~4~~ B739, 44W, ... A
: 4, PI 006 1/2 X00 3/8, X 1-0 1/4, C739, 44W, ... A
: 1, PI 005 00 X00 1/2, X 1-0 1/2, PY, 44W, ... A (CUT TO FIT)
: 4, L 6 x 4 x 5/16, x 2-6 00, A768, 44W, , , , A

SHOP NOTES

MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWGS. E46, E47, 9130, E118A, 9182, E118
CW5, CW13

Jan 3/86

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R 3 DATE BY	SPEC AS NOTED	FRANKEL STEEL LIMITED					
E 2 DATE BY	HOLES 1 3/16 DIA U/N						
V 1 DATE BY	FINISH NONE	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2					
MADE 27 HY	DATE 12SEP85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-153	DWG.NO. 4011	
CHK'D 28 GM	DATE Dec 19/85		DETAIL: COLUMN (24TH TIER) ZONE 4				