MATERIAL

: 2, PI 015 00 X00 1/8, X 1-5 00, FA, 44W, , , , A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , A
: 2, PI 013 00 X00 3/4, X 2-1 1/2, W763, 44W, , , , A
: 2, PI 015 00 X00 3/16, X 1-5 00, FB, 44W, , , , A

: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, B747, 44W, , , , A
: 4, PI 008 1/2 X00 1/2, X 1-3 1/2, B787, 44W, , , , A
: 2, L 8 X 6 X 3/4, X 1-0 1/2, B761, 44W, , , , A

: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 4, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
: 2, W30X99, X 4-0 1/8, MA, A36, CUT A742, P171, 17, , A — CUT WITH MB4012 / CUT WITH MC4012
: 2, W30X99, X 4-3 1/8, MB, A36, CUT A742, P171, 17, , A

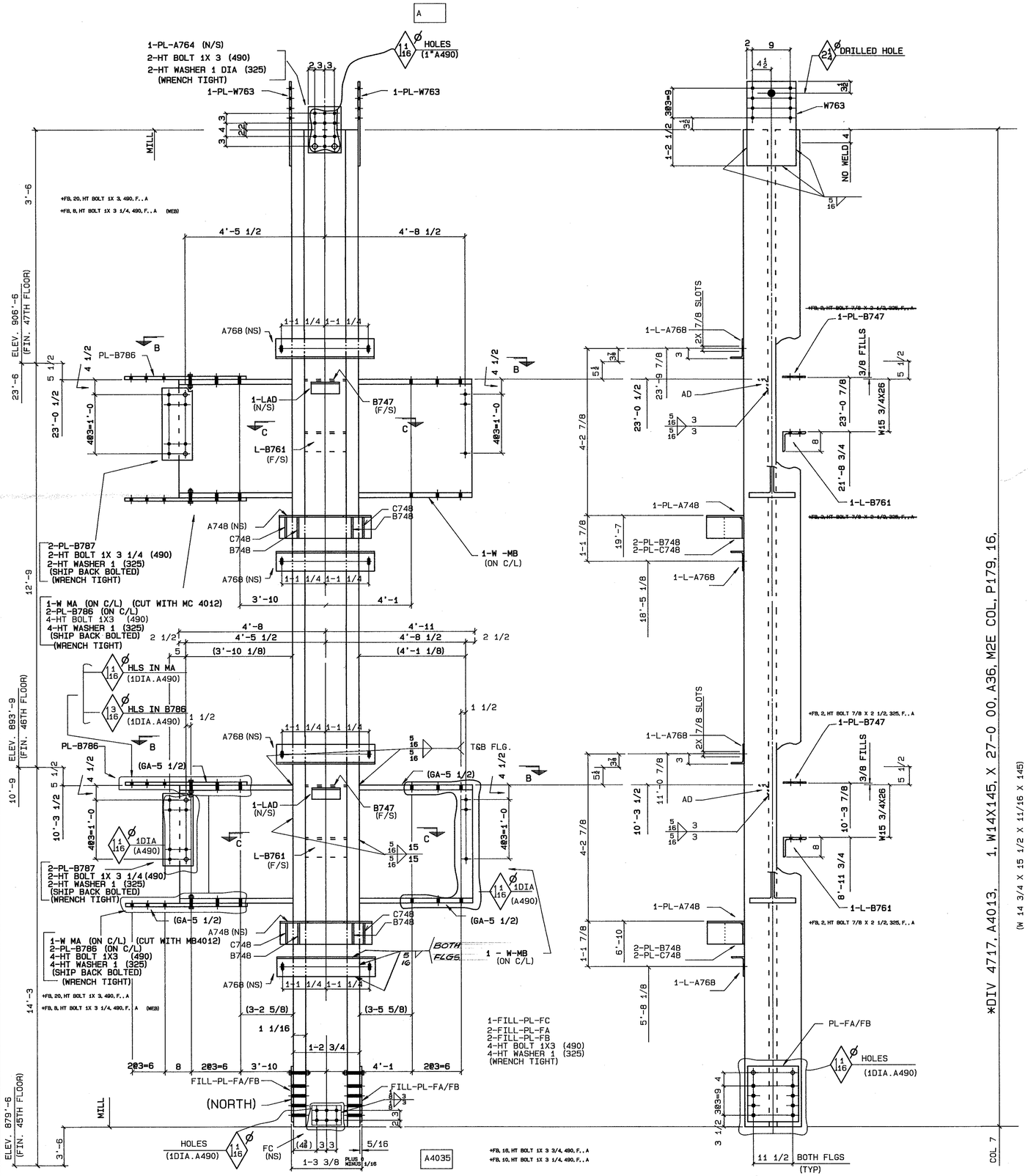
: 4, PI 009 00 X00 1/2, X 1-11 1/2, B786, 44W, , , , A
: 1, PI 006 00 X00 1/8, X 0-9 1/2, FC, 44W, , , , A

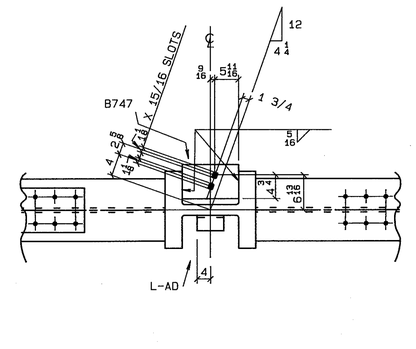
: 14, HTBOLT 1X3, , , 490, , , , A
: 4, HTBOLT 1X3 1/4, , , 490, , , , A

: 18, HT WASHER 1, , , 325, , , , A
+FB, 82, HT WASHER 1, 325, , , A

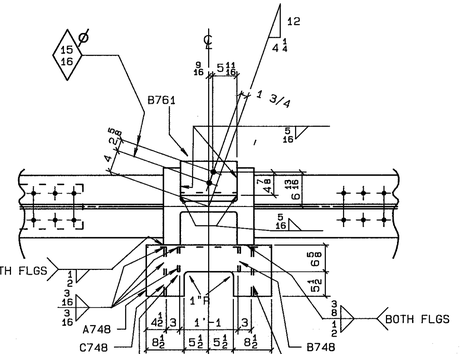
; 1, 1F 5/16, X58-0 00, , A
; 1, 1F 3/16, X20-0 00, , A

: 2, PI 018 5/8 X00 1/2, X 2-4 00, A748, 44W, BENT, , , A
: 4, PI 006 00 X00 3/8, X 0-6 1/2, B748, 44W, , , , A
: 4, PI 006 1/2 X00 3/8, X 0-11 5/8, C748, 44W, , , , A





SECTION - B-B



SECTION - C-C

SHOP NOTES

MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E46, E47, 9130, E118A, 9182, E118 CW5, CW13

Dec19/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R	3	DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED		
E	2	DATE	BY	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
V	1	DATE	BY	FINISH NONE			
MADE 27 HY		DATE 12SEP85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT	DWG.NO.
CHK'D 28 GM		DATE DEC19/85		DETAIL: COLUMN (24TH TIER) ZONE 4		84-153	4013