## MATERIAL

: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , A
: 2, PI 013 00 X00 3/4, X 2-1 1/2, W763, 44W, , , , A

: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, C747, 44W, , , , A
: 4, PI 008 1/2 X00 1/2, X 1-3 1/2, B787, 44W, , , , A
: 2, L 8 X 6 X 3/4, X 1-0 1/2, C761, 44W, , , , A

: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A

: 2, W30X99, X 4-3 5/16, MA, A36, CUT A742, P171, 17, , A

: 2, W30X99, X 4-3 5/16, MB, A36, CUT B746, P171, 18, , A (CUT WITH MA 4018)

: 4, PI 009 00 X00 1/2, X 1-11 1/2, B786, 44W, , , , A
: 2, PI 019 1/4 X00 1/2, X 2-4 00, A739, 44W, BENT, , , A
: 4, PI 006 1/2 X00 3/8, X 0-6 3/4, B739, 44W, , , , A
: 4, PI 006 1/2 X00 3/8, X 1-0 1/4, C739, 44W, , , , A
: 4, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A

2, HTBOLT 1X2 3/4, , 490, , , , A
: 8, HTBOLT 1X3, , 490, , , , A
: 4, HTBOLT 1X3 1/4, , 490, , , , A
: 14, HT WASHER 1, , 325, , , , A
+FB, 82, HT WASHER 1, 325, , A
: 1, 1F 5/16, X58-0 00, , A
: 1, 1F 3/16, X20-0 00, , A

*DIV 4716, A4017, 1, W14X109, X 27-0 00, A36, M2E COL, P179, 10, (W 14 3/8 X 14 5/8 X 1/2 X 109)

SECTION - B-B

SECTION - C-C

### SHOP NOTES

MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E46, E47, 9130, E118A, 9182, E118
CW5, CW13

Dec 19/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

| | | | | | |
|---|---|---|---|---|---|
| R 3 DATE BY | SPEC AS NOTED | FRANKEL STEEL LIMITED | | | |
| E 2 DATE BY | HOLES 1 3/16 DIA U/N | 220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2 | | | |
| V 1 DATE BY | FINISH NONE | | | | |
| MADE 27 HY | DATE 12SEP85 | SQUAD FR | PROJECT: 7 WORLD TRADE CENTER | CONTRACT 84-153 | DWG. NO. 4017 |
| CHK'D 28 GM | DATE DEC12/85 | | DETAIL: COLUMN (24TH TIER) ZONE 4 | | |