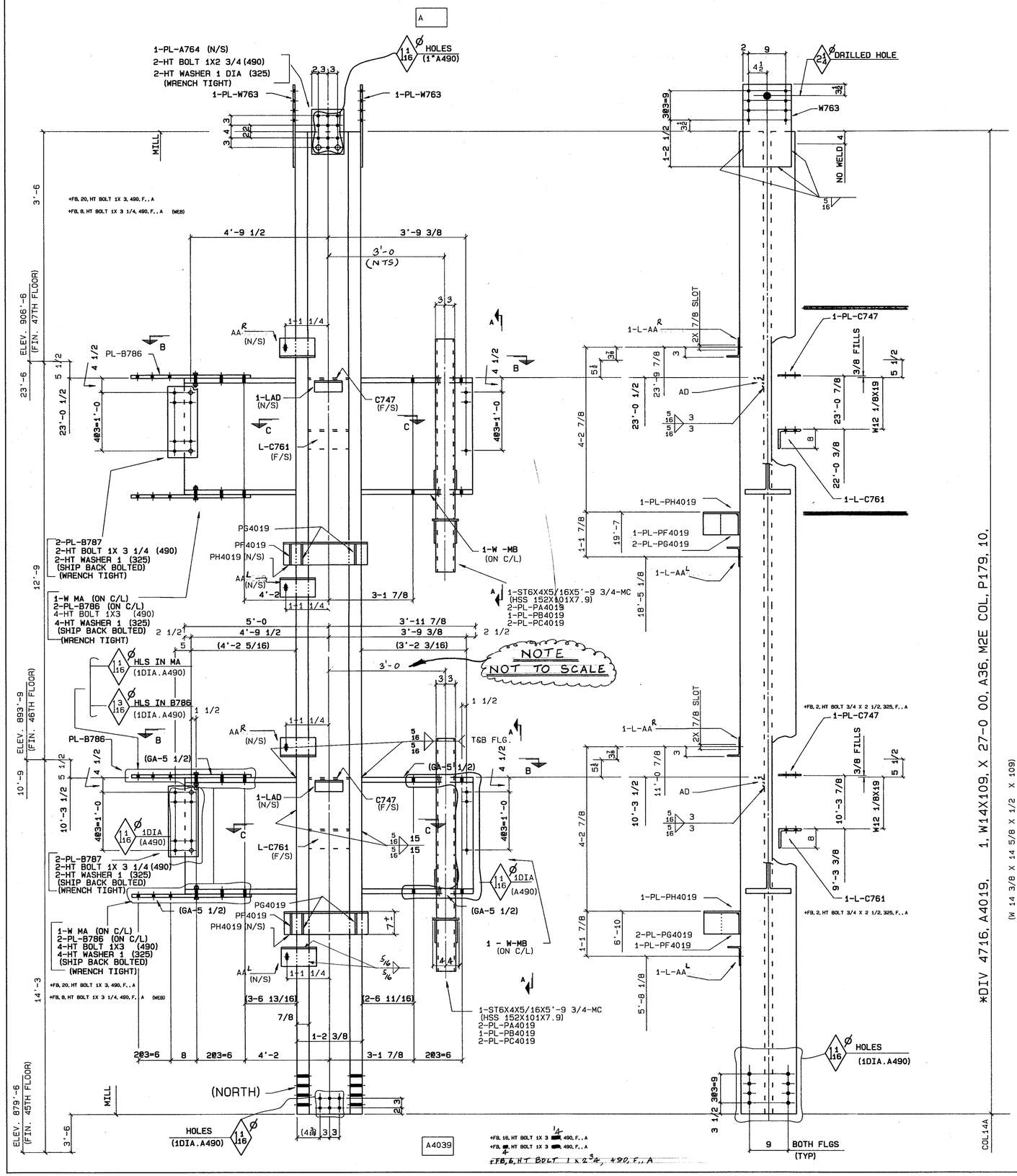


MATERIAL

: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , A
: 2, PI 013 00 X00 3/4, X 2-1 1/2, W763, 44W, , , , A
: 2, HSS 152X101X7.9, X 5-9 3/4, MC, 350WC, , P159, 25, , A
: 2, PI 007 00 X00 3/8, X 1-0 3/4, PA4019, 44W, , , , A
: 1, PI 008 00 X00 1/2, X 0-10 3/4, PB4019, 44W, , , , A
: 2, PI 006 00 X00 3/8, X 0-8 00, PC4019, 44W, , , , A

: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, C747, 44W, , , , A

: 4, PI 008 1/2 X00 1/2, X 1-3 1/2, B787, 44W, , , , A
: 2, L 8 X 6 X 3/4, X 1-0 1/2, C761, 44W, , , , A

: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A

: 2, W30X99, X 4-4 5/16, MA, A36, CUT B745, P171, 19, , A

: 2, W30X99, X 3-4 3/16, MB, A36, CUT A745, P171, 20, , A

: 4, PI 009 00 X00 1/2, X 1-11 1/2, B786, 44W, , , , A

2, HTBOLT 1X2 3/4, , , 490, , , , A

: 8, HTBOLT 1X3, , , 490, , , , A

: 4, HTBOLT 1X3 1/4, , , 490, , , , A

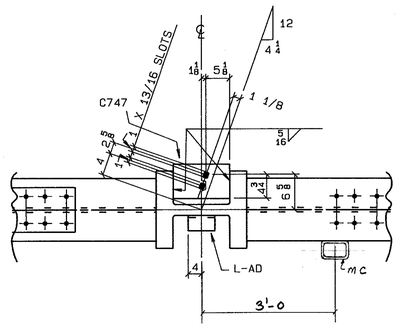
: 14, HT WASHER 1, , , 325, , , , A

+FB, 82, HT WASHER 1, 325, , , A

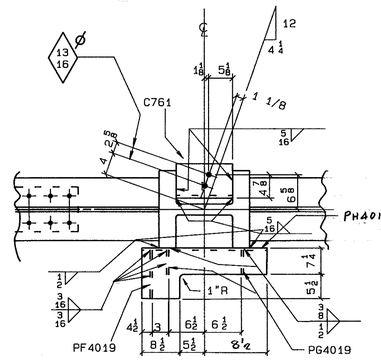
: 1, 1F 5/16, X50-0 00, , A
: 2, PI 019 1/4 X00 1/2, X 1-10 1/2, PH4019, 44W, BENT, , , A
: 2, PI 006 1/2 X00 3/8, X 1-0 1/4, PF4019, 44W, , , , A
: 4, PI 006 1/2 X00 3/8, X 0-6 3/4, PG4019, 44W, , , , A
: 2, L 6 X 4 X 5/16, X 0-9 1/2, AA[R], , , 44W, , , , A
: 2, L 6 X 4 X 5/16, X 0-9 1/2, AA[L], , , 44W, , , , A

: 1, 1F 1/4, X14-0 00, , A

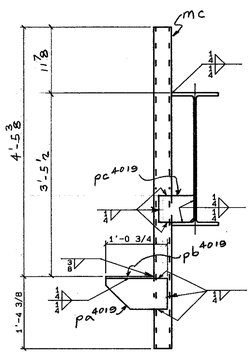
: 1, 1F 3/8, X1-0 00, , A



SECTION - B-B



SECTION - C-C



SECTION A-A

SHOP NOTES

MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E46, E47, 9130, E118A, 9132, E118

Jan 7/86

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R 3 DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED				
E 2 DATE	BY	HOLES 1 3/16 DIA U/N					
V 1 DATE	BY	FINISH NONE	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2				
MADE 27 HY	DATE 12SEP85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-153	DWG. NO. 4019	
CHK'D 28 GM	DATE DEC/1985		DETAIL: COLUMN (24TH TIER) ZONE 4				