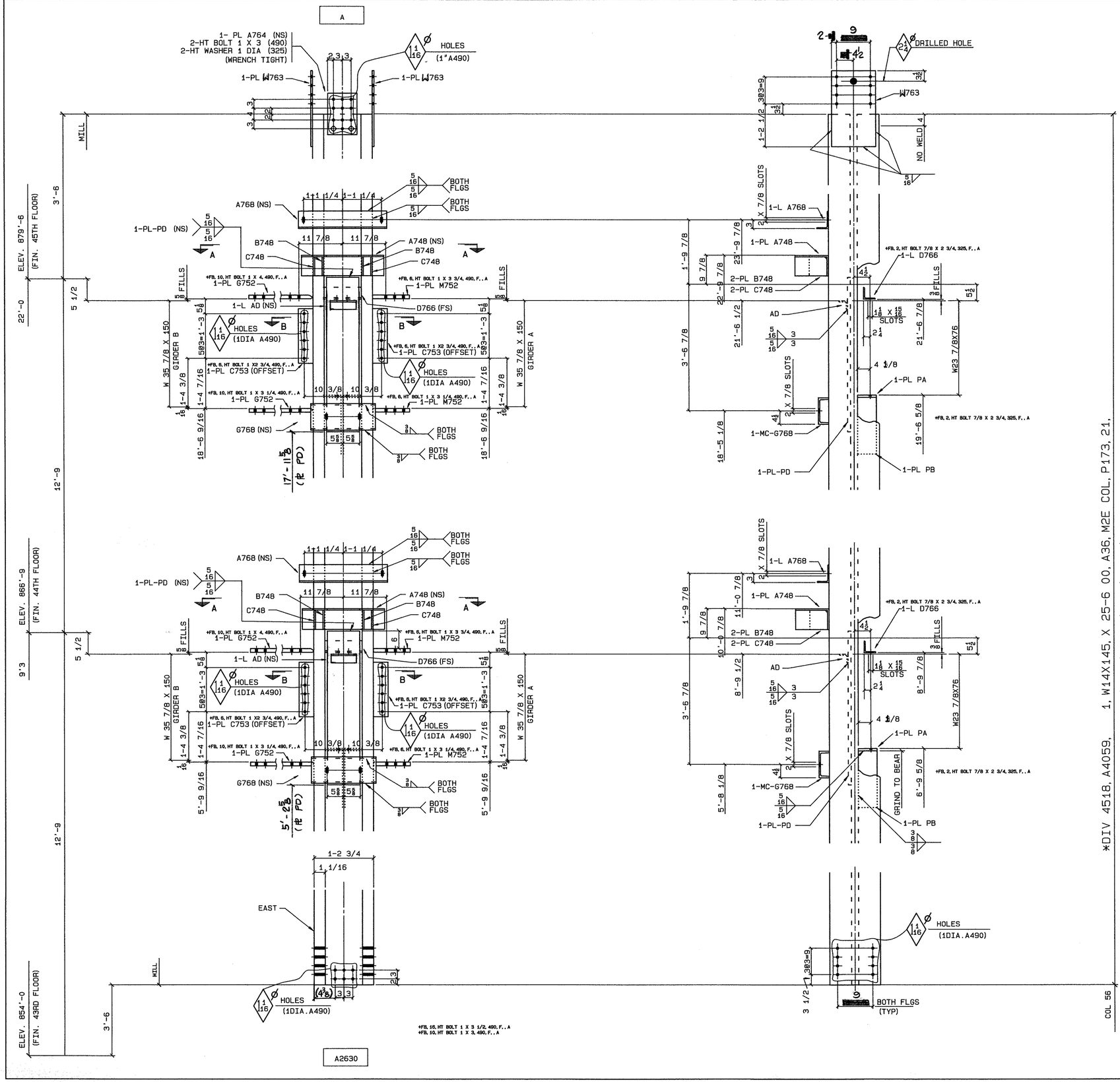


MATERIAL

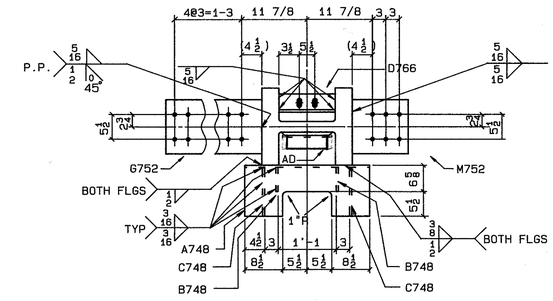
: 4, PI 012 00 X00 5/8, X 1-6 1/2, G752, 44W, P1E, , , A
: 4, PI 012 00 X00 1/2, X 1-0 1/2, M752, 44W, , , , A
: 4, PI 005 00 X00 1/2, X 1-6 1/2, C753, 44W, , , , A
: 2, PI 018 5/8 X00 1/2, X 2-4 00, A748, 44W, BENT, , , A
: 4, PI 006 00 X00 3/8, X 0-6 1/2, B748, 44W, , , , A
: 4, PI 006 1/2 X00 3/8, X 0-11 5/8, C748, 44W, , , , A
: 2, PI 013 00 X00 3/4, X 2-1 1/2, W763, 44W, , , , A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , A
: 2, PI 011 1/2 X00 3/8, X 4-2 00, PD, 44W, P-2-S, , , A
: 2, PI 006 00 X00 3/4, X 1-0 1/2, PA, 44W, , , , A
: 2, PI 006 00 X00 3/4, X 1-3 00, PB, 44W, GRIND TO BEAR, , , A

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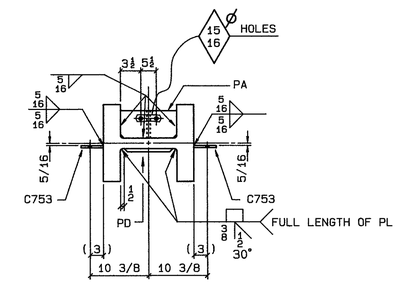
: 2, 9MC25.4, X1-10 00, G768, A36, , , 2, , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, D766, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A

: 2, HT BOLT 1 X 3, , , 490, , , , , A
: 2, HT WASHER 1, , , 325, , , , , A

+FB, 114, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 51-0 00, , A
: 1, 1F 3/8, X 6-0 00, , A
: 1, 1F 1/2, X 2-0 00, , A
: 1, 6G 1/2, X 4-0 00, , A
; 1, 3G 10.0 X 17-0 00, , A



SECTION A-A



SECTION B-B

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E44, E45, 914B, 9173, E118, E118A, CW-2

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE	BY	FINISH	NONE		
MADE 27 MIKIM		DATE 20AUG85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-153	DWG.NO. 4059
CHK'D 28 BF		DATE° OCT 28/85		DETAIL: COLUMN (23RD TIER) (ZONE 4)			