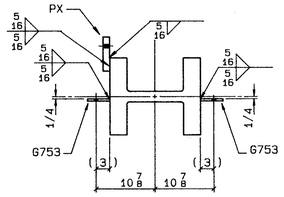


SECTION A-A



SECTION B-B

MATERIAL

: 8, PI 010 00 X00 1/2, X 1-0 1/2, P752, 44W, ... A
: 4, PI 005 00 X00 1/2, X 1-3 1/2, G753, 44W, ... A
: 2, PI 018 5/8 X00 1/2, X 2-4 00, A748, 44W, BENT, . . . A
: 4, PI 006 00 X00 3/8, X 0-6 1/2, B748, 44W, ... A
: 4, PI 006 1/2 X00 3/8, X 0-11 5/8, C748, 44W, ... A
: 2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, ... A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, ... A
: 2, PI 007 3/4 X01 1/2, X 1-0 00, PX, 44W, ... A
: 1, PI 011 00 X01 3/4, X 1-0 1/2, PAB, 44W, ... A
: 2, 9MC25.4, X 1-10, G768, A36, , P217, 2, , A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, ... A

: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A
: 2, HT BOLT 1 X 3 1/4, , , 490, ... A
: 2, HT WASHER 1 , , , 325, ... A

+FB, 94, HT WASHER 1, 325, , , A
: 1, 1F 3/16, X 12-0 00, , A
: 1, 1F 5/16, X 40-0 00, , A
: 1, 1F 3/8, X 6-0 00, , A
: 1, 1F 1/2, X 4-0 00, , A

*DIV 4513, A4063, 1, W14X211, X 25-6 00, A36, M2E COL, P173, 19,
(W 15 3/4 X 15 3/4 X 1 @ 211)
COL 22

SHOP NOTES
MATERIAL G40.21 44W U/N
E70 SERIES ELECTRODES
REF. D1AG'S E44/45, 9140, 9179, E118A, E118, CW-2

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1 DIA A490

Sept 25/85

R 3 DATE BY	SPEC AS NOTED	FRANKEL STEEL LIMITED			
E 2 DATE BY	HOLES 1 3/16 D1A U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
V 1 DATE BY	FINISH NONE				
MADE 27 M.X.	DATE AUG 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG. NO.
CHK'D 28 GM	DATE SEP 24/85		DETAIL: COLUMN (23RD TIER) (ZONE 4)	84-153	4063