MATERIAL

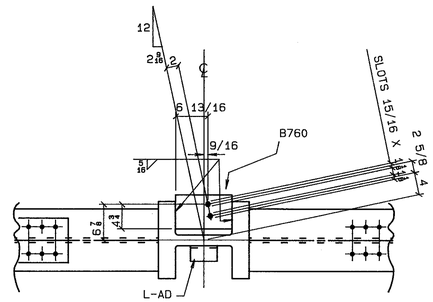
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , A
: 2, PI 013 00 X00 3/4, X 2-1 1/2, W763, 44W, , , , A
: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, B760, 44W, , , , A
: 4, PI 008 1/2 X00 1/2, X 1-3 1/2, B787, 44W, , , , A

: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 2, L 8 X 6 X 3/4, X 1-0 1/2, A760, 44W, , , , A
: 4, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, , , , A
: 4, W33X118, X 4-3 5/16, MA, A36, CUT A741, P171, 24, , A

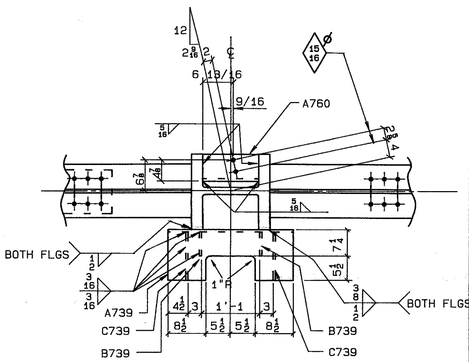
: 2, PI 019 1/4 X00 1/2, X 2-4 00, A739, 44W, BENT, , , A
: 4, PI 006 1/2 X00 3/8, X 0-6 3/4, B739, 44W, , , , A
: 4, PI 006 1/2 X00 3/8, X 1-0 1/4, C739, 44W, , , , A
: 4, PI 009 00 X00 1/2, X 1-11 1/2, B786, 44W, , , , A
: 2, HTBOLT 1X2 3/4, , , 490, , , , A
: 8, HTBOLT 1X3, , , 490, , , , A
: 4, HTBOLT 1X3 1/4, , , 490, , , , A

: 14, HT WASHER 1, , , 325, , , , A
+FB, 82, HT WASHER 1, 325, , A

; 1, 1F 5/16, X58-0 00, , A
; 1, 1F 3/16, X20-0 00, , A



SECTION - B-B



SECTION-C-C

SHOP NOTES

MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E46, E47, 9128, E118A, 9182, E118
CW5, CW13

Dec 9/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 DIA U/N		
V	1	DATE	BY	FINISH	NONE	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
MADE 27	HY	DATE 12SEP85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-153	DWG.NO. 4069
CHK'D 28	GM	DATE DEC/85		DETAIL: COLUMN (24TH TIER) ZONE 4			

A4006

*DIV 4706, A4069, 1, W14X109, X 27-0 00, A36, M2E COL, P179, 10, (W 14 3/8 X 14 5/8 X 1/2 X 109)