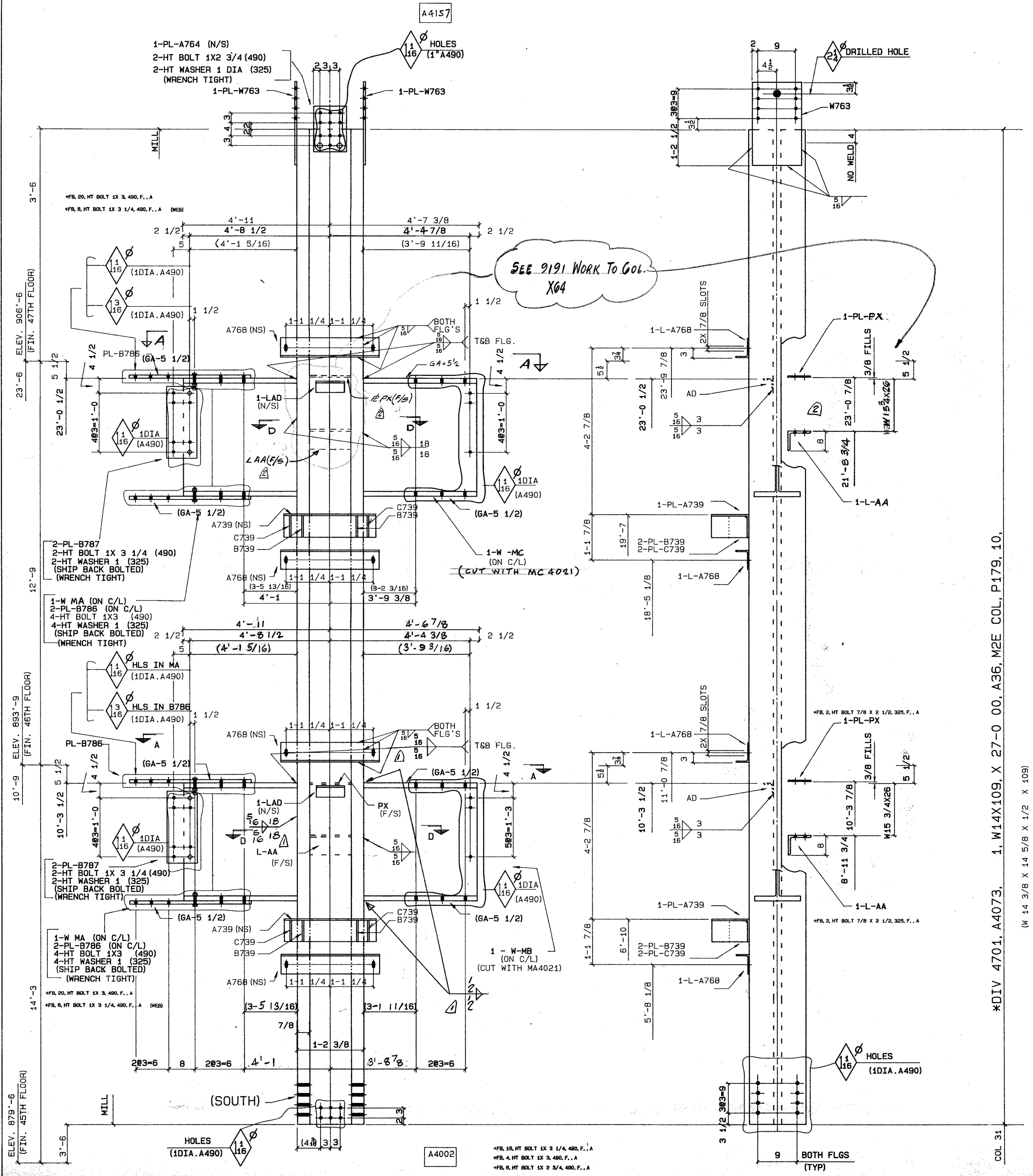
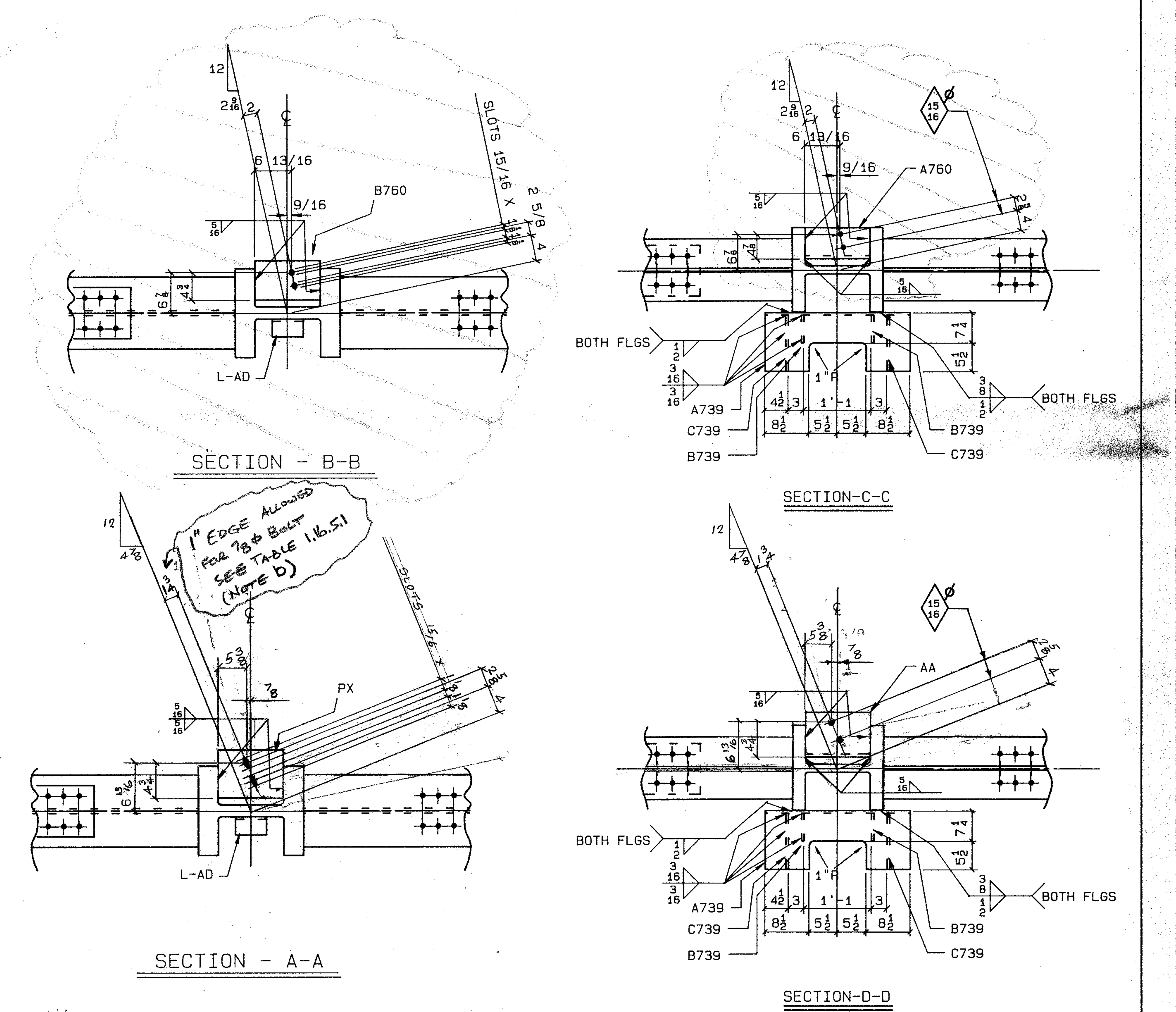


MATERIAL

: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, ... A
: 2, PI 013 00 X00 3/4, X 2-1 1/2, W763, 44W, ... A
: ~~1, PI 006 1/2 X00 3/8, X 1-0 1/2, B760, 44W, ... A~~
: 4, PI 008 1/2 X00 1/2, X 1-3 1/2, B787, 44W, ... A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A
: ~~1, L 8 X 6 X 3/4, X 1-0 1/2, A760, 44W, ... A~~
: 4, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, ... A
: 2, PI 019 1/4 X00 1/2, X 2-4 00, A739, 44W, BENT, . . . A
: 4, PI 006 1/2 X00 3/8, X 0-6 3/4, B739, 44W, ... A
: 4, PI 006 1/2 X00 3/8, X 1-0 1/4, C739, 44W, ... A
2 : ~~1~~, PI 006 1/2 X00 3/8, X 1-0 1/2, PX, 44W, ... A
(2) 2 : ~~1~~, L 8 X 6 X 3/4, X 1-0 1/2, AA, 44W, ... A
: 1, W33X118, X 3-11 3/16, MB, A36, CUT A741, P171, 24, . A (CUT WITH MA4021)
: 4, PI 009 00 X00 1/2, X 1-11 1/2, B786, 44W, ... A
: 2, HTBOLT 1X2 3/4, . . 490, ... A
: 8, HTBOLT 1X3, . . 490, ... A
: 4, HTBOLT 1X3 1/4, . . 490, ... A
: 14, HT WASHER 1, . . 325, ... A
+FB, 82, HT WASHER 1, 325, . . A
: 1, 1F 5/16, X50-0 00, . A
: 2, W33X118, X 4-3 5/16, MA, A36, CUT A741, P171, 24, . A
: 1, W33X118, X 3-11 11/16, MC, A36, CUT A741, P171, 24, . A (CUT WITH MC4021)



SHOP NOTES

MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E46, E47, 9128, E118A, E118
CW5, CW13, 9184

Jan 21/86 R
Jan 16/86

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

~~TO APP.~~

REV			SPEC	AS NOTED
3	DATE	BY	HOLES	1 3/16 DIA U/N
2	DATE JAN 21/86	BY GM	FINISH	NONE
1	DATE JAN 16/86	BY GM		

MADE 27 M.X.	DATE DEC85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG. NO.
CHK'D 28 GM	DATE JAN 6/86		DETAIL: COLUMN (24TH TIER) ZONE 4	84-153	4073

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2