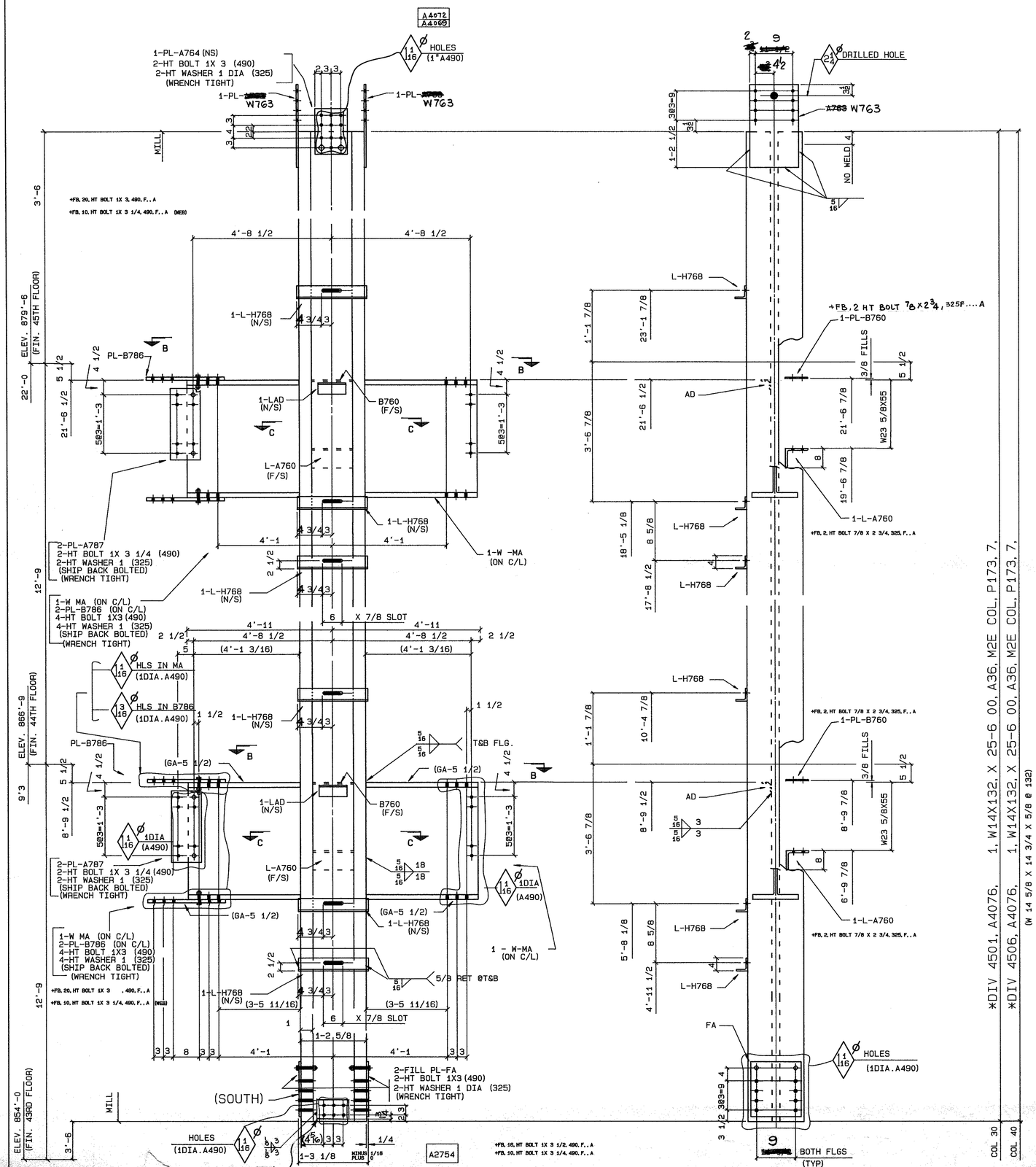
MATERIAL

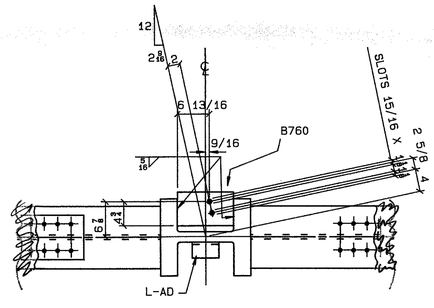
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, , , , A
: ~~2, PI 015 00 X00 5/8, X 2-1 1/2, A763, 44W, , , , A~~
: 4, PI 009 00 X00 1/2, X 1-11 1/2, B786, 44W, , , , A
: ~~4, PI 018 00 X00 1/8, X 1-1 1/2, FA, 44W, , , , A~~
: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, B760, 44W, , , , A
: 4, PI 008 1/2 X00 1/2, X 1-6 1/2, A787, 44W, , , , A
: 1, PI 6 1/2 X 1/8 X 0'-9 1/2, FB, 44W, , , , A
: 2, L 8 X 6 X 3/4, X 1-0 1/2, A760, 44W, , , , A
: 6, L 4 X 3 X 3/8, X 1-3 1/2, H768, 44W, , , , A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, , , , A
: 2, PI 13 X 3/4 X 2'-1 1/2 W763, 44W, , , , A
: 4, PI 13 X 1/8 X 1'-5, FA, 44W, , , , A
: 4, W36X135, X 4-3 3/16, MA, A36, CUT A740, P170, 19, , A

: 14, HT BOLT 1X3 , , , 490, , , , A
: 4, HT BOLT 1X3 1/4, , , 490, , , , A
: 18, HT WASHER 1, , , 325, , , , A
+FB, 86, HT WASHER 1, 325, , , A

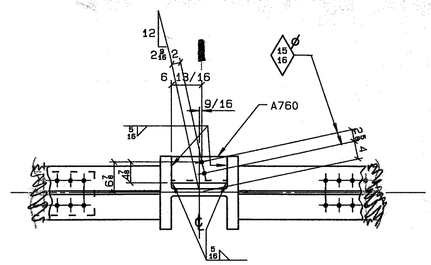
: 1, 1F 1/8 , X 0'-6 00, , A
: 1, 1F 5/16, X ~~32'-7~~ 45'-0 00, , A
: ~~[redacted]~~

*DIV 4501, A4076, 1, W14X132, X 25-6 00, A36, M2E COL, P173, 7,
*DIV 4506, A4076, 1, W14X132, X 25-6 00, A36, M2E COL, P173, 7,
(W 14 5/8 X 14 3/4 X 5/8 @ 132)





SECTION - B-B



SECTION-C-C

SHOP NOTES
MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E44, E45, 9128, E118A, CW2, 9172, E118

Nov 12/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

FOR 1DIA.A490

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

R 3 DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED				
E 2 DATE	BY	HOLES 1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2				
V 1 DATE	BY	FINISH NONE					
MADE 27 MB	DATE 28AUG85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT	DWG. NO.
CHK'D 28 BF	DATE Nov 8/85		DETAIL: COLUMN (23RD TIER) ZONE 4		84-153	4076