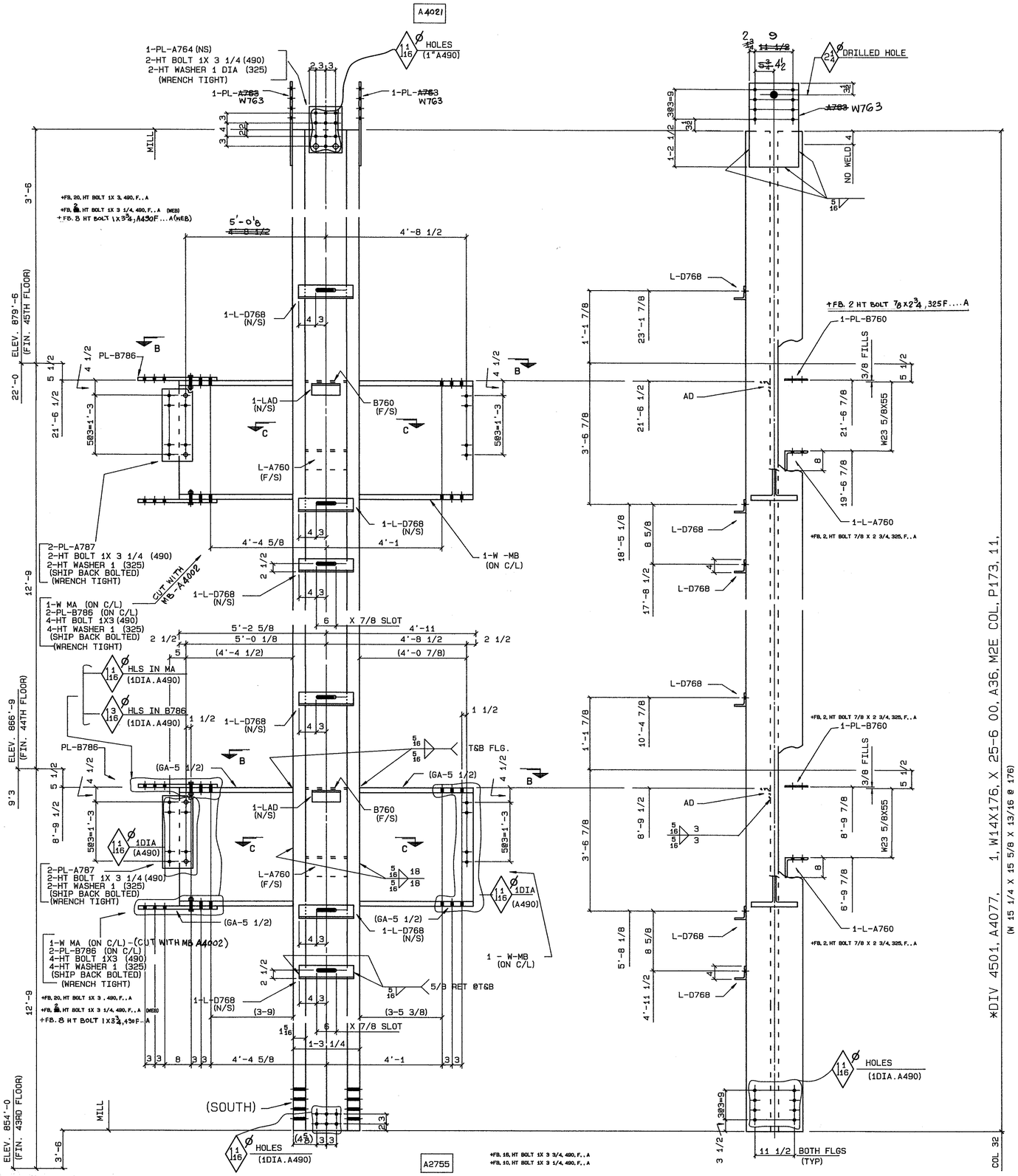


MATERIAL

: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, ... A
: ~~2, PI 015 00 X00 3/8, X 2-1 1/2, A763, 44W, . . . A~~
: 4, PI 009 00 X00 1/2, X 1-11 1/2, B786, 44W, ... A
: 2 PI 13 x 3/4 x 2'-1 1/2, W763, 44W. . . . A
: 2, PI 006 1/2 X00 3/8, X 1-0 1/2, B760, 44W, ... A
: 4, PI 008 1/2 X00 1/2, X 1-6 1/2, A787, 44W, ... A
: 2, PI 13 x 3/4 x 2'-1 1/2 W763, 44W. . . . A
: 2, L 8 X 6 X 3/4, X 1-0 1/2, A760, 44W, ... A
: 6, L 4 X 3 X 3/8, X 1-2 00, D768, 44W, ... A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A

: 2, W36X135, X 4-6 1/2, MA, A36, CUT A740, P170, 19, , A
: 2, W36X135, X 4-2 7/8, MB, A36, CUT A740, P170, 19, , A
: 8, HTBOLT 1X3 . . . 490, . . . , A
: 6, HT BOLT 1X 3 1/4, , . 490, ... A
: 14, HT WASHER 1, , . 325, ... A
+FB, 86, HT WASHER 1, 325, , A

45'-0
; 1, 1F 5/16, X ~~20-4 00~~, , A

; ~~1, 1F 3/8, X 6-8 00, , A~~

SHOP NOTES
MATERIAL 640.21-44W U/N
E70 SERIES ELECTRODES
REF.DWGS.E44, E45, 9128, E118A, CW2, 9172, E118, 9178

Nov12/85

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 DIA U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
V	1	DATE	BY	FINISH	NONE		
MADE 27 MB		DATE 28AUG85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-153	DWG.NO. 4077
CHK'D 28 BF		DATE Nov8/85		DETAIL: COLUMN (23RD TIER) ZONE 4			