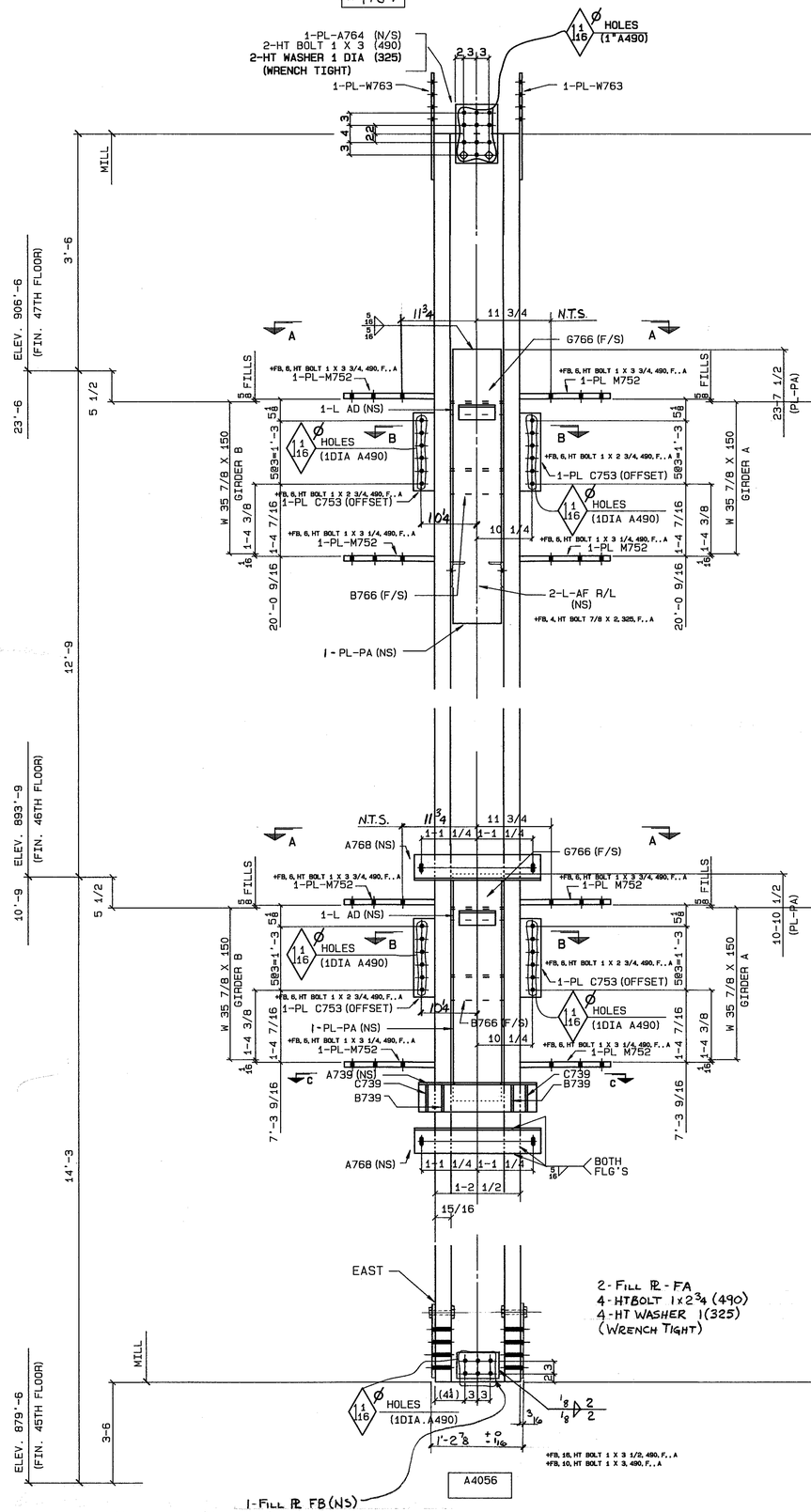
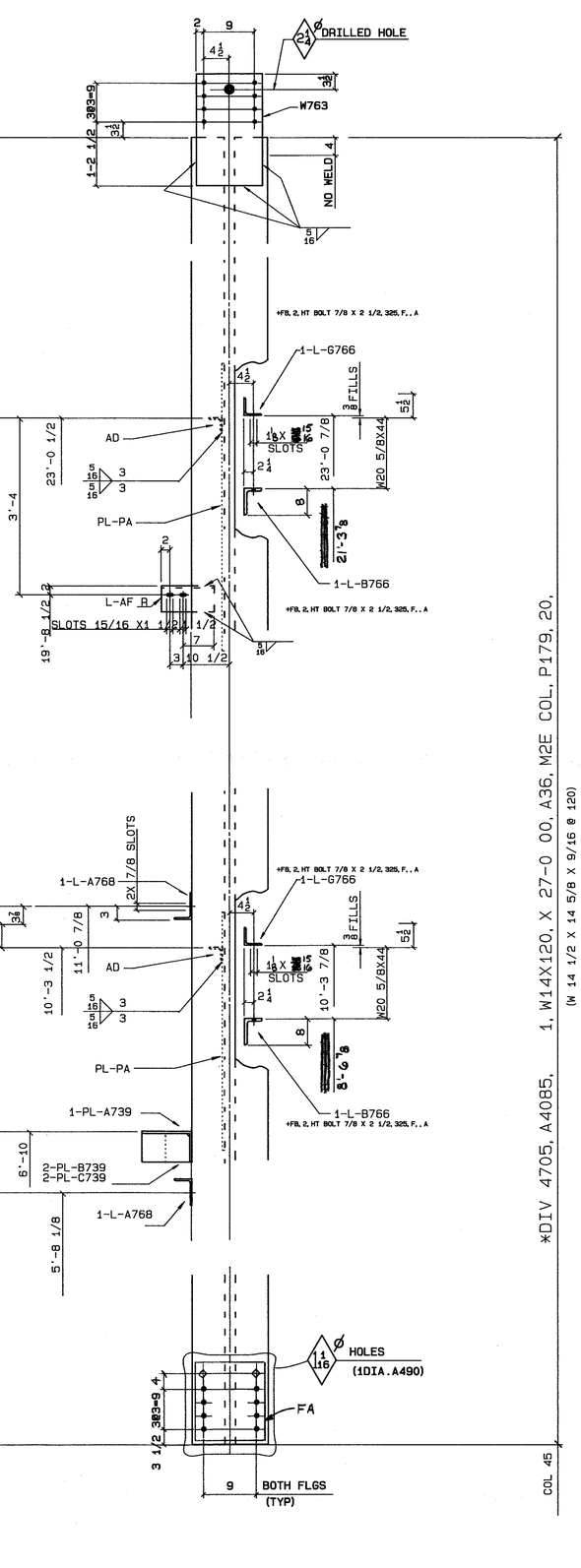
A4181





*DIV 4705, A4085, 1, W14X120, X 27-0 00, A36, M2E COL, P179, 20, (W 14 1/2 X 14 5/8 X 9/16 @ 120)

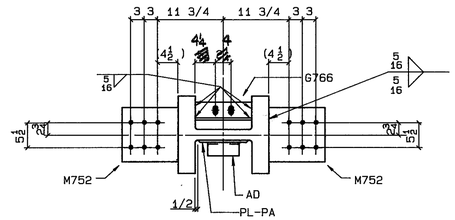
MATERIAL

: 8, PI 012 00 X00 1/2, X 1-0 1/2, M752, 44W, ... A
: 1, PI 010 00 X00 5/8, X 1-2 00, A764, 44W, ... A
: 2, PI 013 00 X00 3/4, X 2-1 1/2, W763, 44W, ... A
: 2, PI 011 1/2 X00 3/8, X 4-1 1/2, PA, 44W, ... A
: 4, PI 005 00 X00 1/2, X 1-6 1/2, C753, 44W, ... A
: 2, L 4 X 4 X 3/8, X 1-0 1/2, G766, 44W, ... A
: 2, L 3 X 3 X 3/8, X 0-8 00, AD, 44W, ... A
: 2, L 8 X 4 X 3/4, X 1-0 1/2, B766, 44W, ... A
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, ... A
: 1, PI 019 1/4 X00 1/2, X 2-4 00, A739, 44W, BENT, . . . A
: 2, PI 006 1/2 X00 3/8, X 0-6 3/4, B739, 44W, ... A
: 2, PI 006 1/2 X00 3/8, X 1-0 1/4, C739, 44W, ... A
: 1, L 6 X 3 1/2 X 3/8, X 1-0 00, AFR, 44W, ... A
: 1, L 6 X 3 1/2 X 3/8, X 1-0 00, AFL, 44W, ... A

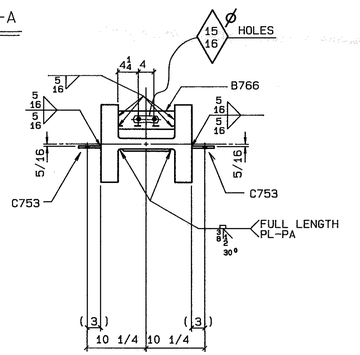
: 2, HTBOLT 1X3 , , 490, ... A
: 4, HTBOLT 1X2 3/4, , 490, ... A
: 6, HT WASHER 1, , , 325, ... A

+FB, 98, HT WASHER 1, 325, , , A

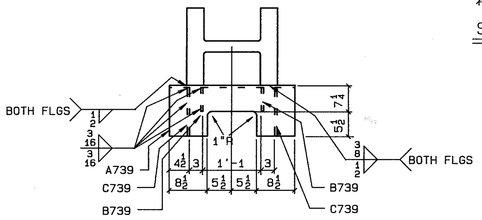
: 1, 1F 5/16, X78-0 00, , A
: 1, 1F 3/16, X20-0 00, , A
: 2, PI 12 1/2 x 3/16 x 1-4 1/2 FA
: 1, PI 6 1/2 x 1/8 x 9 1/2 FB



SECTION A-A



SECTION B-B



SECTION - C-C

SHOP NOTES

MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES 9183
REF.DWGS.E46, E47, 9148, E118A, [illegible], E118
CW5, CW13, 9173

Jan 16/86

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R 3 DATE	BY	SPEC AS NOTED	FRANKEL STEEL LIMITED				
E 2 DATE	BY	HOLES 1 3/16 DIA U/N					
V 1 DATE	BY	FINISH NONE	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2				
MADE 27 MB	DATE DEC/85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-153	DWG.NO. 4085
CHK'D 28 GM	DATE Jan 7/86		DETAIL: COLUMN (24TH TIER) ZONE 4			