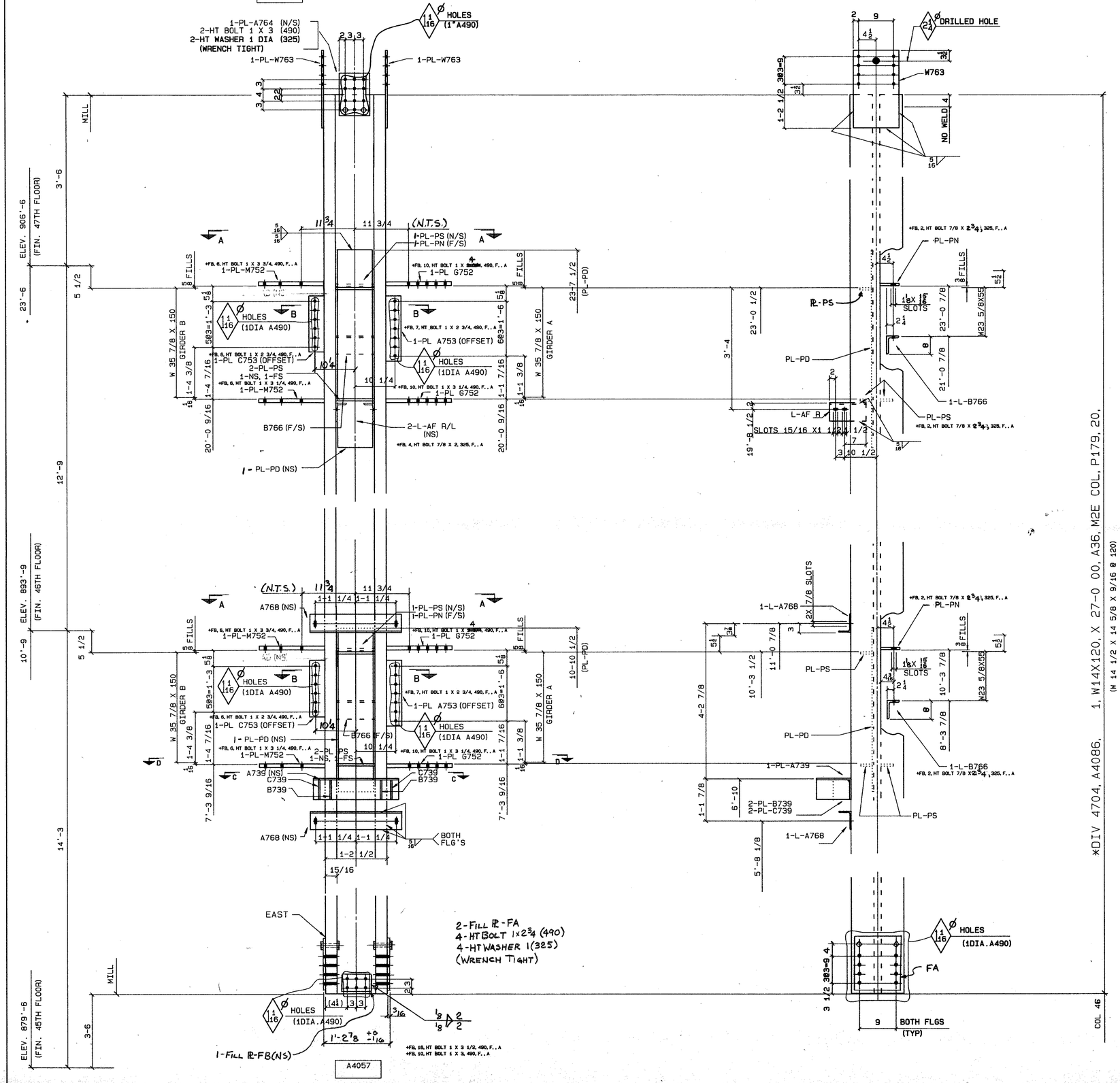
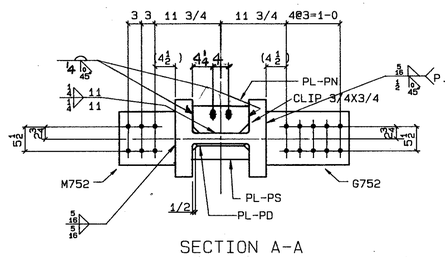
A 4185



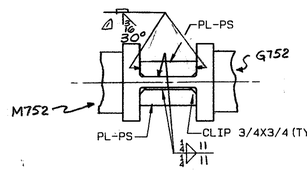
*DIV 4704, A4086, 1, W14X120, X 27-0 00, A36, M2E COL, P179, 20, (W 14 1/2 X 14 5/8 X 9/16 @ 120)

MATERIAL

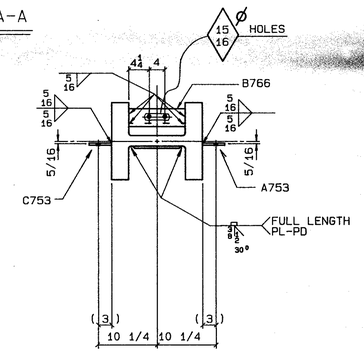
: 4, PI 012 00	X00 5/8, X 1-6 1/2, G752, 44W, ... A		
: 4, PI 012 00	X00 1/2, X 1-0 1/2, M752, 44W, ... A		
: 1, PI 010 00	X00 5/8, X 1-2 00, A764, 44W, ... A		
: 2, PI 013 00	X00 3/4, X 2-1 1/2, W763, 44W, ... A		
: 2, PI 011 1/2	X00 3/8, X 4-1 1/2, PD, 44W, P2E, . . . A		
: 2, PI 005 00	X00 1/2, X 1-6 1/2, C753, 44W, ... A		
: 2, PI 005 00	X00 1/2, X 1-9 1/2, A753, 44W, ... A		
: 6, PI 003 1/2	X00 3/8, X 1-0 1/2, PS, 44W, P2E, ... A	(CUT 1:04)	
: 2, PI 006 00	X00 3/8, X 1-0 1/2, PN, 44W, P2E, . . . A		A
: 2, L 8 X 4 X 3/4, X 1-0 1/2, B766, 44W, ... A			
: 2, L 6 X 4 X 5/16, X 2-6 00, A768, 44W, ... A			
: 1, PI 019 1/4	X00 1/2, X 2-4 00, A739, 44W, BENT. . . . A		
: 2, PI 006 1/2	X00 3/8, X 0-6 3/4, B739, 44W, ... A		
: 2, PI 006 1/2	X00 3/8, X 1-0 1/4, C739, 44W, ... A		
: 1, L 6 X 3 1/2 X 3/8, X 1-0 00, AFR, 44W, ... A			
: 1, L 6 X 3 1/2 X 3/8, X 1-0 00, AFL, 44W, ... A			
: 2, HTBOLT 1X3, . . 490, ... A			
: 4, HTBOLT 1X2 3/4, . . 490, ... A			
: 6, HT WASHER 1, . . 325, ... A			
+FB, 16, HT WASHER 1, 325, . . A			
: 1, 6G 3/8, X4-0 00, . A			
: 1, 1F 5/16, X7B-0 00, . A			
: 1, 1F 3/16, X20-0 00, . A			
: 2, PI 12 1/2 x 3/16 x 1'-4 1/2 FA			
: 1, PI 6 1/2 x 1/8 x 9 1/2 FB			



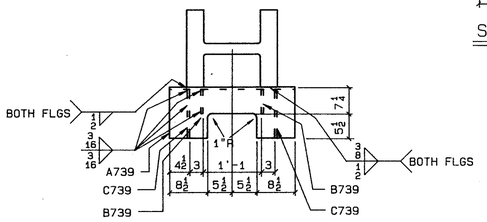
SECTION A-A



SECTION - D-D



SECTION B-B



SECTION - C-C

SHOP NOTES

MATERIAL G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DW6S. E46, E47, 9148, E118A, 9183, E118
CW5, CW13, 9173

Jan 16/86

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

FOR 1DIA.A490

R	3	DATE	BY	SPEC	AS NOTED	FRANKEL STEEL LIMITED	
E	2	DATE	BY	HOLES	1 3/16 DIA U/N		
V	1	DATE JAN 16/86	BY GM	FINISH	NONE	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
MADE 27 MB		DATE DEC/85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-153	DWG. NO. 4086
CHK'D 28 GM		DATE JAN 8/86		DETAIL: COLUMN (24TH TIER) ZONE 4			