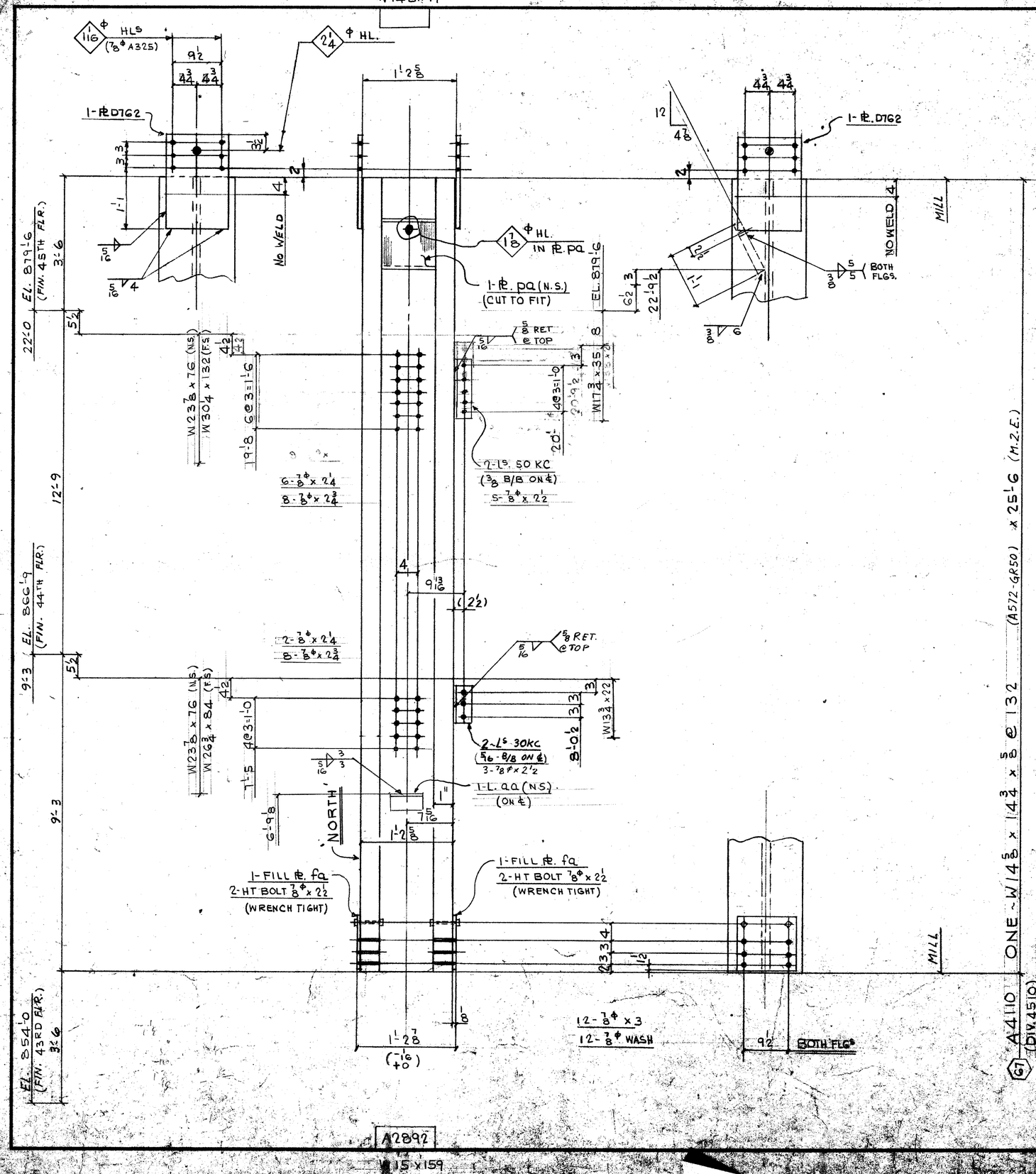


FIELD BOLTS:

8 - 7/8Φ (A325F) x 2 1/4
8 - x 2 2 1/2
16 - x 2 3/4
12 - x 3

12 - 7/8Φ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E 44/45, E11B, 901, 9171.

BILL OF MATERIAL

LINE	CCOSDE	COMMIX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03			30KC		2	L	4		x 3 x 3/8			44W		0	8	8			
04			50KC		2	1								1	2	8			
05			AA		1	L	4		x 4 x 1/2					0	8	0			PLAIN
06			D7G2		2	PL	12	8	x		06	44W		1	9	0			
07			PA		1	1	12	8	x		112			1	1	0			
08			FA		2	1	12	8	x		02			1	1	0			
09																			
10																			
11					4	HT BOLT 7/8 x 2 1/2						325							
12																			
13					1	LF 5/16									7	0	0		
14					1	LF 3/8									2	9	0		
15																			
16																			
17	4510	A4110			1	W14 x 132						A572GR50		25	6	0	74	3	M&E
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL	18					TOTAL	38									1-OF-1

LINE																			
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL						TOTAL										

REV			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

MADE BY: CC DATE: SEP./85
CHK'D: BF DATE: Nov 19/85
SQUAD: FR

SPEC. AS NOTED
HOLES 15/16Φ U/N
FINISH NONE

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5W7

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (6) (23RD TIER)
CONTRACT: 84-153
DWG: 4110

12/02/85