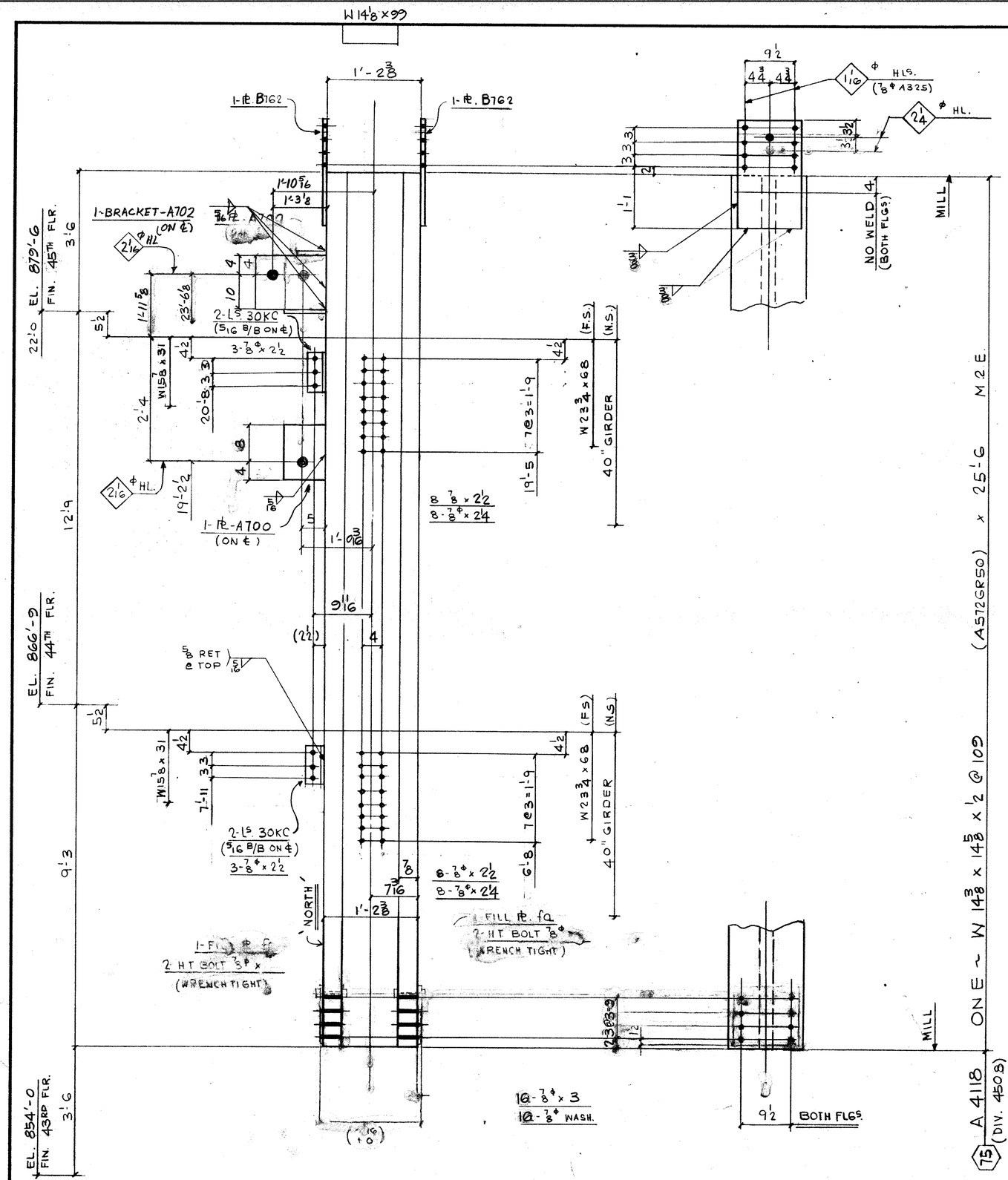


FIELD BOLTS:

16 - ⅞℄ (A325F) x 2¼
22 - x 2½
16 - x 3
12 - x

16 - ⅞℄ (A325) WASH

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L. G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E44/45 E50
E118, 901, 9171

BILL OF MATERIAL

LINE	CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK In.	THK 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001														
02																		
03				30KC	4	L	4	x	3	x 3/8	44W		0	8	8			
04																		
05																		
06				B1G2	2P1	12	8	x		010	44W		2	0	0			
07					2	12	8	x		C	L		1	1	2			
08																		
09	X		A700	1-℄ 9 x 1 x 1'-0														
10	X		A702	1-BRACKET														
11					4	HT BOLT ⅞℄ x					325							
12																		
13																		
14					1	I.F. 5/16							1	0	0			
15					1	I.F. 3/8							4	0	0			
16																		
17																		
18																		
19	4508	A	4118		1	W14 x 109					A572GR50		25	6	0	17	4	15 M.2.E.
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL	10					TOTAL	42								(1 OF 1)
01																		
02																		
03																		
04																		
05																		
06																		
07																		
08																		
09																		
10																		
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21																		
22																		
23																		
24																		
25																		
26			TOTAL						TOTAL									

Nov 26/85

REV.					
1	DATE	BY	SPEC.	AS NOTED	
2	DATE	BY	HOLES	15/16 ℄ U/N	
3	DATE	BY	FINISH	NONE	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 MIKIM	27SEP/85	FR	1 WORLD TRADE CENTER	84-153	4118
CHK'D. 28 BF	DATE Nov 22/85		DETAIL: COLUMN (75) (23RD TIER)		