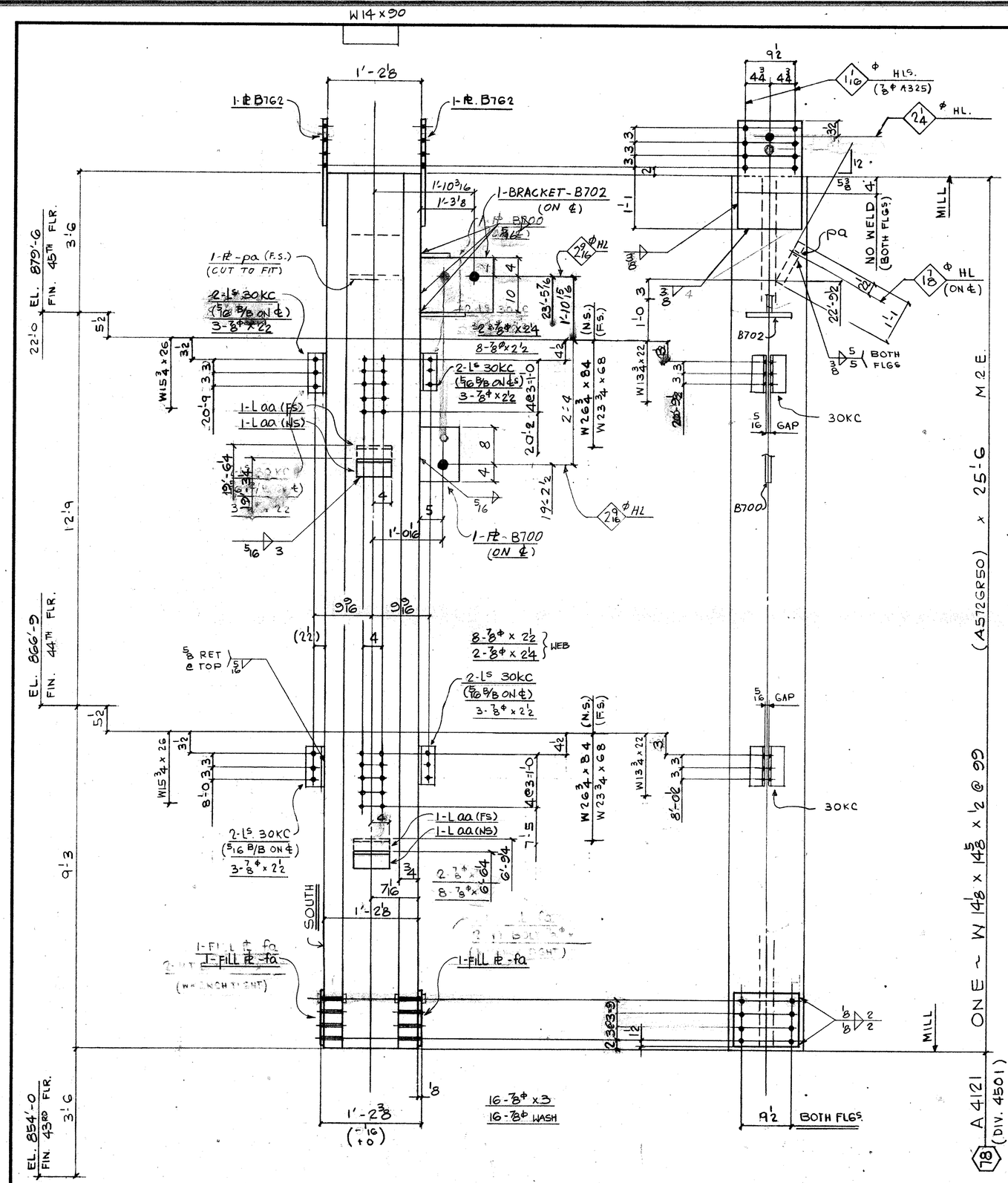


FIELD BOLTS:

28 - ⅞ϕ (A325F) x 2½
4 - x 2¼
16 - x 3
12 - x ⅞

16 - ⅞ϕ (A325) WASH

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40.21-44W U/N
E70 SERIES ELECTRODES
REF. DWG E44/45 E60
E118, 901, 9171

BILL OF MATERIAL

LINE	CC OD STE	COMMX SHIP DIV'N.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK In.	THK 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001														
03				30KC	8	L	4		x 3 x	3/8	44W		0	8	8			
04				AA	4	L	4		x 4 x	1/2	″		0	8	0			PLAIN
06				B7G2	2PI	12	8	x		010	44W		2	0	0			
07				FA	2	1	12	0	x	0 2	″		1	0	8			
08				PA	1	⊥	12	8	x	1 12	″		1	1	0			CUT TO FIT
10	x			B700 - 1-℄ 9 x 1 x 1'-0														
11	x			B702 - 1-BRACKET HT BOT 7/8														
14					1	I.F.	5/16							15	0			
15					1	I.F.	3/8							4	0			
16					1	I.F.	1/8							0	8			
19			4501	A4121	1	W14 x 99					A572-R50		25	6	0	174	5	M.2.E.
26				TOTAL	22								TOTAL	48				(1 OF 1)
26				TOTAL									TOTAL					

REV.	DATE	BY
1	DATE	BY
2	DATE	BY
3	DATE	BY

SPEC. AS NOTED
HOLES 1B 16 ϕ U/N
FINISH NONE

MADE 27 MIKIM DATE 28 SEP 85 SQUAD FR
CHK'D. 28 BF DATE Nov. 22/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5Z2

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (18) (23RD TIER)
CONTRACT 84-153
DWG.No. 4121

Nov 26/85