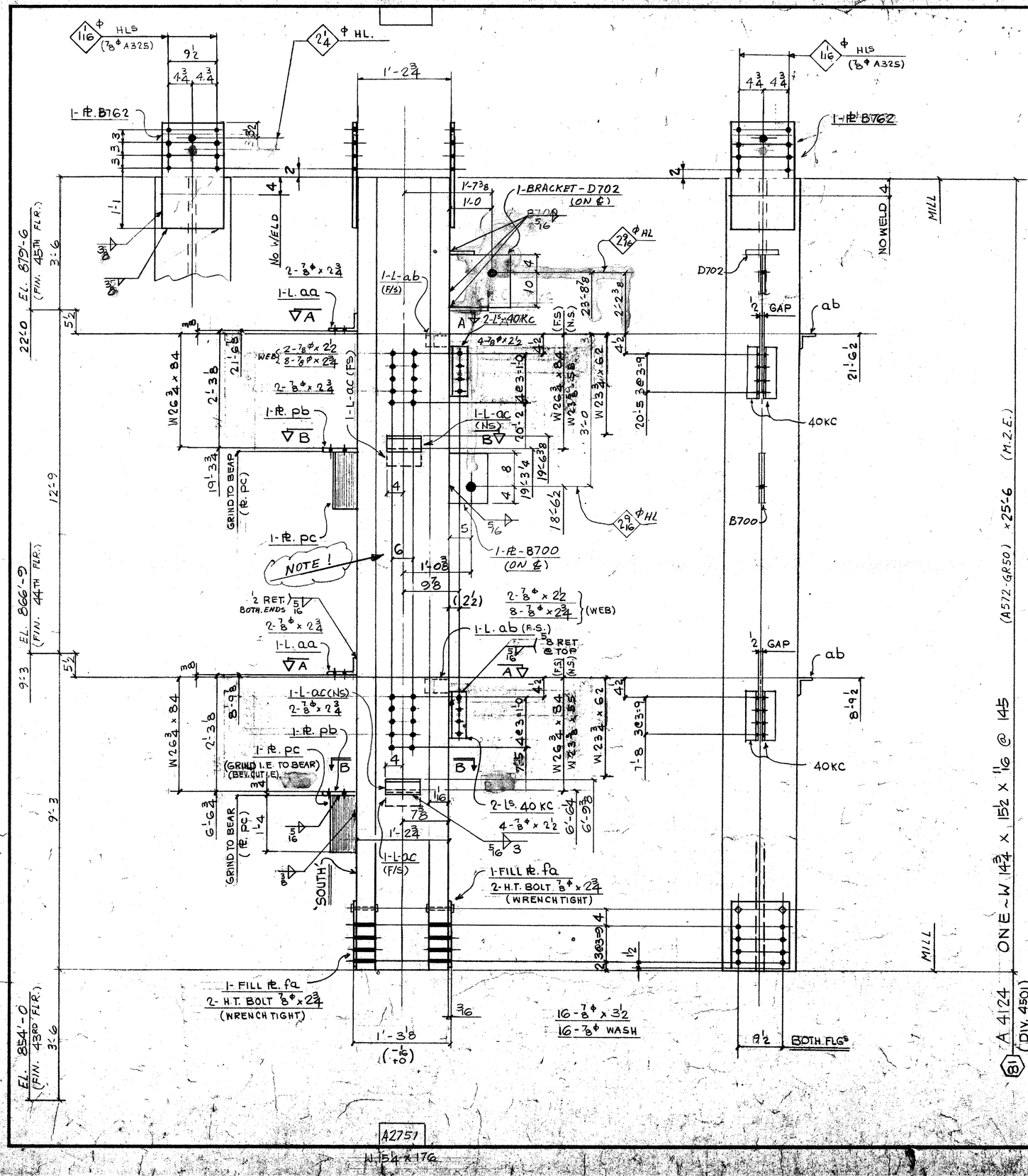
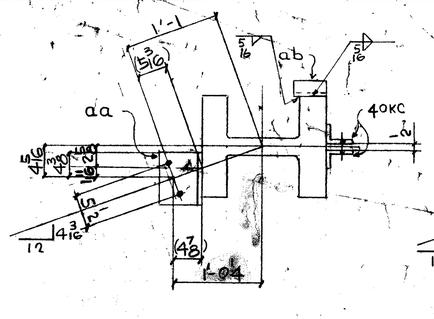
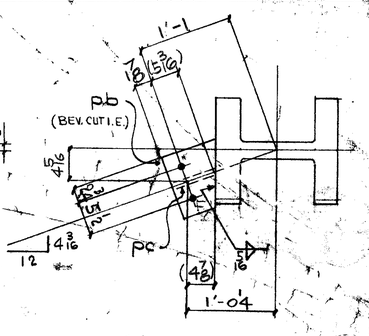
W14 x 99





SECT. A-A



SECT. B-B

FIELD BOLTS:

12 - 7/8ϕ (A325F) x 2 1/2
24 - x 2 3/4
16 - x 3 1/2

16 - 7/8ϕ (A325) WASH.

DIM'S SHOWN IN BRACKETS ARE BASED ON ACCURATE COL SIZES.

SHOP SCRIBE VISIBLE C/L ON BOTH FLGS & B/S WEB TOP & BOTT.

MAT'L G40·21-44W U/N
E70 SERIES ELECTRODES
REF. DWG. E 44/45 E118
901, 2171, 2174

BILL OF MATERIAL

LINE	CC DD DATE	COMMX SHIP DIVN	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02				AC	4		L 4	X 4	X 1/2			44W		0	8	0			PLAIN
03				40KC	4		L 4	X 3	X 3/8			44W		0	11	8			
04				AA	2		L 7	X 4	X 3/8			⊥		0	8	12			
05				AB	2		L 3	X 3	X 3/8			⊥		0	2	8			PLAIN
06				B762	2	PL	12	X		0	10	44W		2	0	0			
07	X		B700	1-PL 9	X	1	X	1'-0											
08				PB	2	PL	9	0	X	0	12	44W		0	11	0			B.EV. CUT L.E.
09				PC	2	⊥	7	0	X	1	0	⊥		1	4	0			GRIND L.E. TO BEAR
10				FA	2	⊥	12	8	X	0	3	⊥		1	4	0			
11	X		D702	1-BRACKET															
12					4		HT BOLT 7/8 x 2 3/4					325							
13					1		I.F. 5/16									16	0	0	
14					1		I.F. 3/8									10	6	0	
15																			
16																			
17																			
18																			
19																			
20			4D1 A 4124		1		W 14 x 145			A572GR50				75	6	0	174	3	M.2.E.
21																			
22																			
23																			
24																			
25																			
26			TOTAL		28				TOTAL		55								1-OF-1
01																			
02																			
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23																			
24																			
25																			
26			TOTAL						TOTAL										

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16 ϕ U/N
FINISH NONE

MADE 27 MIKIM DATE 28 SEP 85 SQUAD FR
CHK'D 28 BF DATE Nov 27 85

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (B1) (23RD THRU)

CONTRACT NO. 84153

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 3, REXDALE, ONTARIO M9W 5N7

A2751

W 14 x 176